

(a)

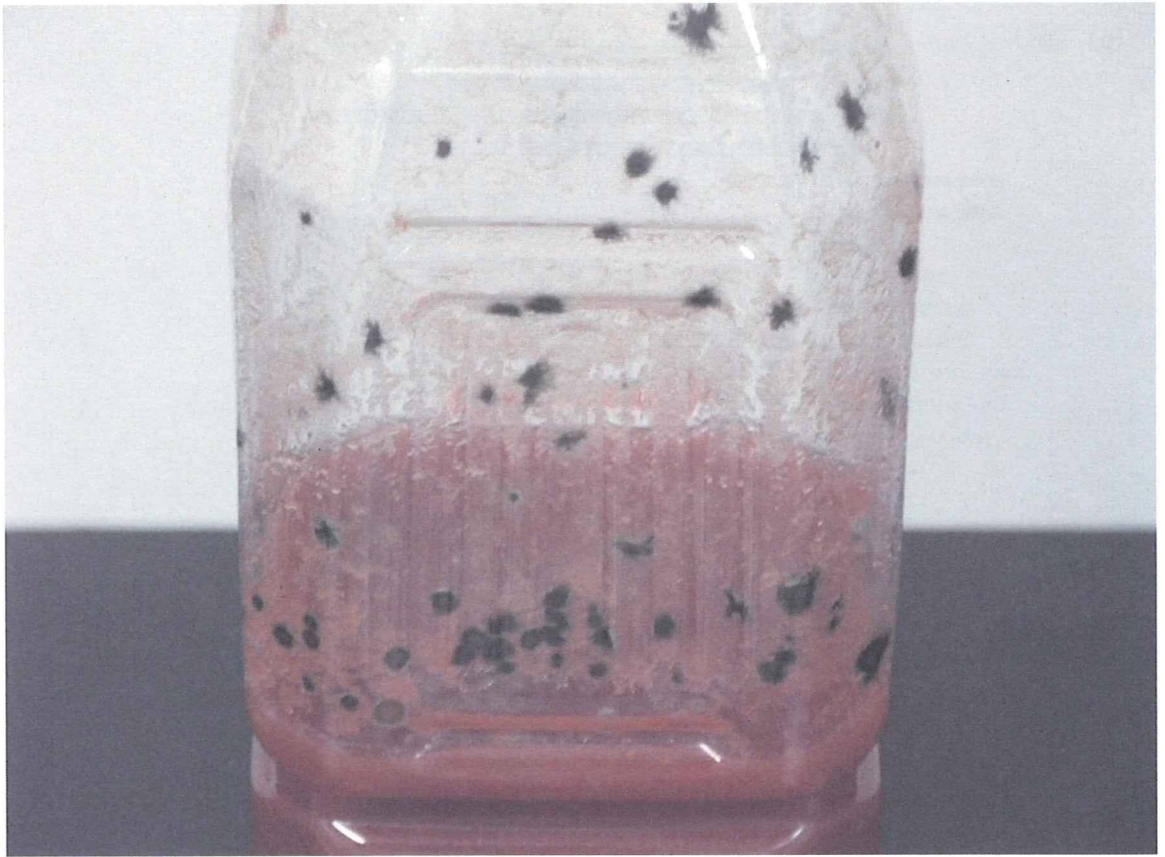


(b)



図 3 目視観察結果 (a)沈殿あり、(b)分離

(a)

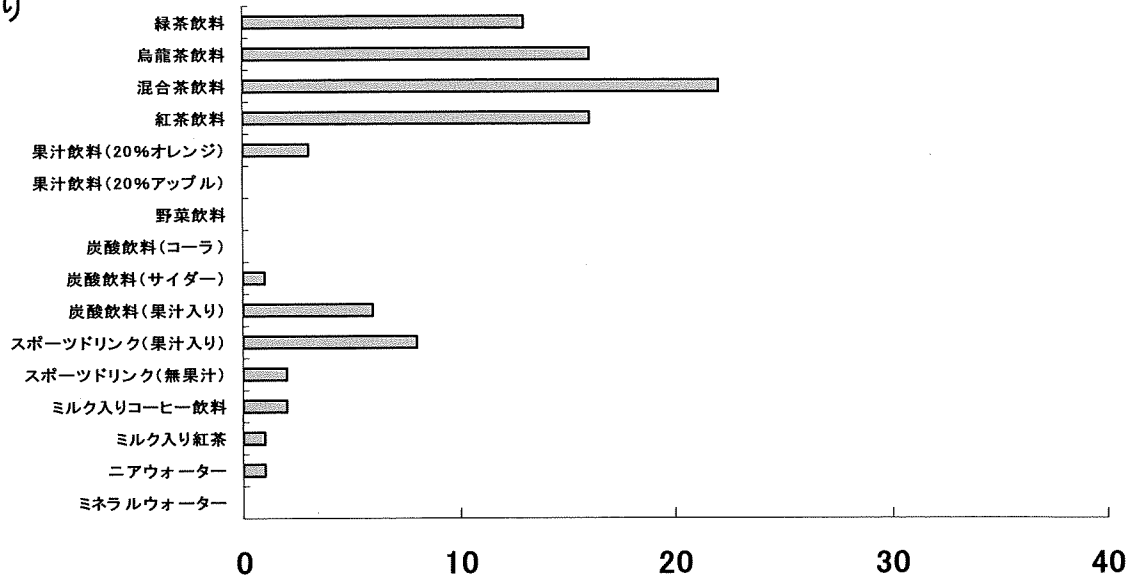


(b)

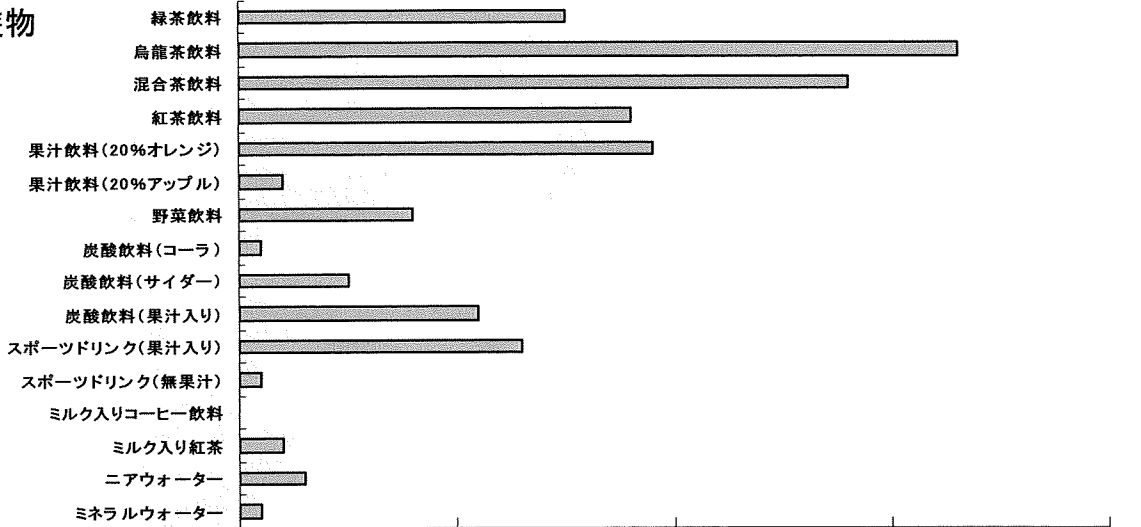


図 4 目視観察結果 (a)カビ、(b)膨張

(a) 濁り



(b) 浮遊物



(c) 沈殿

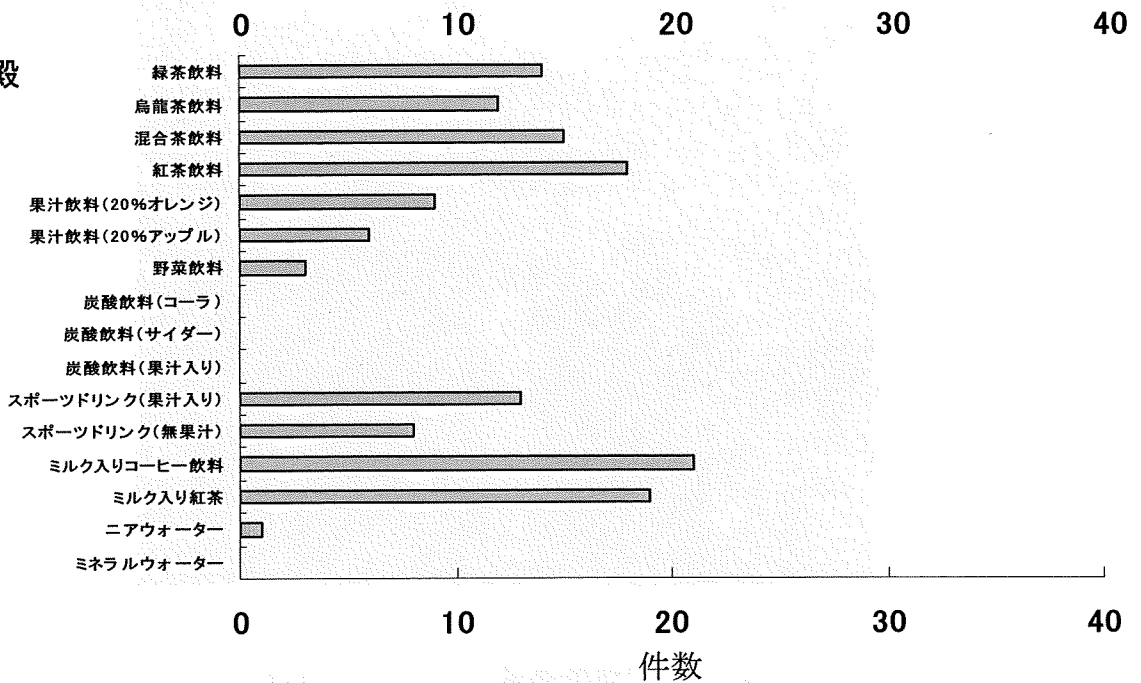
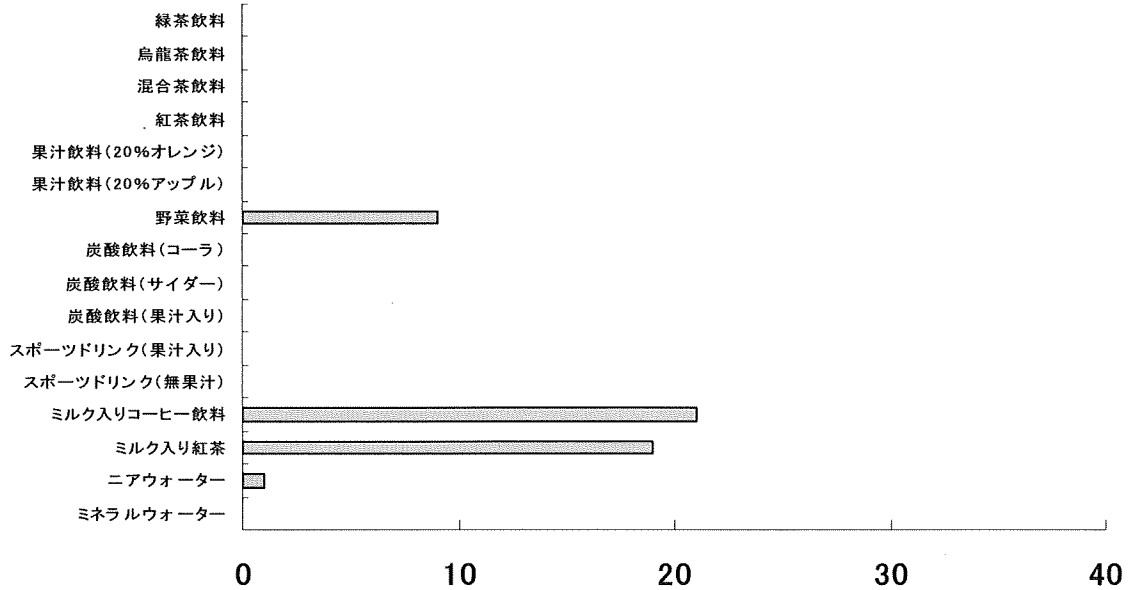
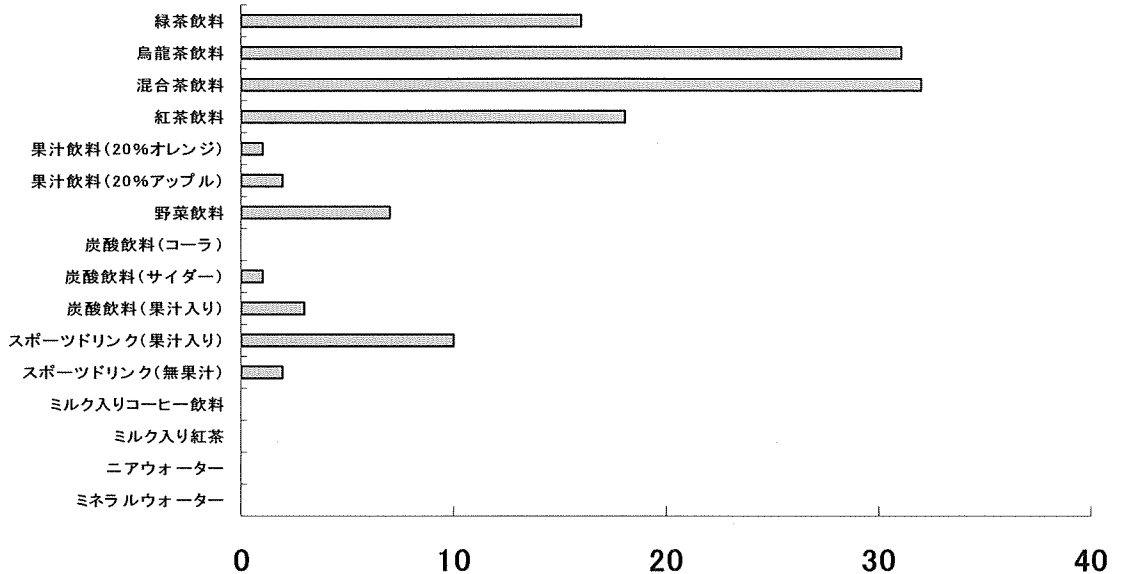


図5 飲料種別の目視観察の結果(濁り、浮遊物、沈殿)

(a) 分離



(b) カビ



(c) ガス発生

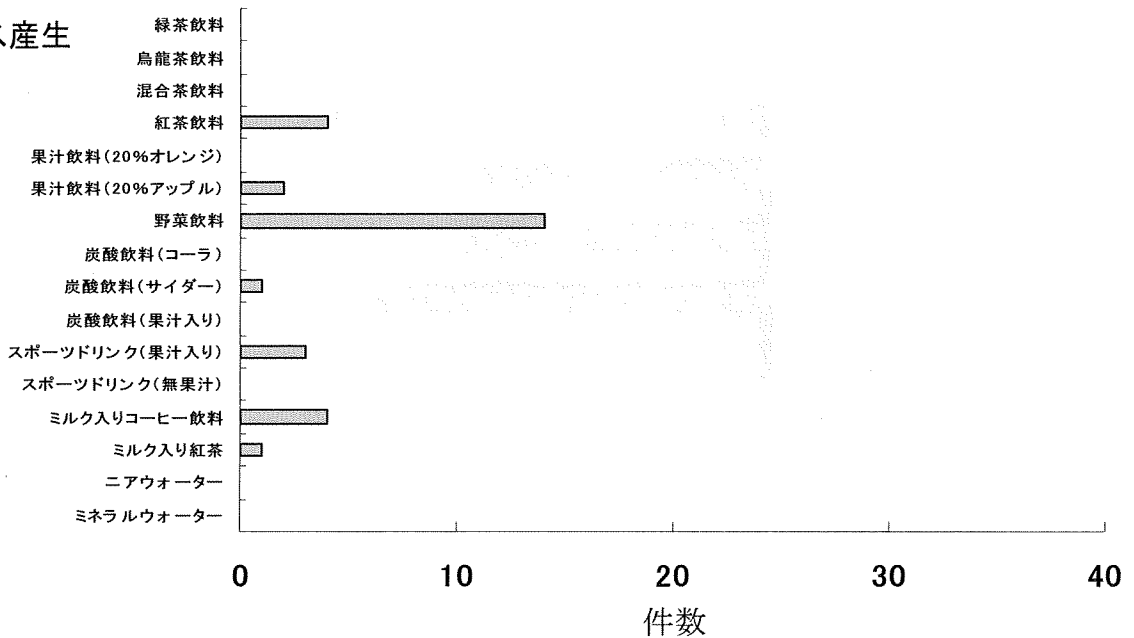


図6 飲料種別目視観察の結果（分離、カビ、ガス発生）

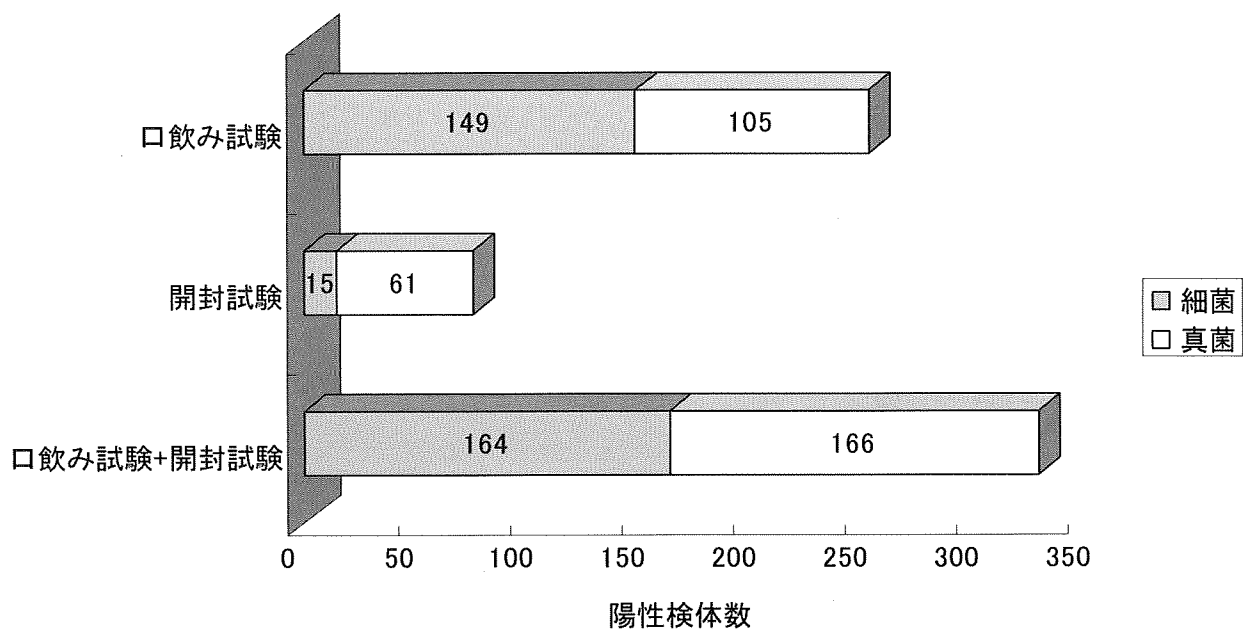


図7 細菌、真菌それぞれの陽性検体数

細菌と真菌の両方が発育した検体はそれぞれを重複して計数している。

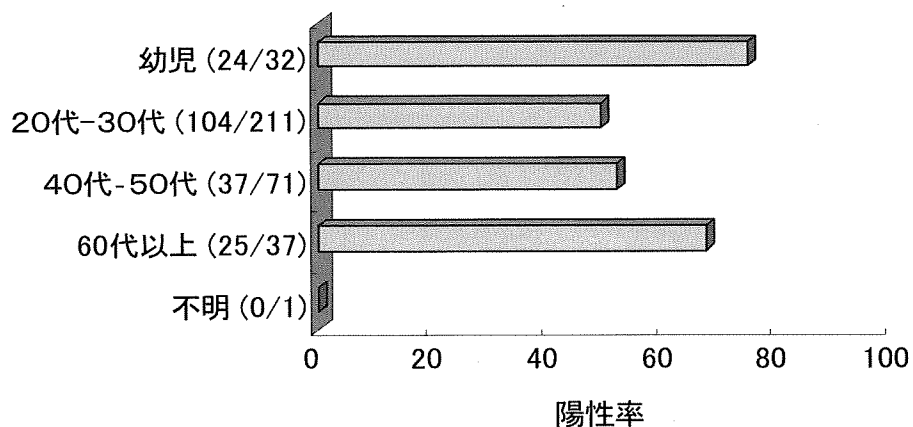


図8 口飲み試験における年齢別陽性率

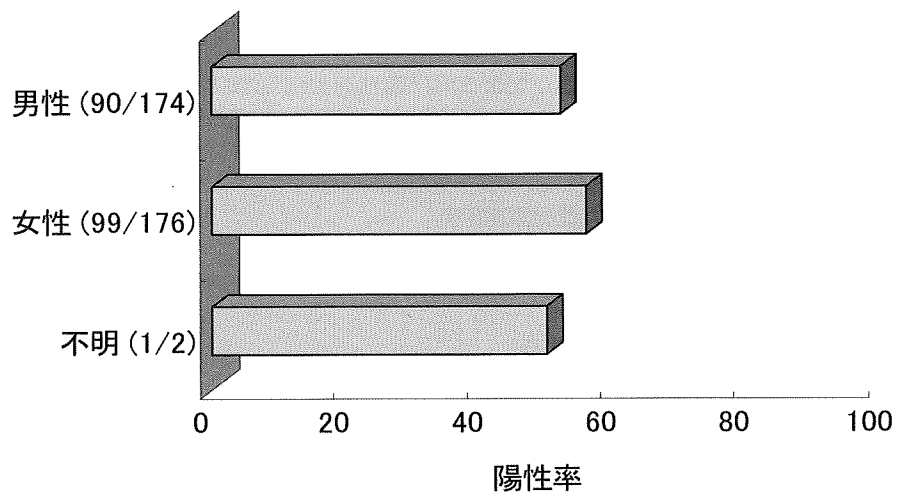


図9 男女別陽性率（口飲み試験）

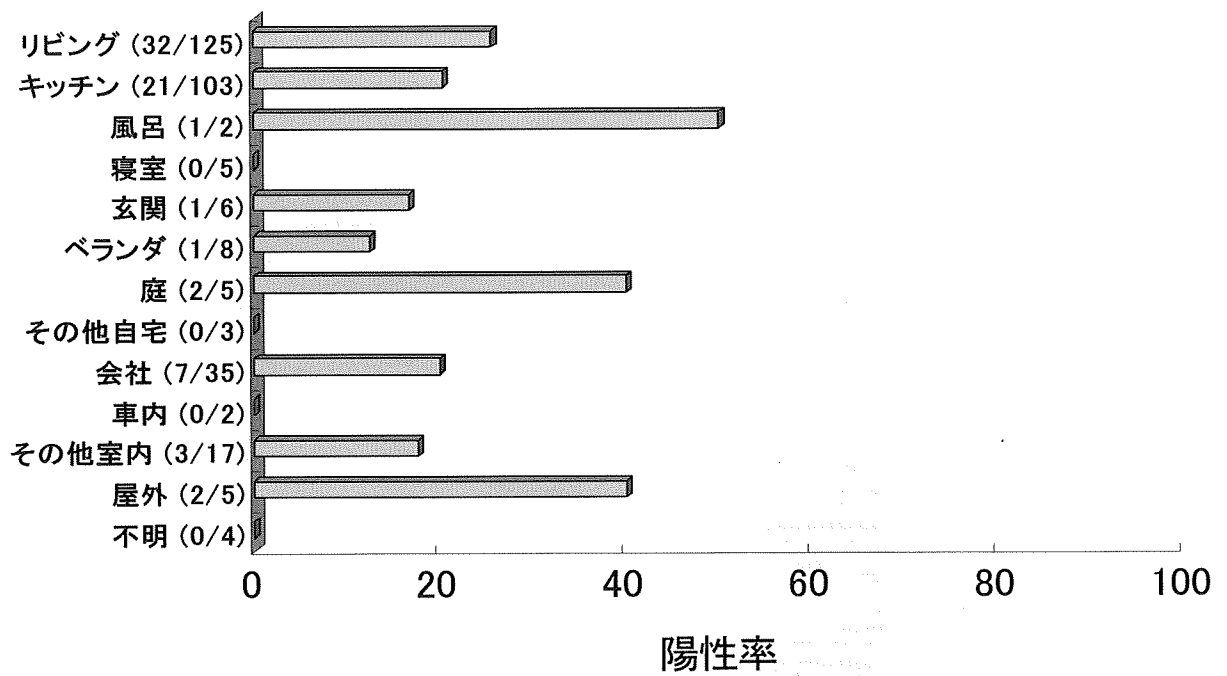
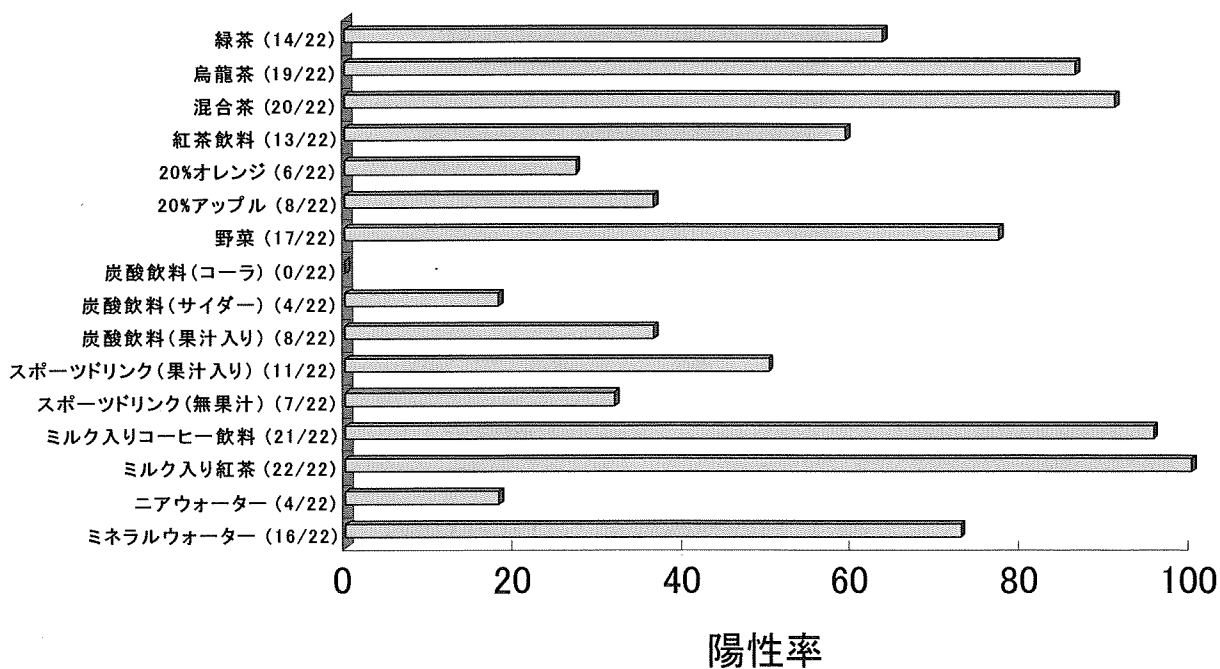


図10 開封試験における開封場所別陽性率

口飲み試験



開封試験

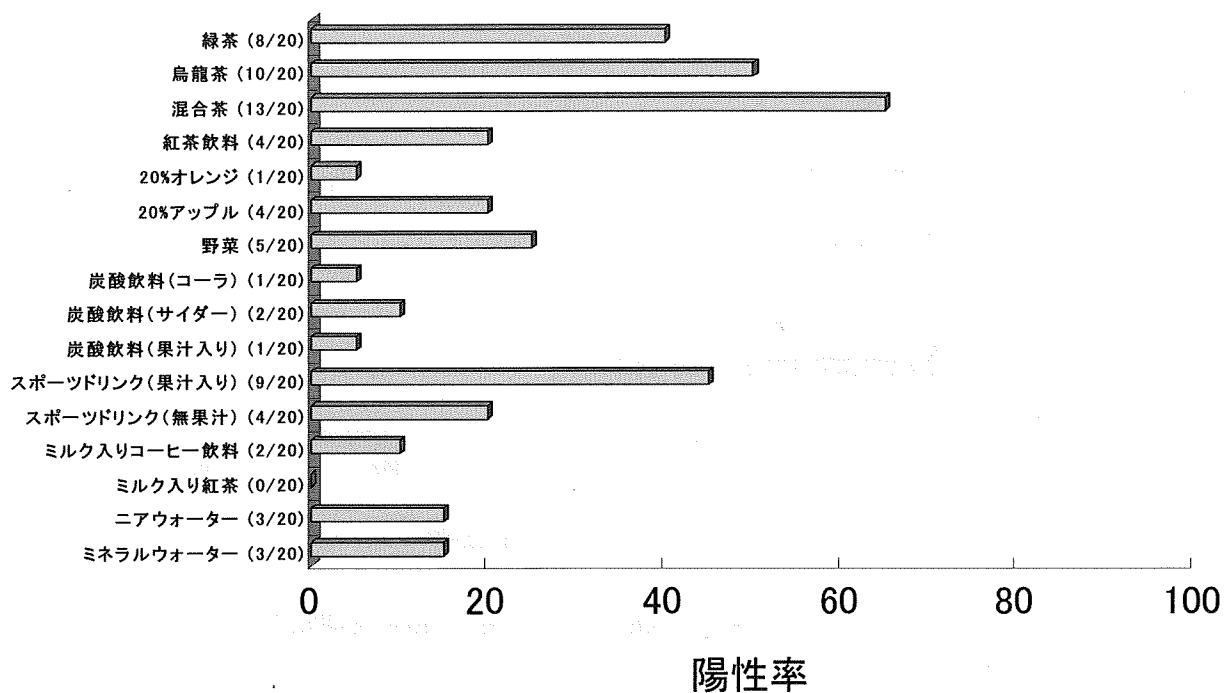


図 11 飲料種別の陽性率

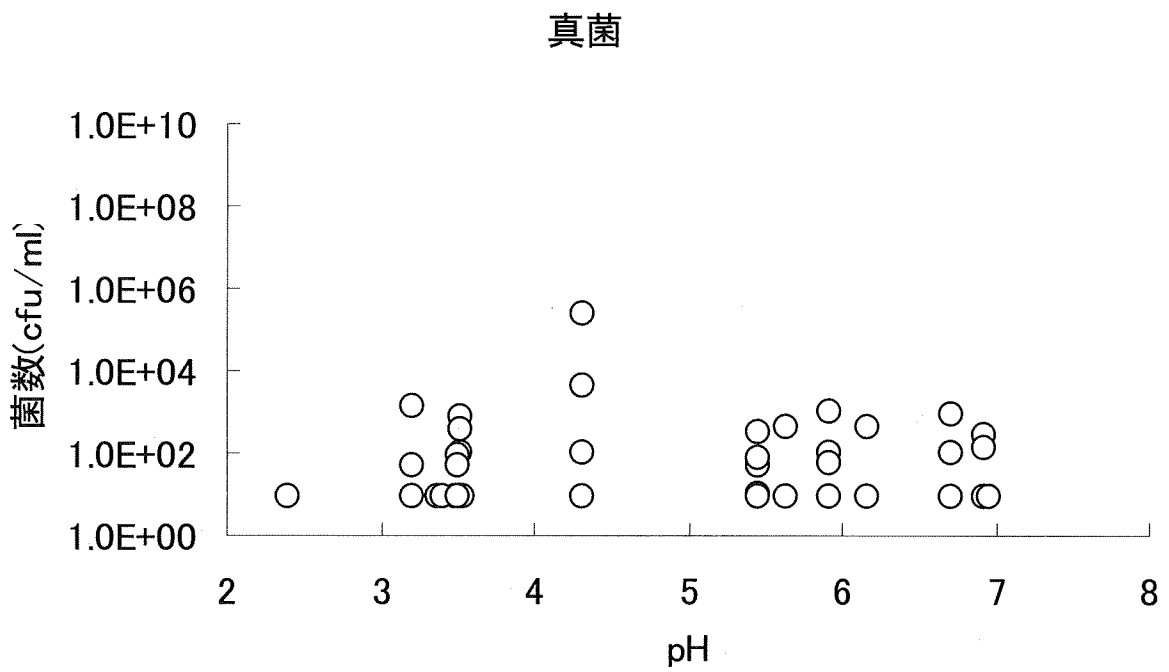
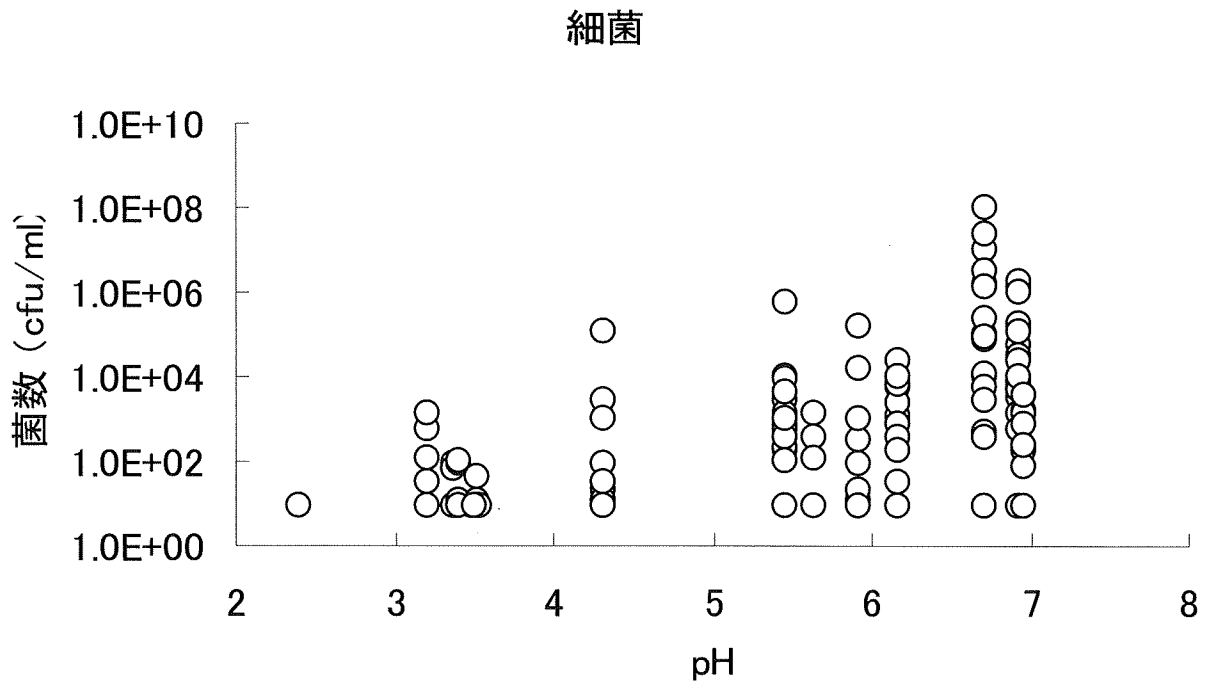
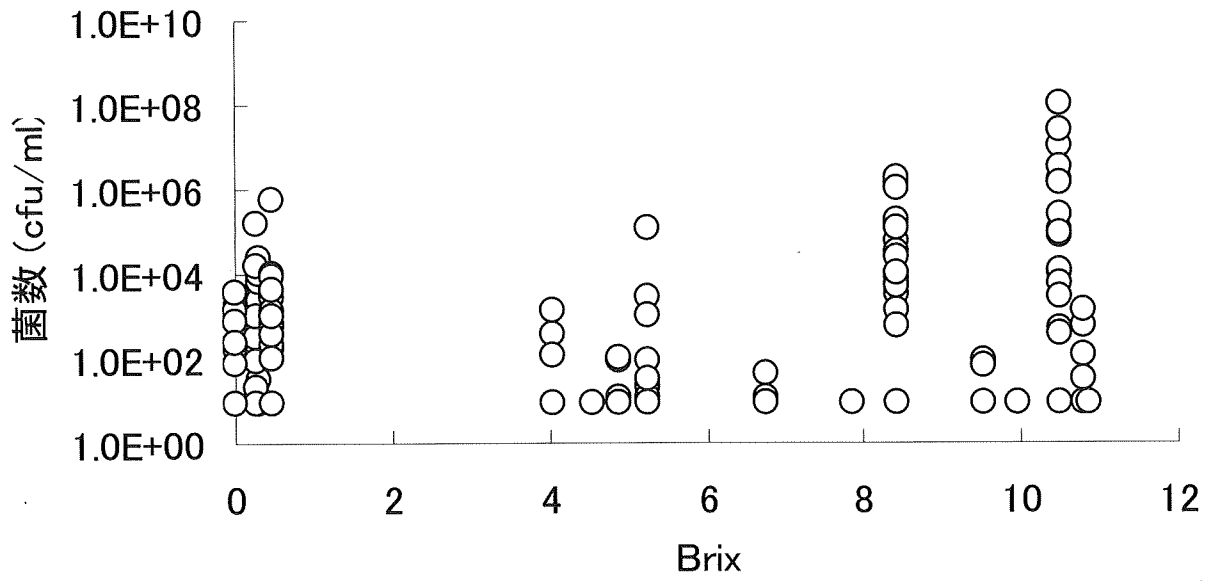


図 12 口飲み試験における培養後1日目の菌数と pH との関係

細菌



真菌

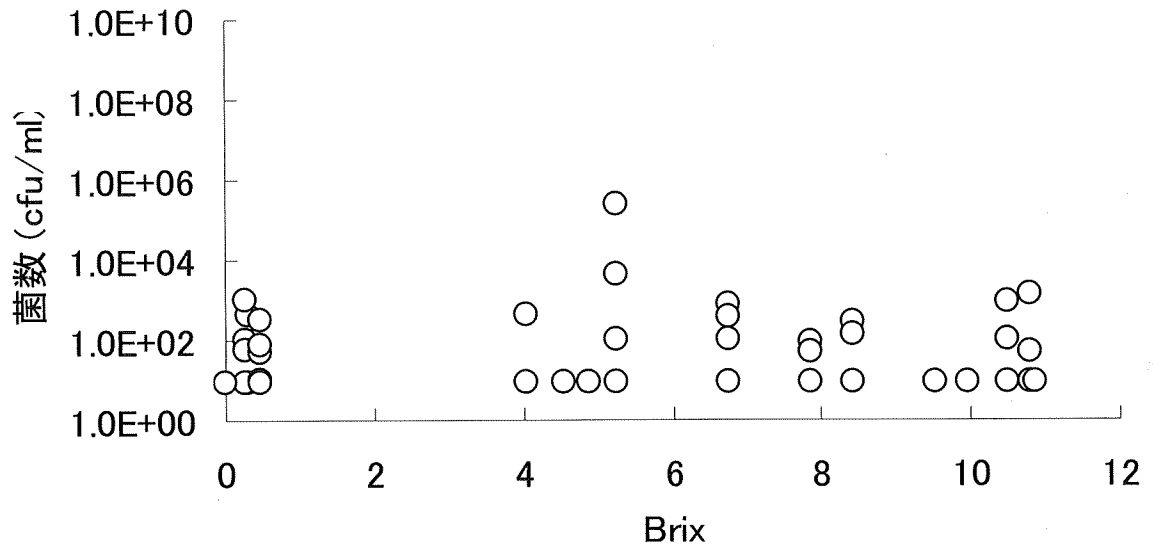


図 13 口飲み試験における培養1日目の菌数と Brix との関係

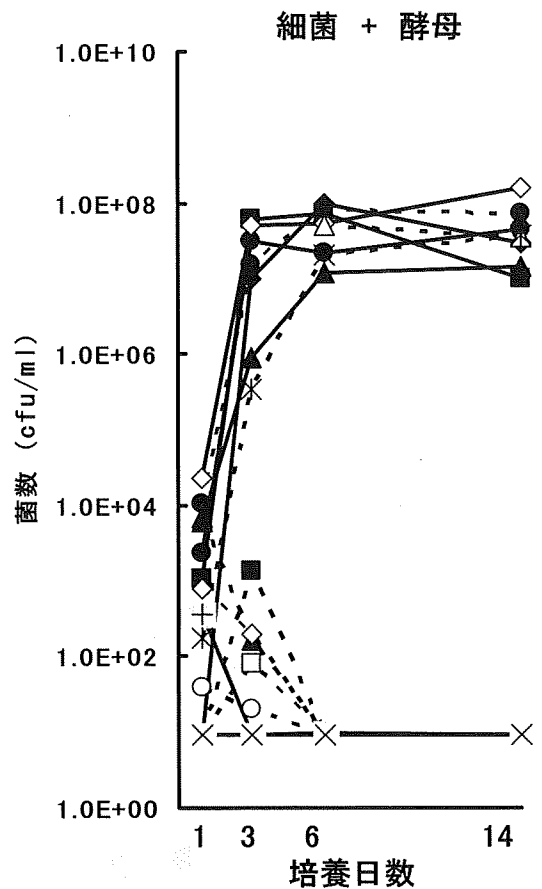
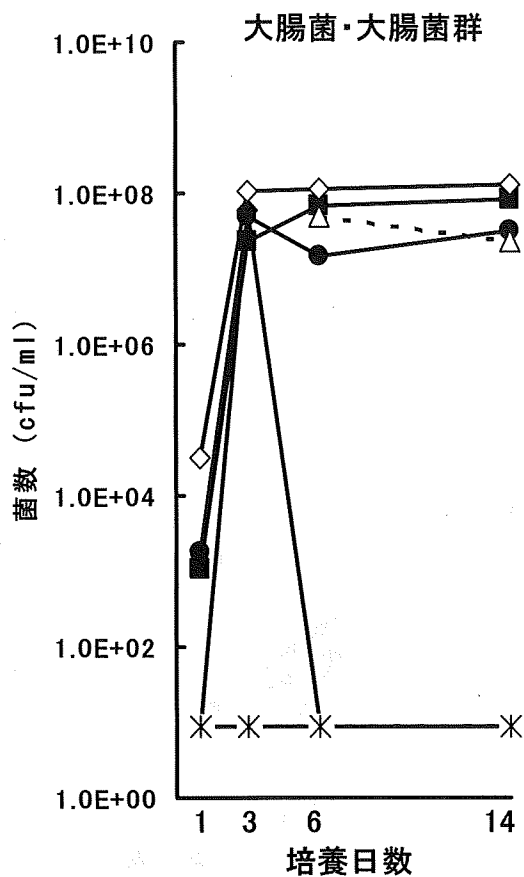
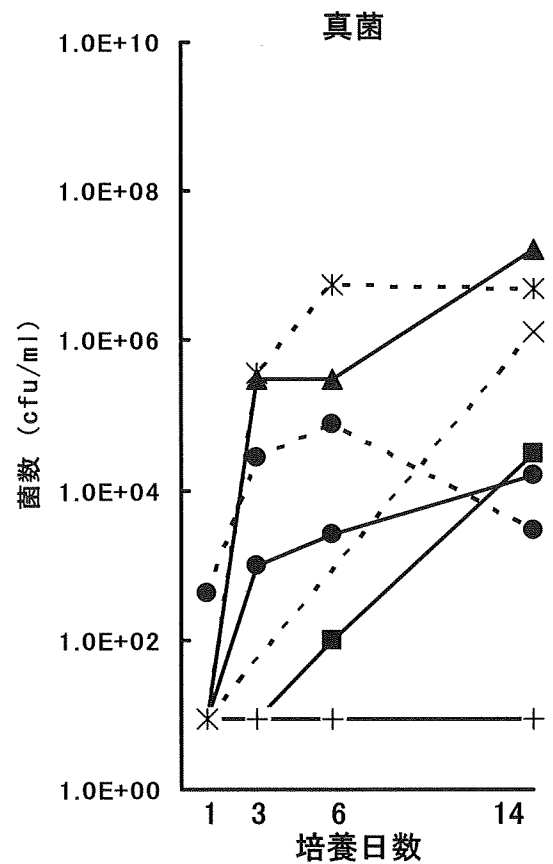
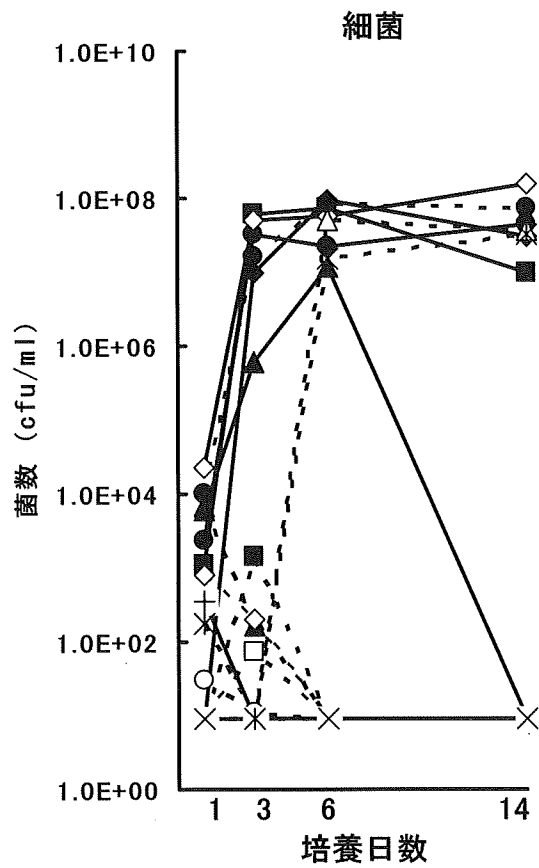


図 14 緑茶飲料における菌数の推移(口飲み試験)

22検体

■	◆	▲	●	□	◇	◇	△	○
■	◆	▲	●	□	◇	◇	△	○
×	+	×	×	×	×	×	×	×

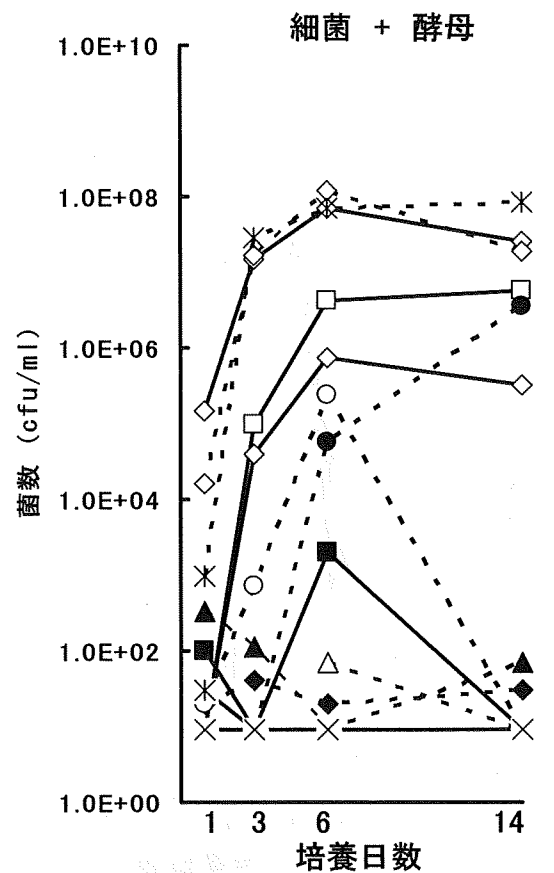
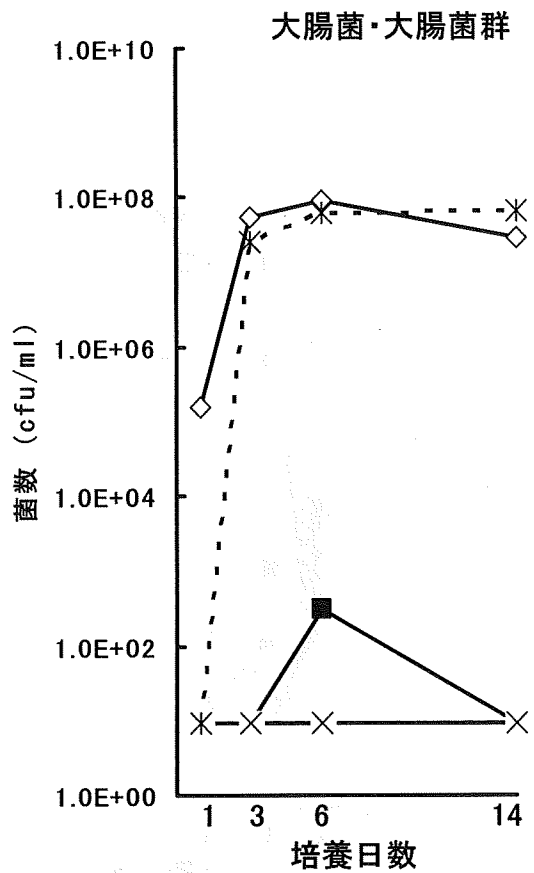
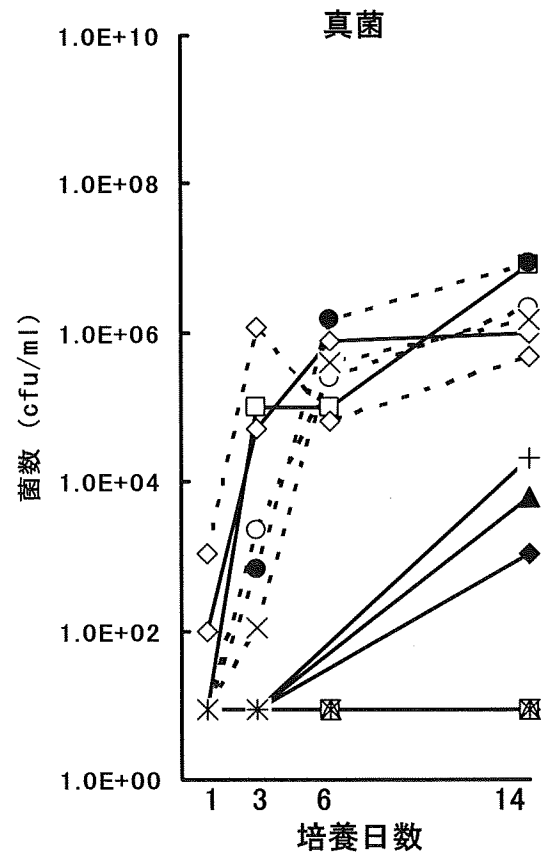
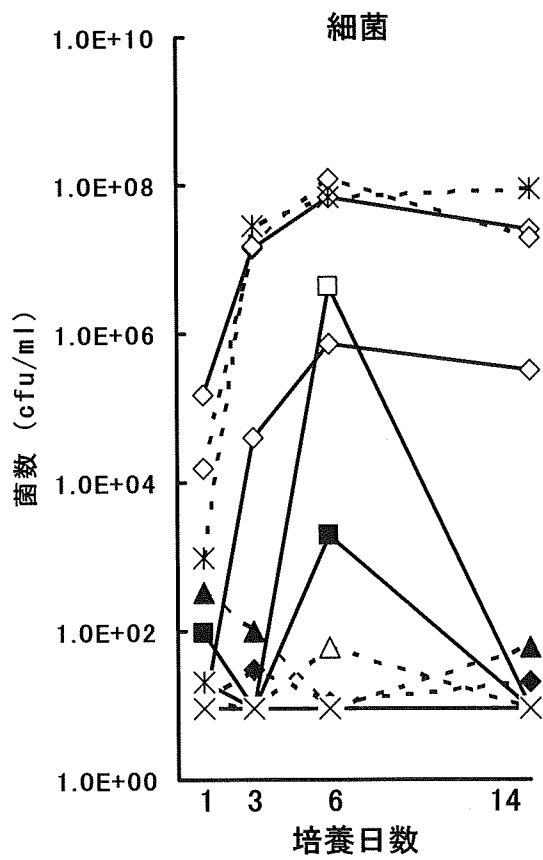


図15 烏龍茶飲料における菌数の推移(口飲み試験)

22検体 —■— —●— —▲— —○— —□— —◇— —△— —○—
 - -■ - -● - -▲ - -○ - -□ - -◇ - -△ - -○ -
 -x- -+- -x- -x-

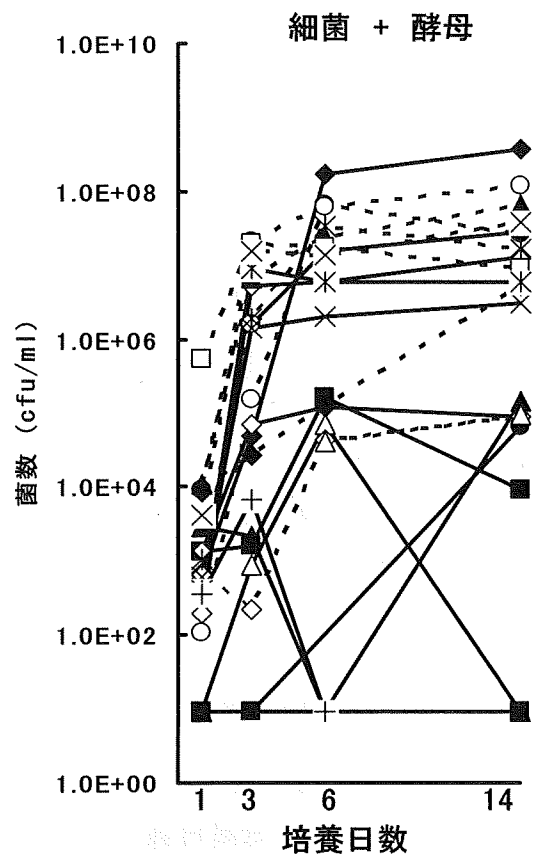
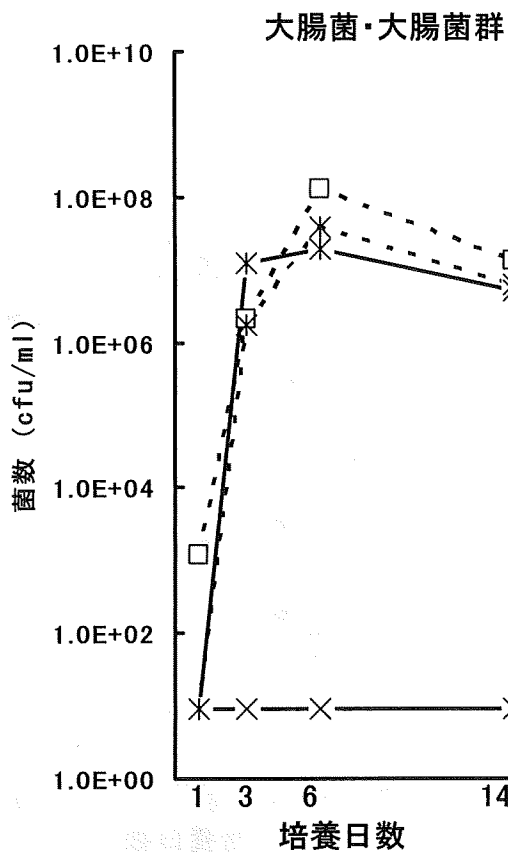
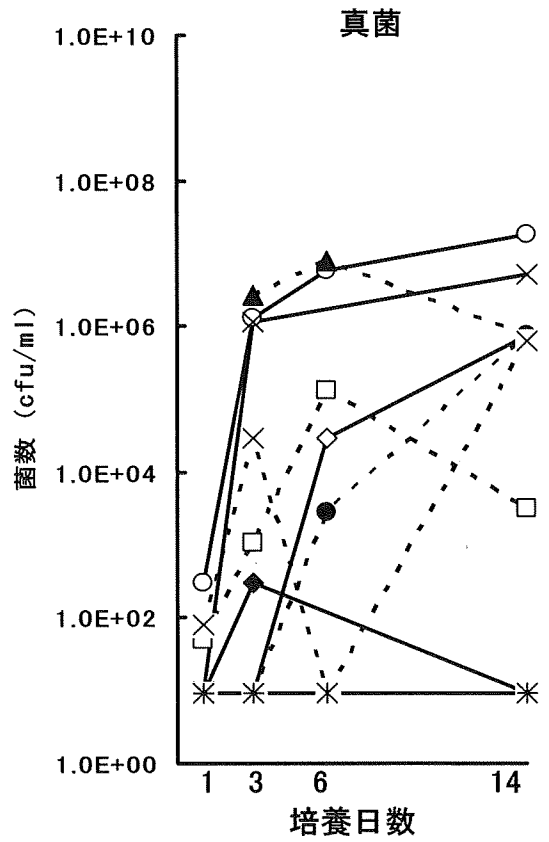
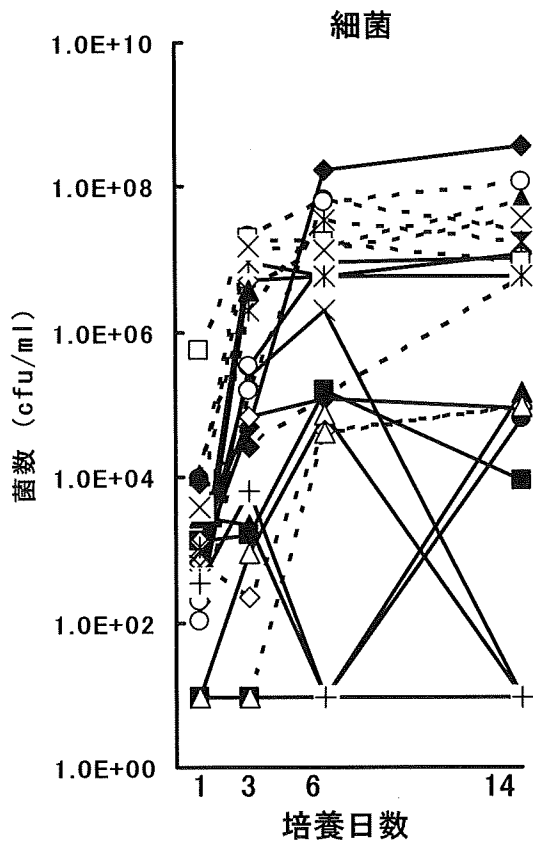


図16 混合茶飲料における菌数の推移(口飲み試験)

22検体

—■—	—◆—	—▲—	—●—	—□—	—◇—	—△—	—○—
- - ■ - -	- - ◆ - -	- - ▲ - -	- - ● - -	- - □ - -	- - ◇ - -	- - △ - -	- - ○ - -
—×—	—+—	—×—	—*—				

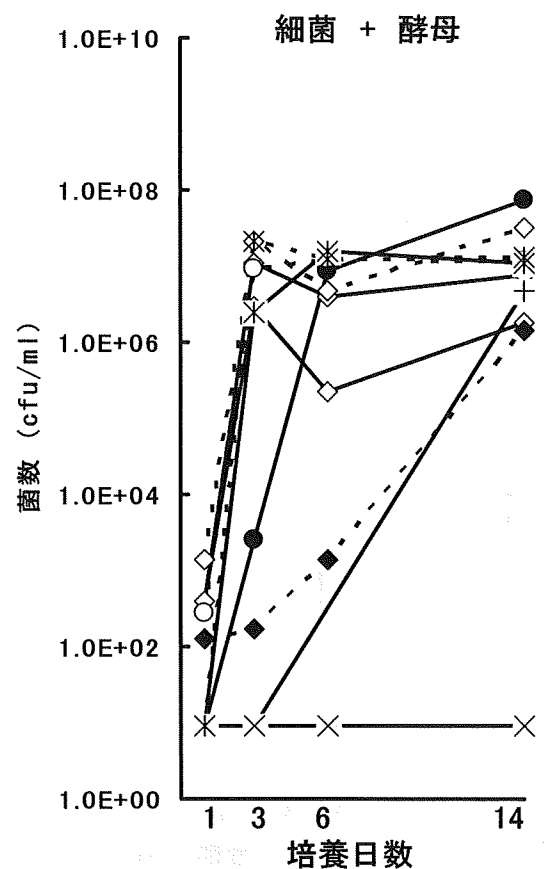
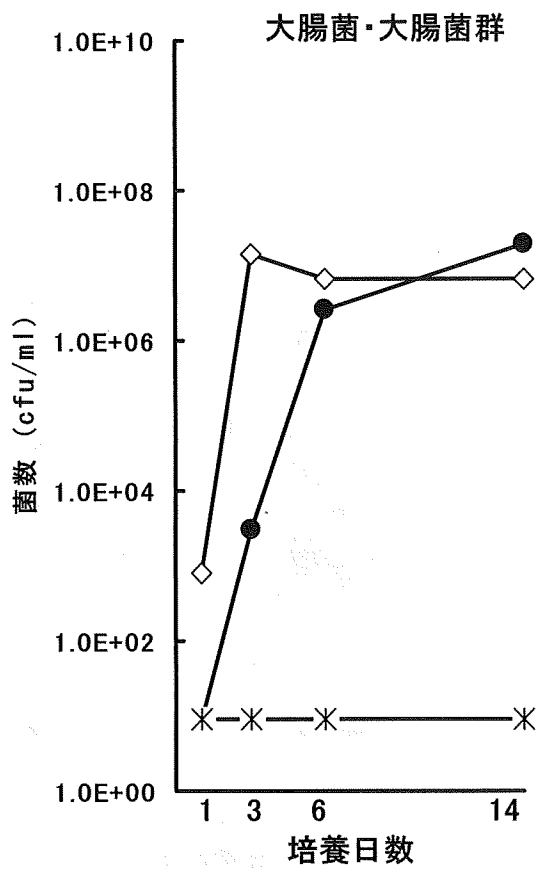
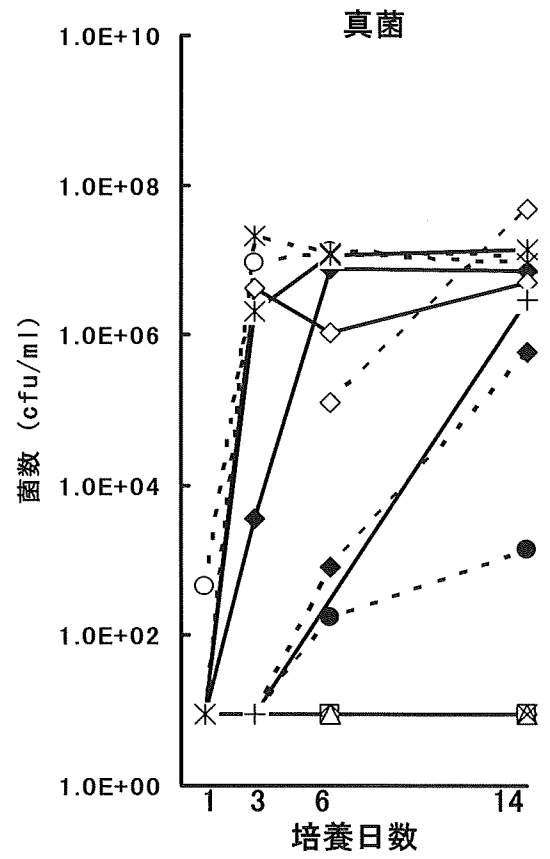
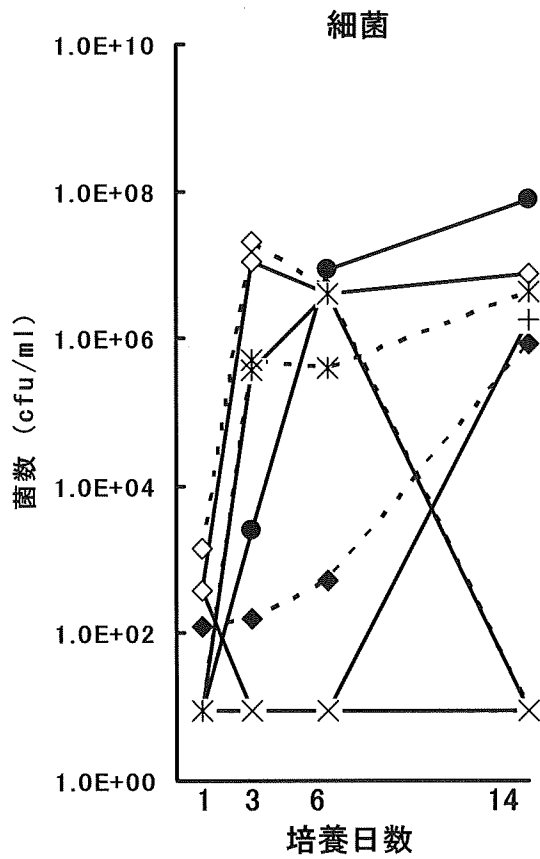


図 17 紅茶飲料における菌数の推移(口のみ試験)

22検体

—■—	—◆—	—▲—	—●—	—□—	—◇—	—△—	—○—
- -■- -	- -◆- -	- -▲- -	- -●- -	- -□- -	- -◇- -	- -△- -	- -○- -
—×—	—+—	- -×- -	- -*- -				

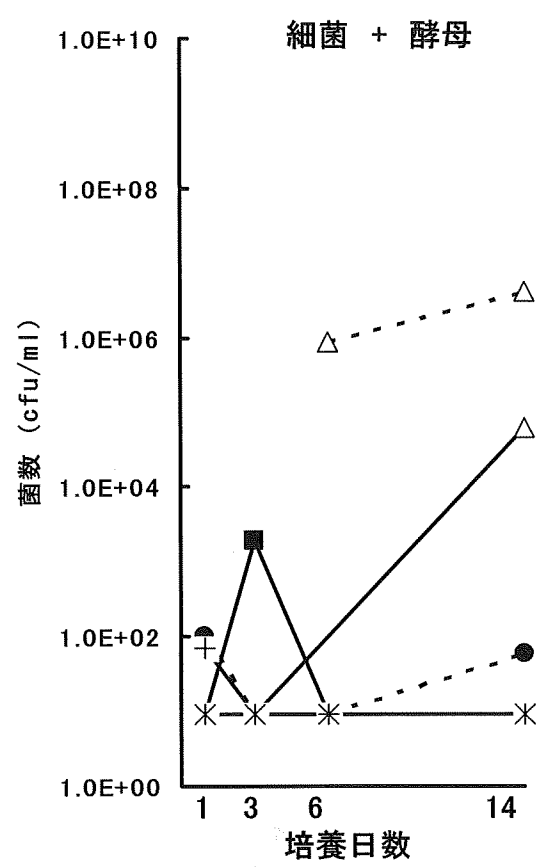
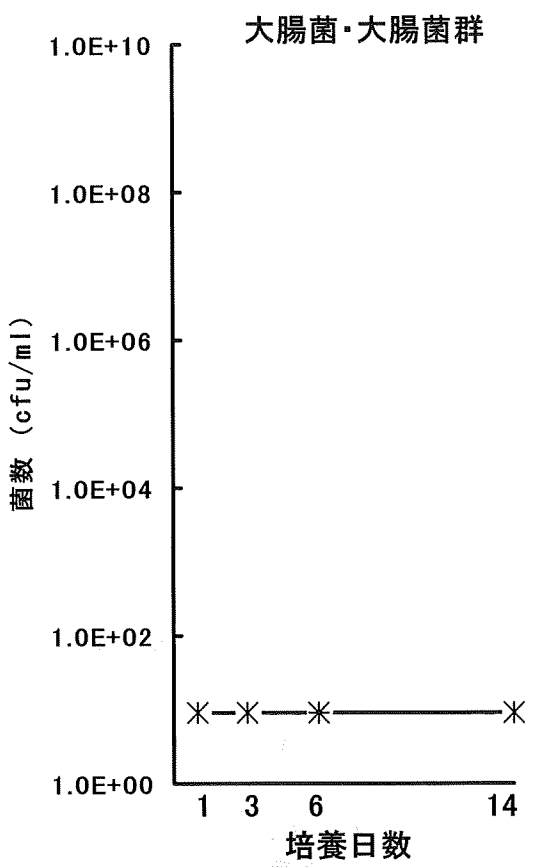
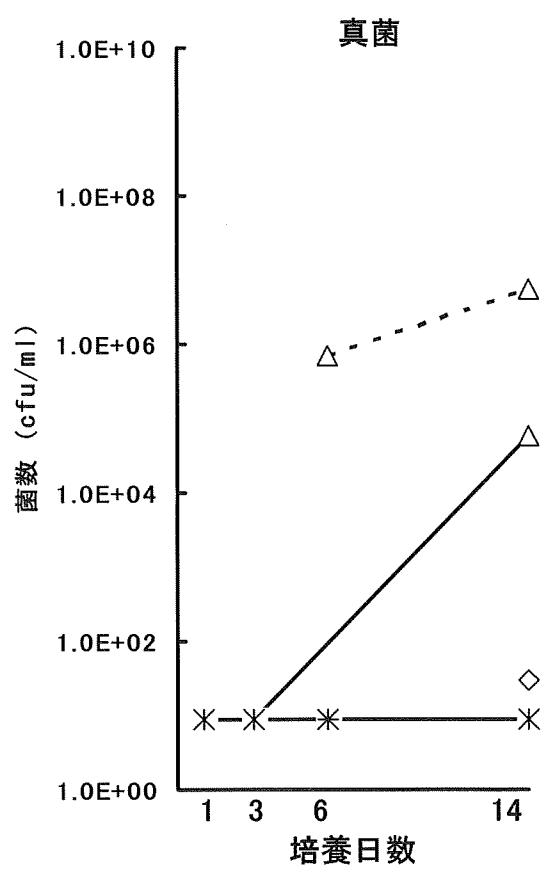
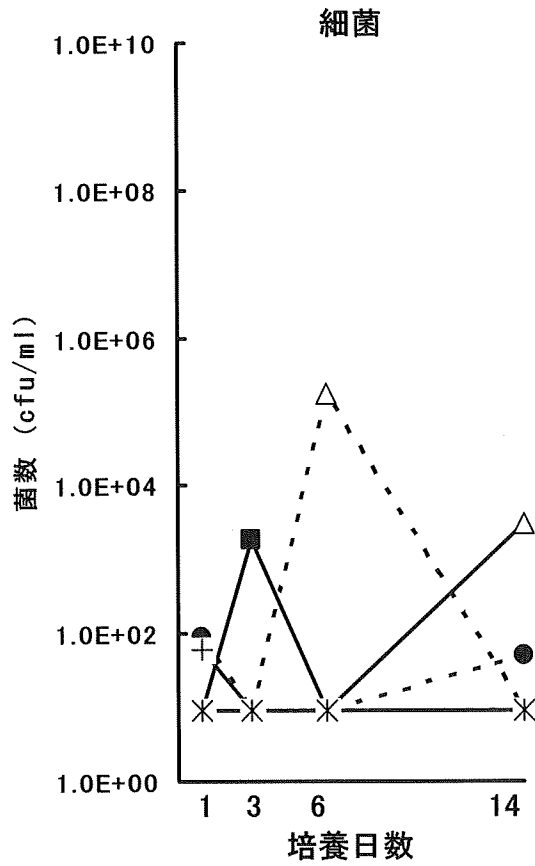


図18 果汁飲料(20%オレンジ)における菌数の推移(口のみ試験)

22検体

—■—	—◆—	—▲—	—●—	—□—	—◇—	—○—	—△—	—×
- - ■ - -	- - ◆ - -	- - ▲ - -	- - ● - -	- - □ - -	- - ◇ - -	- - ○ - -	- - △ - -	- - × - -
—+—	- - × - -	- - × - -	- - × - -	- - × - -	- - × - -	- - × - -	- - × - -	- - × - -

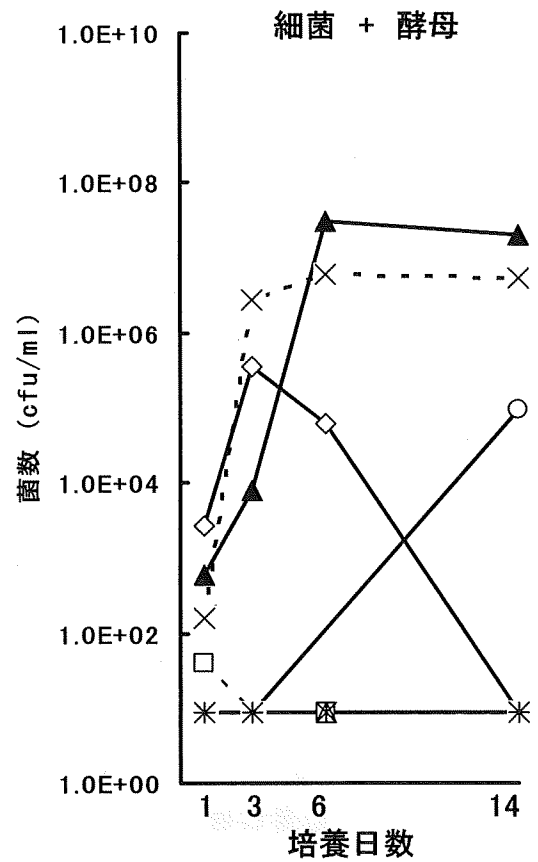
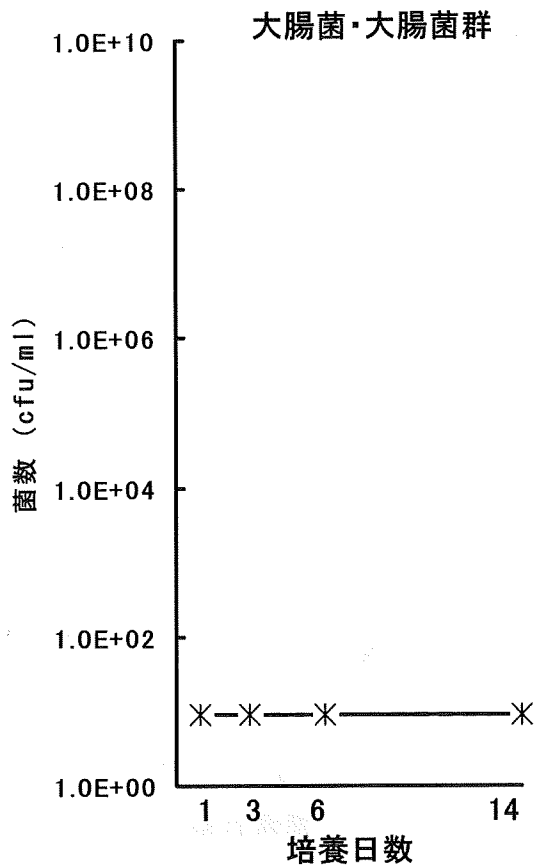
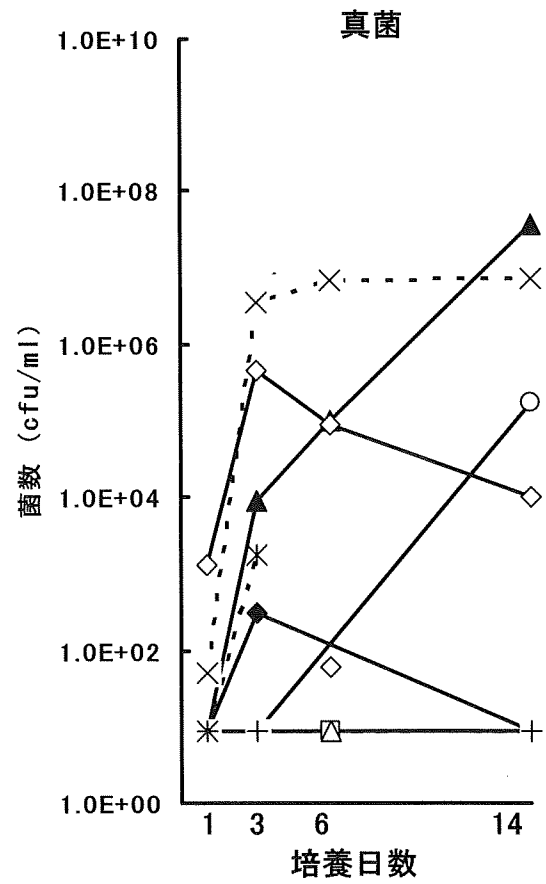
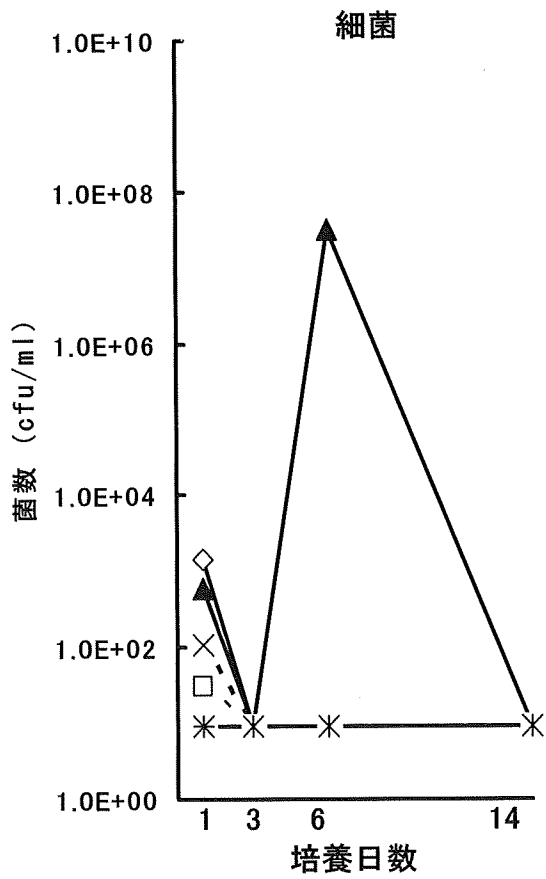


図 19 果汁飲料(20%アップル)における菌数の推移(口のみ試験)

22検体 —■— ◆— ▲— ●— □— ◇— △— ○—
 - - - ■ - - - ◆ - - - ▲ - - - ● - - - □ - - - ◇ - - - △ - - - ○ - - -
 *— +— *— *—

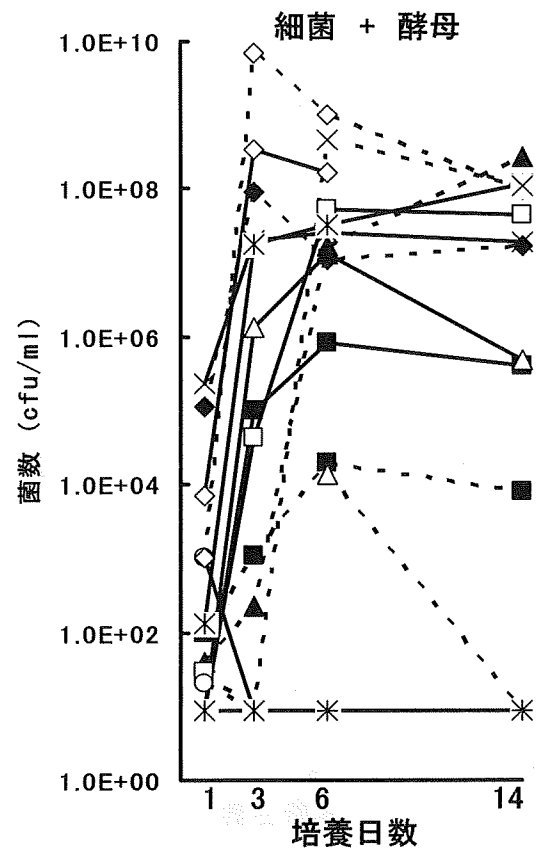
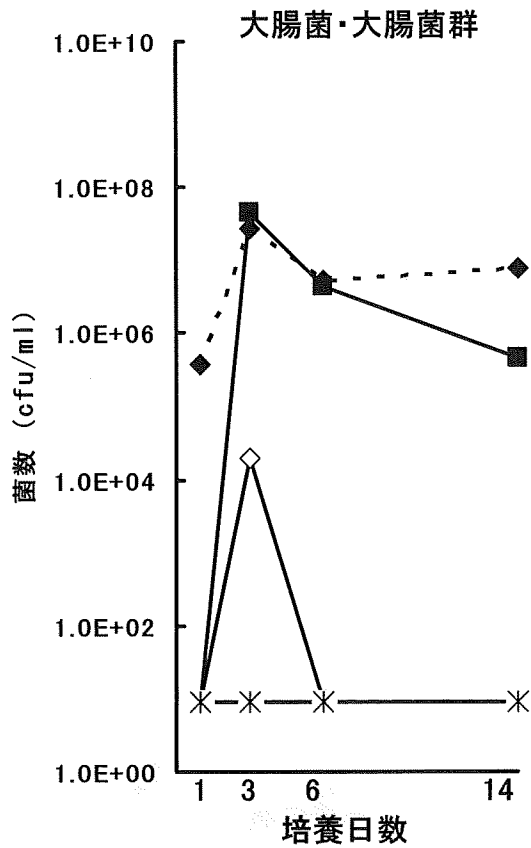
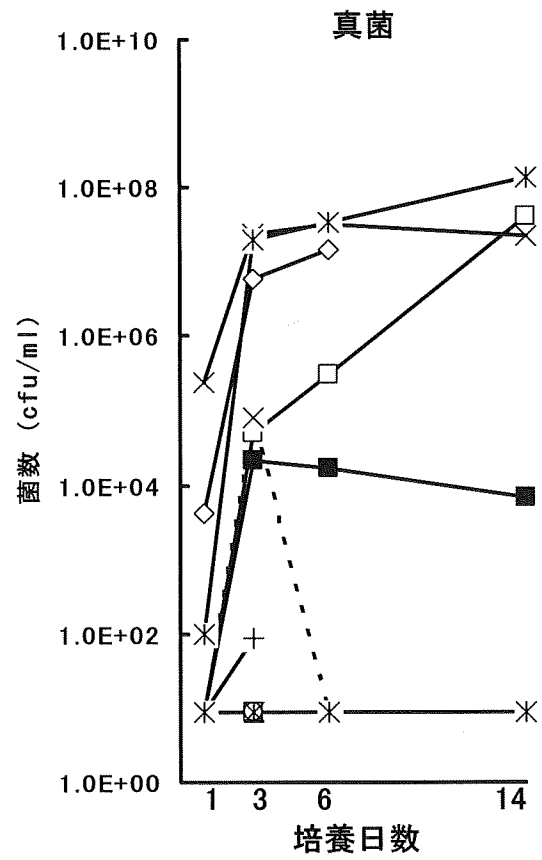
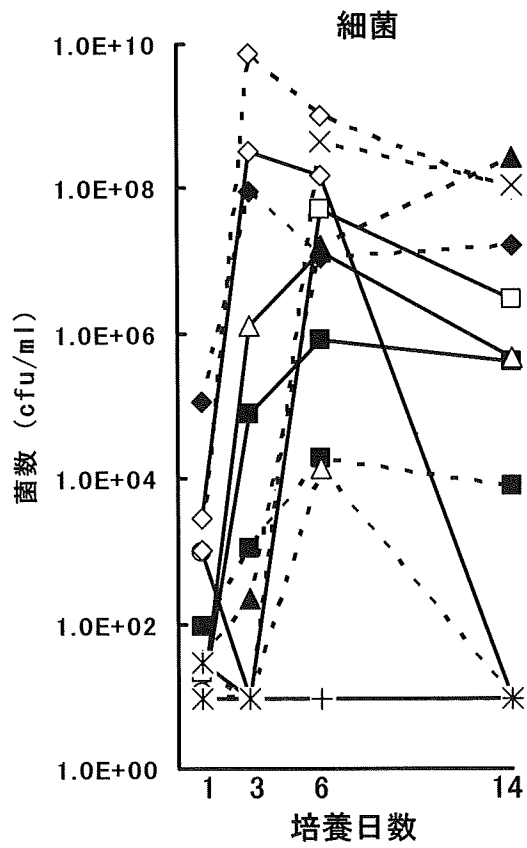


図 20 野菜飲料における菌数の推移(口飲み試験)

22検体

—■— ◆ —▲— ● —□— ◇ —△— ○ —×

—■— ◆ —▲— ● —□— ◇ —△— ○ —×

—*— + —x— *—

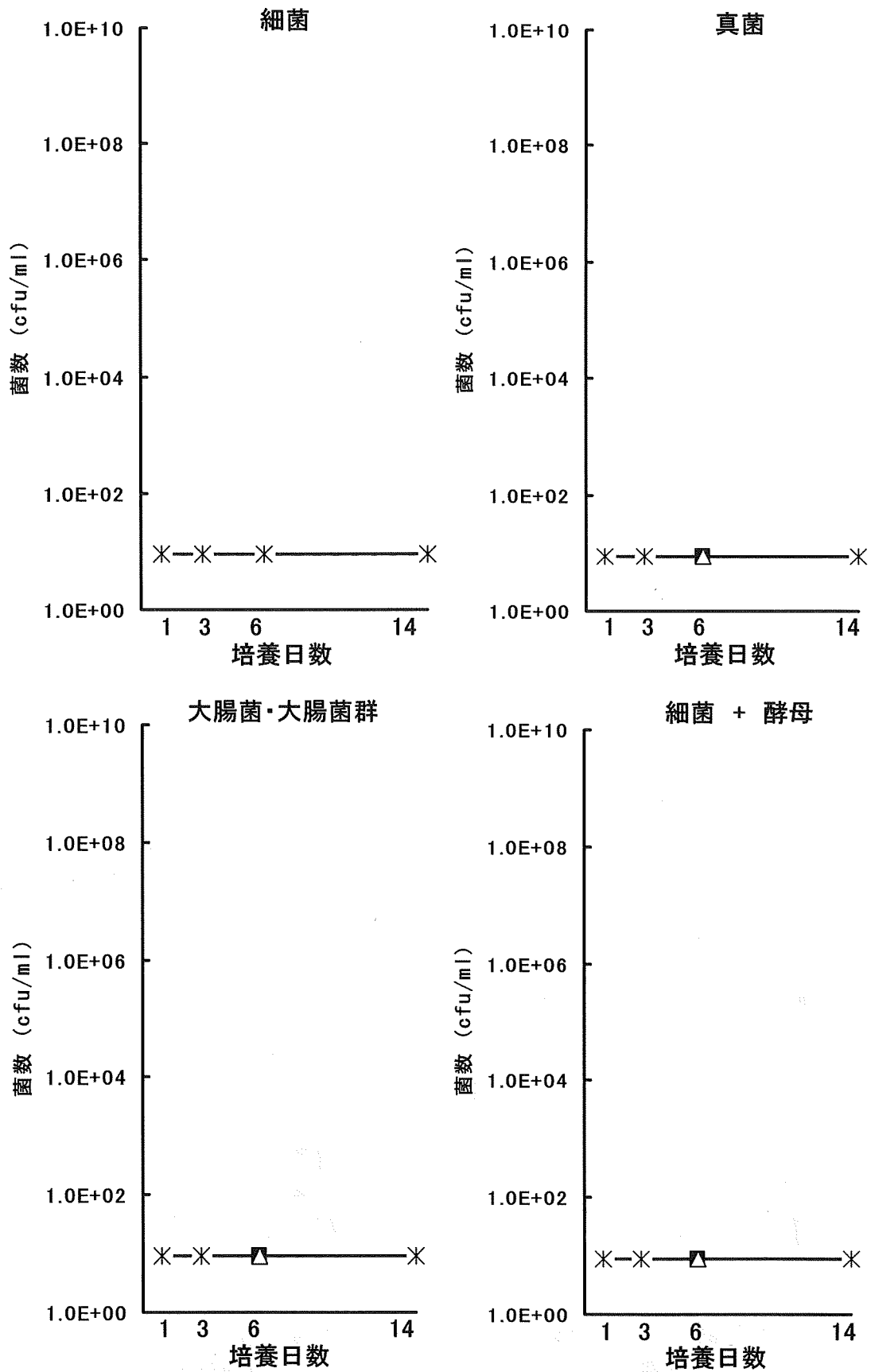


図 21 炭酸飲料(コーラ)における菌数の推移(口飲み試験)

22検体 —■— —◆— —▲— —●— —□— —◇— —◇— —△— —○—
 - - - ■ - - - ◆ - - - ▲ - - - ● - - - □ - - - ◇ - - - △ - - - ○ - - - ×
 —×— —+— —×— —×—

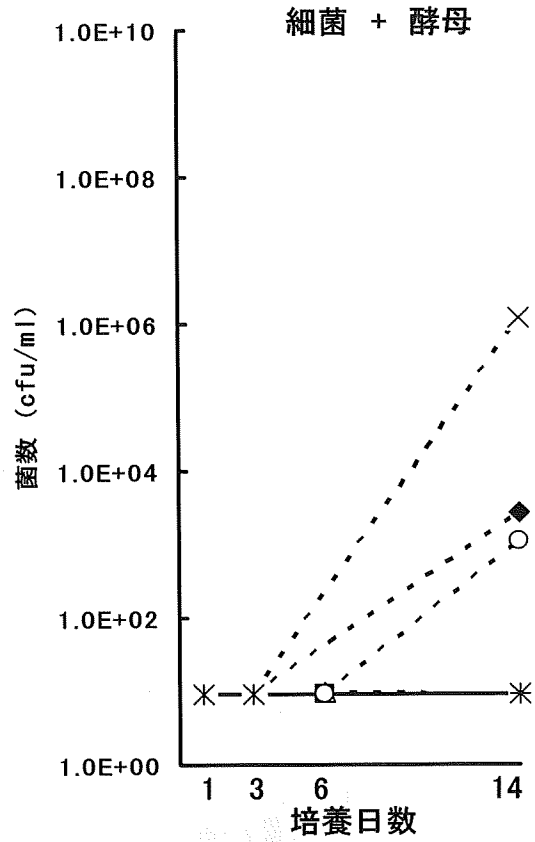
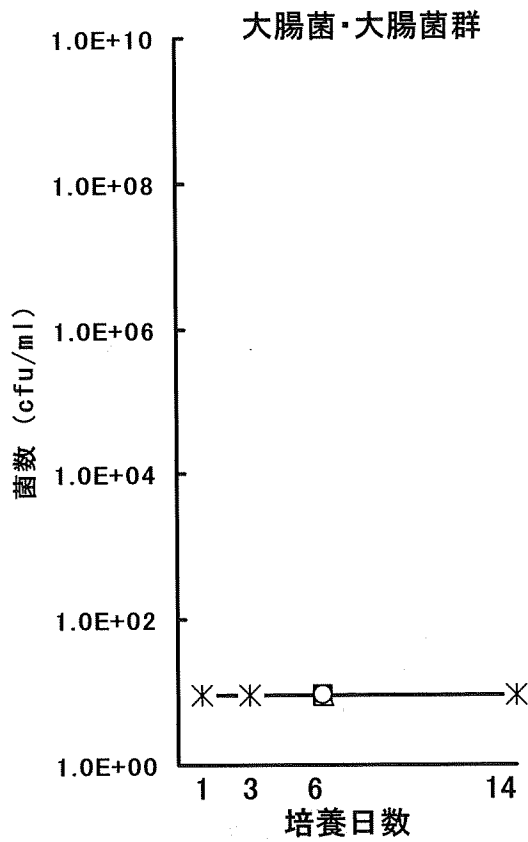
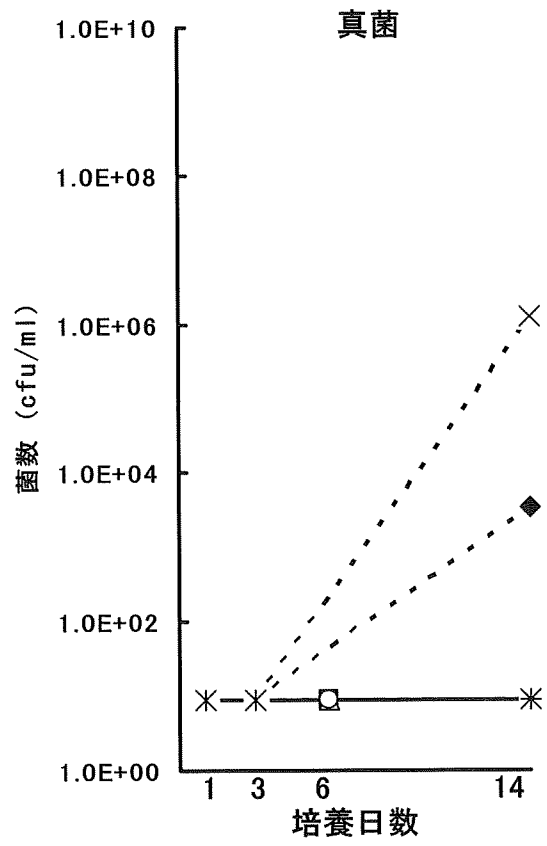
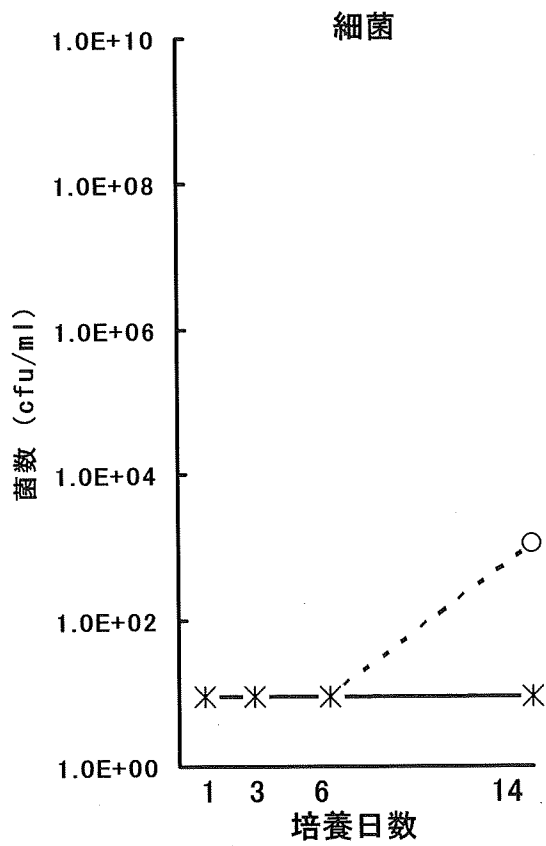


図 22 炭酸飲料(サイダー)における菌数の推移(口飲み試験)

22検体 —■— —◆— —▲— —●— —□— —◇— —◇— —△— —○—
 - - ■ - - - ◆ - - - ▲ - - - ● - - - □ - - - ◇ - - - △ - - - ○ - - - ×
 —×— —+— —×— —×—

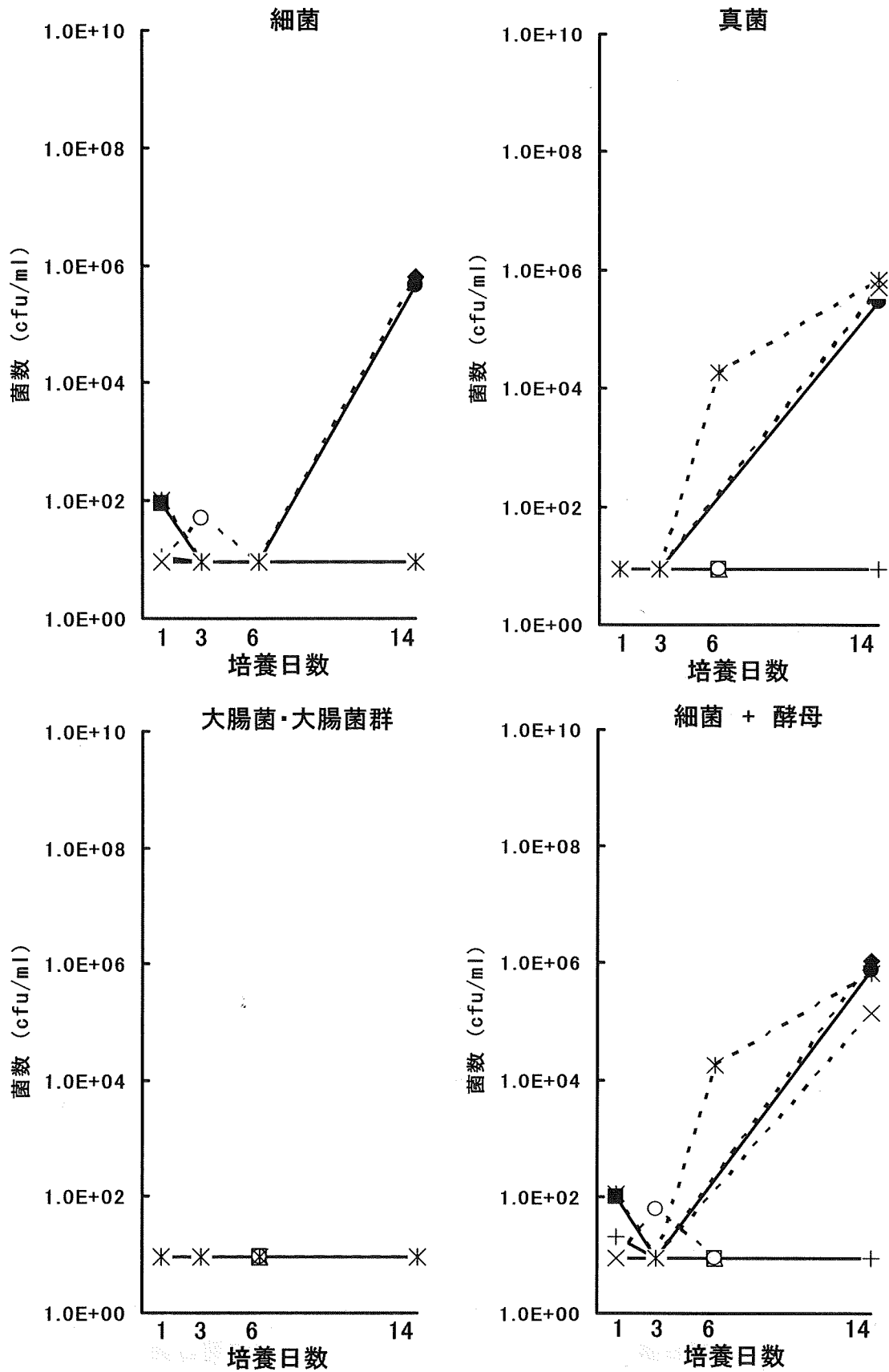


図 23 炭酸飲料(果汁入り)における菌数の推移(口飲み試験)

22検体 —■— —◆— —▲— —●— —□— —◇— —◇— —△— —○—
 - - - ■ - - - ◆ - - - ▲ - - - ● - - - □ - - - ◇ - - - △ - - - ○ - - - × - - -
 —*— —+— —x— —*—

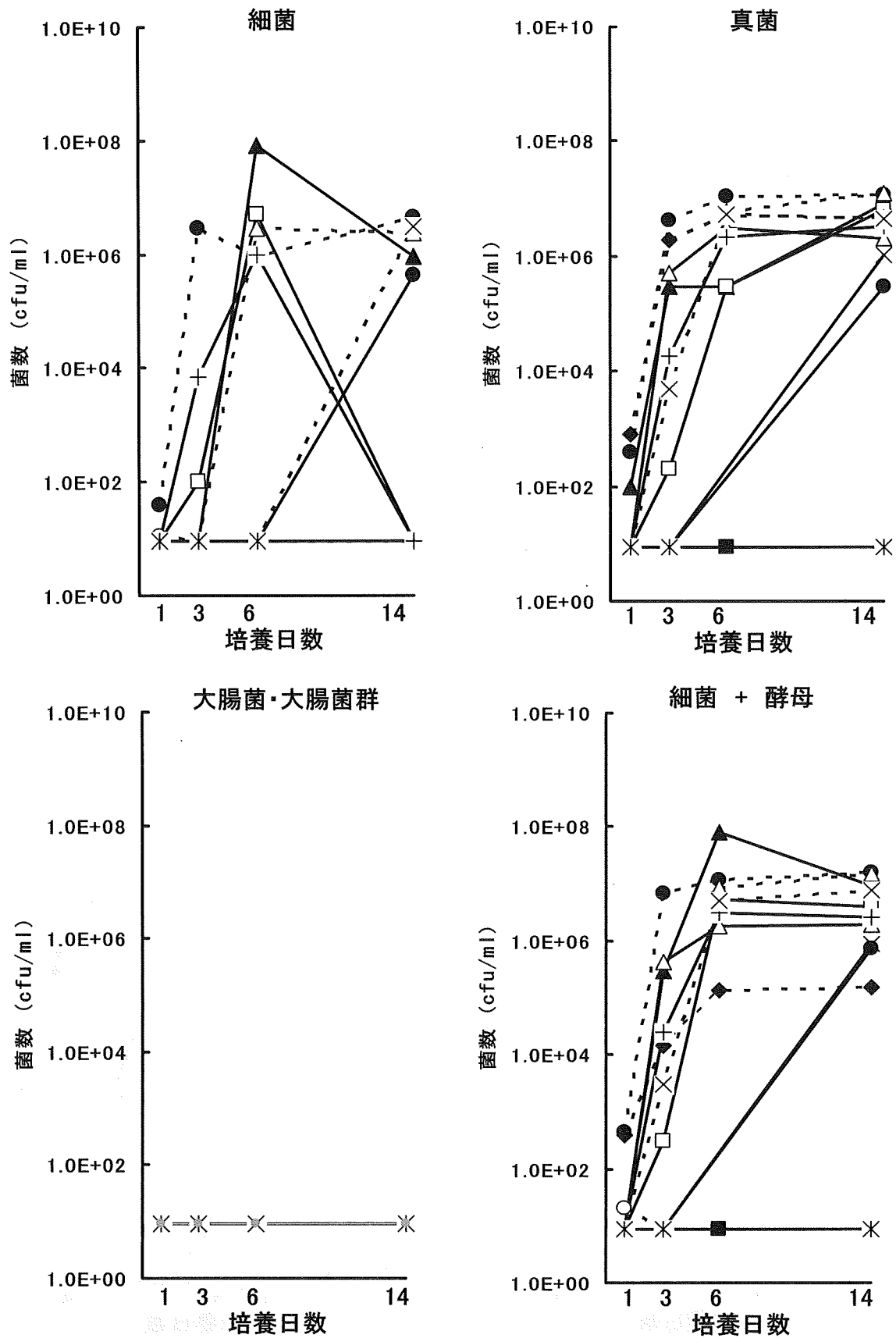


図 24 スポーツドリンク(果汁入り)における菌数の推移(口飲み試験)

22検体

—■— ◆— ▲— ●— □— ◇— ○— △— ×—

- - -■- - -◆- - -▲- - -●- - -□- - -◇- - -△- - -○- - -×- - -

—×— —+— —×— —×—