27b as a type of gem-diamine 5-N-iminosugar

Sialic acid (4)

D-Glucuronic acid (2)

Figure 6 Structural similarity of 27b to sialic acid (4) as gem-diamine 5-N-iminosugar and to o-glucuronic acid (2) as gem-diamine 1-N-iminosugar.

Table 6 Inhibition of experimental pulmonary metastasis of the B16BL6 by in vitro treatment with p-galacturonic acid-type gem-diamine 1-N-iminosugars in mice

Compound	Dose (μg ml⁻¹)	Inhibition of metastasis (%)
Saline (0.9%)	0	0
27b	10	11.9
	30	75.0
	50	80.5**
	100	90.4**
32	10	48.5
	30	61.9
	50	90.8**
106	10	26
	30	29.6
	50	67.3*
107	10	59.1*
	30	74.2*
	50	87.1*

The B16BL6 cells were cultured with or without compounds in Dulbecco's modified Eagle's medium supplemented with fetal bovine serum for 3 days.

The cells were harvested with 0.25% trypsin-1 mM ethylenediaminetetraacetic acid (EDTA)

solution from culture dishes and washed twice with phosphate-buffered saline (PBS). The cell suspension (1×10^5) in PBS were implanted intravenously (i.v.) into the tail vein of BDF1 mice. Fourteen days later, the mice were autopsied and the numbers of pulmonary tumor nodules

differentiation of normal esophageal epithelium through nuclear translocation and nuclear HS cleavage and has an important role in the development of normal esophageal epithelium.

Inhibition of microglial cell migration

Very recently, microglia, the resident macrophages in the brain, have been found to express heparanase mRNA and protein, which can degrade the glycan chain of HSPGs. 48 Heparanase activity is correlated with the in vitro transmigration ability of microglia through an artificial basement membrane (BM)/extracellular matrix (ECM) containing HSPGs. D-galacturonic acid-type gem-diamine 1-N-iminosugar 32 inhibits this process in a dose-dependent manner. 48 The transmigration of microglia through BM/ECM appears to be associated with the degradation of HSPG, and this is also inhibited dose

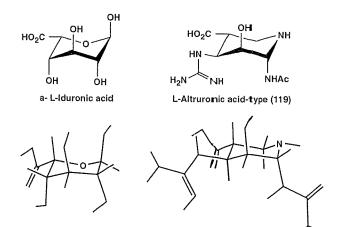


Figure 7 PM3/MOPAC-optimized structures of L-iduronic acid and 119.

Table 7 Inhibition of experimental metastasis of the B16BL6 by in vitro treatment with L-altruronic acid-type gem-diamine 1-N-iminosugars in mice

Compound	Dose ($\mu g m l^{-1}$)	Inhibition of metastasis (%)
Saline (0.9%)	0	0
116	10	0
	30	12.1
	50	44.3*
119	10	40.1*
	30	91***
	50	97***
130	10	3.8
	30	38.1**
	50	75.5***
133	10	14.1
	30	58.8***
	50	81.0***

The B16BL6 cells were cultured with 116 and 119 for 3 days and with 130 and 133 for 1 day in Dulbecco's modified Eagle's medium supplemented with fetal bovine serum. The cells were harvested with 0.05% trypsin and 0.02% ethylenediaminete traacetic acid (EDTA) solution. The cells (1×10^5) in $0.1\,\mathrm{ml}$ of divalent cation-free Dulbecco's phosphate-buffered saline were collected and injected intravenously (i.v.) into the tail vein of BDF1 mice. Fourteen days later, the mice were autopsied and the pulmonary tumor colonies were counted. $^*P < 0.05$; $^{**}P < 0.01$; $^{***}P < 0.001$.

Table 8 Inhibitory effect of p-galacturonic acid-type 2trifluoroacetamide 1-N-iminosugar 32 on the spontaneous lung metastasis of 3LL cells in mice

Compound	Administered dose (mg kg $^{-1}$)×days	Inhibition of metastasis (%)
Saline (0.9%)	0×5	0
32	10×5	5.1
	50×5	23.5
	100×5	57.1*

Five female C57BU/6 mice per group inoculated with 3LL cells (1×10⁶) by intra-footpad injection were administered intravenously (i.v.) with 32 for 5 days starting on the day of the surgical excision of primary tumors on day 9. Mice were killed 10 days after tumor excision. *P <0.01.

dependently by 32. The results suggest the involvement of heparanase in the migration or invasion of microglia or brain macrophages across the BM around the brain vasculature.

were counted. *P<0.01; **P<0.001.



Table 9 Inhibition of invasive activity of turnor cells by 32

Experimental	Treatment (μg ml ⁻¹)	Turnor cell line	Inhibition
1	0	3LL	0
	100	3LL	72.4*
	200	3LL	80.1*
2	0	B16BL6	0
	100	B16BL6	29.1
	300	B16BL6	64.1*

Tumor cells were cultured in the presence of 32 for 72 h (B16BL6) or 15 h (3LL). Numbers of cells that invaded the reconstituted basement membrane Matrigel in 6h (Experiment 1) or 3h (Experiment 2) were counted. A laminin coated under the filter surface was used as a cell attractant.
*P<0.05.

Table 10 Inhibition of invasive activity of B16BL6 cell by 119 and 133

Experimental	Compound	Treatment (μ g m l^{-1})	Inhibition %
1	119	0	0
		200	44.8*
		300	58.9**
2	133	0	0
		100	44.4
		200	61.1***
		300	63.9*

The cells were cultured with 119 and 133 for 72 and 24h, respectively. Numbers of invaded cells on the lower surface of the Matrigel/laminin-coated filters in 3 h (Experiment 1) or 6 h

THERAPEUTIC POTENTIALS

Tumor metastasis

Recent biochemical studies have shown that cellular function and phenotype are highly influenced by HSPGs of ECM, and that the enzymatic degradation of ECM is involved in fundamental biological phenomena, including angiogenesis and cancer metastasis. 49-53 Proteolytic enzymes (heparanase and matrix metalloproteinases) secreted by tumor cells are capable of degrading ECM and BM components, and their activities are closely related to the metastasis potential of malignant cells.54-60

The inhibitory effects of uronic acid-type gem-diamine 1-N-iminosugars that have inhibitory activities against exo-uronidase, heparanase, sulfotransferase and sialyltransferase were also evaluated on tumor metastasis using the experimental and spontaneous pulmonary metastasis in mice.

D-galacturonic acid-type gem-diamine 1-N-iminosugars 27b, 32, 106 and 107 that have inhibitory activities against exo-uronidase and heparanase significantly suppress in a dose-dependent manner the number of colonies of pulmonary metastasis of B16BL6 cells in the experimental metastasis (Table 6).6,7,26,27 Of these, 2-trifluoroacetamide 32 inhibits pulmonary metastasis most potently.

L-altruronic acid-type gem-diamine 1-N-iminosugars 116, 119, 130 and 133 that have inhibitory activity against HS 2-O-ST also reduce remarkably in a dose-dependent manner the pulmonary colonization of B16BL6 cells in the experimental metastasis (Table 7).²⁸ Of these, 2-acetamido-4-guanidino-1-N- iminosugar 119 inhibits the experimental metastasis very strongly.

As shown in Table 8, the inhibition of spontaneous lung metastasis in mice by the intravenous (i.v.) injection of 32 is more noticeable.^{6,61} Compound 32 shows 57% inhibition of metastasis by the administration of 100 mg kg⁻¹ per day for 5 days.

Table 11 Inhibitory activity (IC₅₀ (M)) of 3-episiastatin B (160) and DDNA (161) against influenza virus N-acetylneuraminidase

	Influe	nza virus neuraminidase	
Сотроипа	A/FM/1/47 (H1N1)	A/Kayano/57 (H2N2)	B/Lee/40
3-Episiastatin B DDNA	$7.4 \times 10^{-5} < 1.0 \times 10^{-5} (93.2)$	$>1.0\times10^{-5}$ (25.6) 2.9×10^{-5}	4.2×10 ⁻⁵ 4.9×10 ⁻⁵

Abbreviations: IC50, half m aximal inhibitory concentration; (): inhibition (%) at 1.0x 1 0^{-5} M.

Neuraminidase inhibition a ssay was carried out using the method of Aminoff,71,72

Table 12 Inhibition (%) of 3-episiastatin B (160) and DDNA (161) against influenza virus A/FM/1/47 (H1N1) infection in MDCK cells

Compound	Plaque	forming unit	s (PFU)	Stained area		
	4 <i>Ο</i> μΜ	20 μM	10μΜ	40μΜ	20μM	10μΜ
3-Episiastatin B DDNA	88.9 100	55.5	35.6	97.1	87.2	64.1
DUNA	100	100	89.6	100	100	98.7

Plaque assay was carried o ut using the modified method of Schulman and Palese. 71,73

Figure 8 BIOCES[E] ,'AMBER minimized structure of 3-episiastatin B (160) in a pocket of active site residues of the crystal structure of influenza virus B/Beijin/1/87 and structure of DDNA (161).

On the other hand, D-galacturonic acid-type 32 and L-altruronic acid-types 119 and 133 inhibit in a dose-dependent manner the transmigration of B16BL6 and 3LL cells through the reconstituted BM (Matrigel) by zin vitro treatment (Tables 9 and 10).8,61

Gem-diamine 1 -N-iminosugars related to D-glucuronic and L-iduronic acids markedly inhibit the experimentally induced lung metastasis of B16BL6 and/or 3LL cells, and also the spontaneous lung metastasis of 3LL cells after i.v. administration. p-uronic acid-type iminosugars inhibit tumor heparanase activity, an effect that probably results from their resemblance to p-glucuronic acid as a substrate for tumor heparanase. 1-uronic acid-type iminosugars inhibit HS 2-O-ST activity, an effect that probably results from their resemblance to L-iduronic acid as a substrate for HS 2-O-ST. Furthermore, gem-diamine 1-N-iminosugars prevent the transmigration of B16BL6 and/or 3LL cells through the reconstituted BM with no cytotoxicity. These results suggest that the anti-metastatic effect of the iminosugars may be due to their anti-invasive rather than their

⁽Experiment 2) were counted. *P<0.05; **P<0.01; ***P<0.001.

anti-proliferative activities. It is likely that *gem*-diamine 1-*N*-iminosugars related to D-glucuronic and L-iduronic acids act as the mimic of respective uronic acids in the metabolism of ECM and/or BM involved in tumor metastasis. These iminosugars seem to modify the cell surface glycoconjugates of tumor cells simultaneously, thereby altering the cell properties involved in cellular recognition and adhesion.

Influenza virus infection

Some of the uronic acid-type gem-diamine 1-N-iminosugars could also mimic sialic acid (4) in the sialidase (N-acetyneuraminidase) reaction as an alternative type of gem-diamine 5-N-iminosugar such as siastatin B (1) (Figure 1).

Two integral membrane glycoproteins, hemagglutinin (HA) and NA, of the influenza virus were proved to have important roles at the beginning of infection and during the spread of the infection, $^{61-66}$ respectively, and it has been postulated that the inhibitors of HA and NA should have antiviral properties. NA is a glycosidase that cleaves the α -ketosidic bond linking the terminal sialic acid to the adjacent oligosaccharide residues of glycoproteins and glycolipids. 67,68 In 1992, the binding modes of sialic acid to NAs of the influenza virus B/Beijin/1/87 and A/Tokyo/3/67 were clarified to involve the characteristic α -boat conformation. 69,70

3-Episiastatin B (160) shows specific potent inhibitory activities against influenza virus NAs and the influenza virus infection in the MDK cell in vitro (Tables 11 and 12). The lowest comparable with that of DDNA 161, a standard inhibitor. The lowest energy boat conformer of 160 obtained by molecular modeling using PM3/MOPAC is superimposed onto the α -boat conformer of 4 in a pocket of the active site residue of the crystal structure of influenza virus B/Beijin/1/87 NA complex with 4 by a docking experiment using BIOCES/AMBER⁶ (Figure 8). Compound 160 was shown to be a possible lead compound for anti-influenza virus agents.

Lysosomal storage disease

Lysosomal storage disease, in which specific enzymes of glycoconjugate degradation are deficient, is an inherited storage disorder characterized by the accumulation of partially degraded molecules in lysosomes, eventually resulting in cell, tissue and organ dysfunctions. The strategies for overcoming the deficit in enzyme capacity is to provide an endogenous supply of completely functional enzymes by direct infusion or by cellular replacement with cells capable of secreting enzymes (bone marrow replacement) or by gene delivery. An alternative to enzyme replacement is to reduce substrate influx to the lysosome by inhibiting the synthesis of glycoconjugates. This strategy has been called substrate reduction therapy. By balancing the rate of glycoconjugate synthesis with the impaired rate of glycoconjugate breakdown, the substrate influxefflux should be regulated to rates that do not lead to storage.

The enzyme deficient in Hunter's syndrome (MPS II) is iduronate 2-O-sulfatase, which functions by removing a 2-O-sulfate group from the iduronic acid unit of HS. ^{81–83} As mentioned above in the section 'Total synthetic route to *gem*-diamine 1-N-iminosugars,' compounds 119 and 159 inhibit strongly recombinant iduronate 2-O-ST over 80% at 25 μm. ⁴³ Therefore, a partial inhibition of iduronate 2-O-ST by these iminosugars would reduce the build-up of the sulfated iduronic acid of HS in cells.

On the other hand, an alternative strategy, chemical chaperon therapy has been proposed for lysosomal storage disease, on the basis of a paradoxical phenomenon that states that an exogenous competitive inhibitor of low molecular weight stabilizes the target mutant protein and restores its catalytic activity as a molecular chaperon. 84–87 A competitive inhibitor binds to a misfolded mutant

protein as a molecular chaperon in the endoplasmic reticulum/ Golgi apparatus of the cell, resulting in the formation of a stable comp lex at neutral pH and transport of the catalytically active enzyme to lysosomes, in which the complex dissociates under acidic conditions and the mutant enzyme remains stabilized and functional. Some iminosugars have shown remarkable efficacy for chemical chaperon therapy of Fabry and Gaucher's disease in clinical trials. 88 Gem-diamine 1-N-iminosugars have proven to be highly potent and specific competitive inhibitors against glycosidases, glycosyltransferases and sulfotransferases. These facts suggest that gem-diamine 1-N-iminosugars would be reasonable candidates for chemical chaperon therapy in lysosomal storage diseases, and that they are in principle applicable to all types of lysosomal storage diseases.

The main advantage of these therapies is the potential ability of the inhibitors as small molecules to cross the blood-brain barrier (BBB) and elicit a favorable response in the central nervous system (CNS). The difficulties in delivering proteins (enzymes) or genes to the CNS are not apparent using a small molecule that can cross the BBB easily. The therapy using iminosugars has the potential to prevent and/or reverse the effects of lysosomal storage disease both in the body and in the brain.

CLOSING REMARKS

This article describes our current progress in the chemical, bioc:hemical and therapeutic potential of gem-diamine 1-N-iminosugars, as new family of glycomimetics, with a nitrogen atom in place of the anomeric carbon. Mechanistically, the protonated form of new glycomimetics may act as a mimic of a glycopyranosy cation and/or the transition state formed during enzymatic glycosidic hydrolysis. New inhibitors that mimic the charge at the anomeric position of the transition state have proven to be potent and specific inhibitors of various kinds of glycosidases.

New inhibitors that affect some metabolic enzymes of glycoconjugates have been found to participate in tumor metastasis. Uronic acid-type gem-diamine 1-N-iminosugars certainly contribute to the study regarding the involvement of carbohydrates in malignant cell rnovement and seem to be a promising new drug candidate for cancer chemotherapy. The N-acetylneuraminic acid-type iminosugar has shown potency against influenza virus infection, indicating a possible drug candidate that inhibits NA. It is also likely that gem-diamine 1-N-iminosugar, a new family of glycomimetics, is a reasonable drug candidate for chemical chaperon therapy and/or substrate reduction therapy in lysosomal storage disorder.

Iminosugars have proven to be a rich source of therapeutic drug candidates in the past several years and have thus become the special focus of research attention. Of these, gem-diamine 1-N-iminos ugars have been recently recognized as a new source of therapeutic drug candidates in a wide range of diseases associated with the carbohy-drate metabolism of glycoconjugates.

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Note

5a-Carba-glycopyranoside primers: potential building blocks for biocombinatorial synthesis of glycosphingolipid analogues

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ABSTRACT

Three ether-linked alkyl 5a-carba-glycopyranosides **1b,d**, and **5b**, and 5a'-carba-lactoside **7b** were examined as potent primers in mouse B16 melanoma cells for their feasibility as building blocks for oligosaccharide biosynthesis. Uptake by B16 cells was first observed for all carba-glycoside primers, and, especially, the 5a-carba-sugar analogues of N-acetyl- β -p-glucosaminide **1b** and β -p-glucoside **1d** were shown to produce two-to-four-fold larger amounts of glycosylated products than the corresponding true sugar primers **1a** and **1c**. The carba glycoside uptake by cells resulted in β -galactosylation and subsequent sialylation of the incorporated galactose residues, giving rise to glycosylated products **3b** and **3d** having similar glycan structures as the ganglioside GM3. According to efficient uptake in cells, in addition to stability of the ether-linked pseudo-reducing ends of the oligosaccharides that formed, the carba glycoside primers have been demonstrated to be versatile building blocks for these biocombinatorial syntheses of glycolipid oligosaccharide mimetics. On the other hand, uptake for 5a-carba-galactopyranoside residue was found to be decreased by one-third for dodecyl 5a-carba- β -p-galactopyranoside **5b**. Observation of similar levels for 5a'-carba- β -lactoside **7b** under both cellular and cell-free conditions suggested that enzymes are likely to recognize the pyranose oxygen atom.

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Biosynthesis of glycolipids, glycoproteins, and glycosaminoglucans is initiated by the presence of primary precursors to which glycose residues are transferred for elongation of glycosyl chains. Therefore, organic compounds mimicking such precursors may be utilized for biosynthetic processes. Initially, glycosyl primers stimulated interest as competitive inhibitors in biosynthesis of glycans. In 1973, Suzuki and co-workers1 described that p-nitrophenyl β-xyloside incorporated into cells initiated elongation of glycosaminyl gylcan chains, whereas biosynthesis of glycosaminyl glycans on cell surfaces was inhibited. Thereby, xylosides were shown to act as competitive inhibitors of the Ser-O-xyloside in normal biosynthesis of glycans. Subsequently, benzyl α -GalNAc was demonstrated to be an inhibitor of genesis of mutin-type glycoproteins and polylactosamine chains in CHO cells.² On the other hand, Galβ1→4GlcNAcβ-O-CH₂Napht (NM) and GlcNAcβ1→4Galβ-NM were demonstrated to function as primers for elongation of sialyl Lewis X oligosaccharide chains.^{3,4} In 1997, lactosylceramide was recognized to be a common intermediate in glycosphingolipid synthesis.⁵ In addition, administration of certain lactose derivatives to PC12 cells was found to stimulate transport of galactose residues,6 affording Gb3 type oligosaccharides that were subsequently excreted to the extracellular environment. From such observations, sugar primers became considered applicable

for priming production of new types of glycans, rather than as inhibitors of glycan biosynthesis. Furthermore, it was proposed that effective combinations of sugar primers and cell types could be utilized for construction of a novel oligosaccharide library. A number of dodecyl glycosides, α - and β -lactosides, β -galactoside, N-acetyl-β-glucosaminide, and N-acetyl-β-lactosaminide are known to act as substrate primers^{8,9} for elongation of specific oligosaccharide chains when administered into B16 mouse melanoma cells. In contrast the α -galactoside and the structurally related α - and β -glucosides have been found not to be sialylated. The β-glucoside primer exhibited cytotoxicity. Thus, a terminal galactose moiety that is linked to the adjacent saccharide or aglycone unit should have been thought essential for glycosylation by cellular enzyme. However, octyl β-glucoside was later been demonstrated to act as substrate to give sialylated oligosaccharides, 10 revealing that the aglycone structure may be crucial as potent primers.

Carba sugars are important sugar mimics¹¹ that have attracted attention for the development of new bioactive compounds. We have extensively investigated elaboration of glycosidase¹² and glycosyltransferase inhibitors,¹³ and probes for certain glycose substrates.^{14,15} In this paper, we describe application of carba glycosyl primers for biocombinatorial synthesis. The reducing ends of carba oligosaccharides formed in cells cannot be hydrolyzed by glycosidases owing to their ether-linked pseudo-glycosidic bonds, so that these priming moieties of oligosaccharide chains are

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biochemically very stable in cells, allowing us to effectively isolate products subsequent to incubation.

Based on the preceding experimental results^{8,9} on true sugar glycoside primers, attempts were made to choose three dodecyl carba glycosides **1b**, **5b**, and **7b**, and octyl carba glucoside **1d** as primers and were introduced into mouse B16 melanoma cells. Dodecyl *N*-acetyl-5a-carba- β -p-glucosaminide¹⁶ (**1b**, Scheme 1) was first administered to estimate elongation of oligosaccharide chains by determining components of product fractions with high-performance thin-layer chromatography (HPTLC).

Comparison of the respective products formed by incorporation of the true sugar primer 1a and the carba sugar primer 1b is a convenient approach for the rough estimation of ongoing processes. The latter case, in addition to two products 2b and 3b with similar HPTLC R_f values to those of 2a and 3a, formation of new components 3b' and 4b was observed (Table 1). Their assigned structures, evidenced by R_f value, demonstrated that carba sugar primer 1b could be incorporated effectively to form a series of new carba oligosaccharides. In fact, the components corresponding to 3b' and 4b were not detected in the product mixture obtained on incubation with 1a.

In the previous paper, the structures of ${\bf 2a}$ and ${\bf 3a}$ derived from ${\bf 1a}$ in B16 melanoma cells were deduced to be ${\bf Gal\beta1} \rightarrow {\bf 4GlcNAc-C12}$ and ${\bf NeuNAc\alpha2} \rightarrow {\bf 3Gal\beta1} \rightarrow {\bf 4GlcNAc-C12}$, respectively. The structures of ${\bf 2b}$ and ${\bf 3b}$ derived from ${\bf 1b}$ were inferred to have the same sugar elongation as ${\bf 2a}$ and ${\bf 3a}$. Four HPTLC bands obtained on incorporation of carba sugar primer ${\bf 1b}$ (Scheme 1) were subjected to TLC blotting for isolation of components, and mass spectrometric analyses were carried out using a MALDI-TOFMS instrument (Table 2). Compound ${\bf 2b}$ was observed to have m/z 550.99, pointing to a structure composed of ${\bf 1b}$ coupled with one hexose unit. From previously generated knowledge on the biosynthesis of oligosaccharides in B16 cells, a carba disaccharide might comprise ${\bf 1b}$ with a ${\bf 0}$ -galactose residue bonded via a ${\bf \beta}$ -(1 \rightarrow 4)-linkage. Compound ${\bf 3b}$ was indicated to possess m/z 863.47 and

Table 1
Carba glycolipids produced by adding carba sugar primer 1a and 1b to mouse B16 melanoma cells incubated for 24 h

Compounds		R
1a		0.86
2a		0.61
3a		0.43
1b		0.78
2b	7 - F - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 - 198 -	0.62
3b		0.43
3b'		0.40
4b		0.37

Glycolipid analogues were separated by HPTLC, then analyzed by coloring with resorcinol-aq HCl and orcinol- H_2SO_4 .

Table 2 MALDI-TOFMS data for biocombinatorial products

Primer	Products	MALDI-TOF MS		
		Calcd (m/z)	Found (m/z)	
1b	2b	550.36 ^a [M+H] ⁺	550.99	
	3b	863.44ª [M+Na]*	863.47	
		885.42ª [M-H+2Na]*	885.31	
	4b	1198.49" [M-2H+3Na]*	1199.67	
1d	2d	453.27ª [M-H]*	453.58	
	3d	742.35 ^b [M-H] ⁺	742,65	
5b	6b	636,36 ^b [M-H] ⁺	636.62	
7b	8b	798,41 ^b [M-H] ⁺	798.16	

a Positive-ion mode.

b Negative-ion mode.

885.31, consistent with the carba trisaccharide **2b** bonded to NeuNAc via an α -(2 \rightarrow 3)-linkage.

The amount of compound 3b' was insufficient to carry out a MALDI-TOFMS analysis, but considering the HPTLC R_f values, it ap-

Scheme 1. Biocombinatorial synthesis of GM3 analogues 3b and 3d after uptake of carba sugar primers 1b and 1d into mouse B16 melanoma cells. Compound 3b': positional isomer with regard to the sialyl moiety.

peared to be an isomer of **3b**, with the NeuNAc residue bonded differently in terms of type and/or position.

Compound 4b showed m/z 1199.67, indicating the presence of one additional sialyl residue compared to that of 3b.

A similar experiment in which carba sugar primers 16 **1d**, **5b**, and **7b** (Schemes 1–3) were administered to B16 melanoma cells was carried out. Since dodecyl β -p-glucopyranoside is known to be toxic, 13 the corresponding octyl derivatives **1c** and **1d** were chosen as the primers. Two products **2d** and **3d** formed after uptake of **1d** were characterized, and a standard structural analysis demonstrated them to be the lactose and GM3 type disaccharides, respectively, which is in line with the experimental results observed for **1c**. Sialylgalactose type and GM3 type oligosaccharides formed from **5b** and **7b** were assigned the structures **6b** and **8b**, respectively. Enzymatic degradation of **8b** by use of α -(2 \rightarrow 3)-neuraminidase was shown to produce **7b** to give additional evidence for the proposed structure. The structure of **8a** was determined to be GM3 type according to the literature.

In order to determine product ratios of the respective products formed by incorporation of true and carba sugar primers, HPTLC was performed by spraying resorcinol and orcinol–H₂SO₄ reagents, and relative amounts of each component were measured calorimetrically by a densitometer. Figures 1–3 show ratios with the amount of products obtained by incorporation of the true sugar primer as the unit. Carba oligosaccharides **2b** and **3b** derived by incorporation of **1b** were shown to be produced in one-half to three to four times the quantities as compared with the corresponding compounds obtained from the true sugar primer **1a** (Fig. 1).

All four tested carba sugar primers¹⁶ **1b**, **1d**, **5b**, and **7b** be-

All four tested carba sugar primers¹⁶ **1b**, **1d**, **5b**, and **7b** became incorporated into cells and initiated elongation of oligosaccharide chains. It is noteworthy that production of new oligosaccharides initiated by the primers **1b** and **1d** was much higher than the corresponding true sugar primers **1a** and **1c** (Figs. 1 and 2). In addition, two new oligosaccharides **3b** and **4b** were formed in the case of **1b**, which were lacking under similar conditions when the true primer **1a** was applied. These results might be explained by assuming that primers can play roles as toxic substances, but no such toxic effects were apparent. Therefore, the good yields of the oligosaccharides might be attributed to their biochemical stability in cells and ready transport into the Golgi complex, thereby improving the production and isolation of the desired compounds.

Scheme 2. Biocombinatorial synthesis of NeuAc(α 2-3)5aCGal β -C₁₂H₂₅ (6b) after uptake of carbagalactoside primer 5b into mouse B16 melanoma cells.

Scheme 3. Biocombinatorial synthesis of GM3 analogue 9b after uptake of carbalactoside primer 8b into mouse B16 melanoma cells.

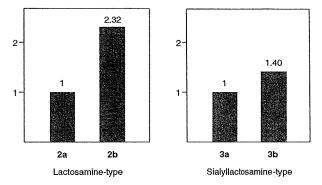


Figure 1. Production ratios of lactosamine-type and sialyl-lactosamine-type oligosaccharides, derived from the *N*-acetyl glucosamine-type primers 1a,b incubated for 24 h in mouse B16 melanoma cells. Compounds 2a and 3a were assigned the value of 1.

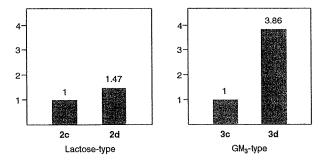


Figure 2. Production ratios of lactose-type and GM3-type oligosaccharides derived from the true and carba sugar glucoside-type primers 1c,d incubated for 24 h in mouse B16 melanoma cells. Compounds 2c and 3c were assigned the value of 1.

The mouse B16 melanoma cell line is well known to express high levels of GM3. Vedralova et al.¹⁷ noted that all examples tested expressed low levels of GM3. Accordingly, compound **4b** was assigned a pseudotetrasaccharide structure containing one additional NeuNAc residue attached at C-8". It has yet to be

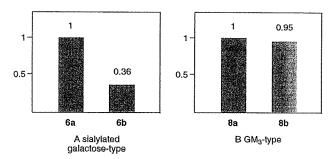


Figure 3. Production ratios of sialylated galactose-type oligosaccharides and GM3-type oligosaccharides, derived from the galactose-type **5a,b** and lactose-type primers **7a,b** incubated for 24 h in mouse B16 melanoma cells. Compounds **6a** and **8a** were assigned the value of 1.

confirmed by which cellular biosynthetic routes for glycoproteins or glycolipids the primers could be incorporated.

Production of the sialyl galactoside **6b** from carba sugar primer **5b** was decreased appreciably compared to that obtained from the true sugar primer **5a** (Fig. 3, left). In contrast, sialyl lactoside **8b** was produced at a similar level to that of **8a** from the lactoside-type primer **7a** (Fig. 3, right), so that the sialyl transferase appeared to recognize the substrate galactoside ring oxygen atom was with important roles for lactoside molecules. The transferase was therefore considered to recognize both galactose and glucose residues of lactoside primers **7a,b**.

Human milk α -(1 \rightarrow 3/4)-fucosyltransferase seemed to recognize not the ring oxygen atom of the carbagalactose (CGal) residue of CGal β -(1 \rightarrow 3)-GlcNAc, but that of CGal β 1 \rightarrow 4GlcNAc.¹⁵ Therefore, the α -(2 \rightarrow 3)-sialyltransferase (mouse B16 melanoma cells) may recognize pyranose oxygen atoms.

When cells were homogenized in order to destroy the localization of the enzyme and other factors involved in in vivo reaction, primer incubation demonstrated that, under both in vivo and in vitro conditions, relationships of primers and products are similar (Fig. 4). Thus the amounts of products should be due to enzyme recognition. However, this would not clear the case for each primer regarding ease of production of oligosaccharides. Biochemical stability of the products in cells seemed to be more reflective of the present results.

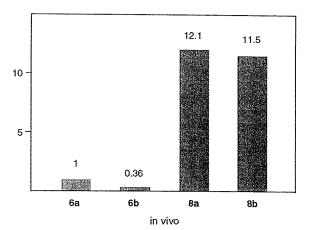
Under cell-free conditions, both sugar and carba sugar primers, and the lactoside primer could be more readily sialylated at the galactoside moiety than at a single galactoside primer. Mouse B16 melanoma sialyltransferase can therefore be considered capable of recognizing both galactose and glucose residues of the lactoside substrate 7a.

On the other hand, with incubation of *N*-acetylglucosaminide and glucoside type primers **1b** and **1c**, recognition of the ring oxygen atoms may have influenced the glycosylation reaction, and the unhydrolyzable features of the carba oligosaccharides could be advantageous for production initiated by the carba sugar primers **1b** and **1d**.

1. Experimental

1.1. General

Mouse B16 melanoma cells were obtained from Riken Cell Bank (Tsukuba, Japan). Dulbecco modified Eagles's Medium (DMEM) was from ICN Biomedicals, Inc., DMEM and Ham F12 (1:1), and fetal bovine serum (FBS) were from Gibco BRL. Insulin and transferrin were from Wako Pure Chemical, Tokyo, SepPak C_{18} cartridges



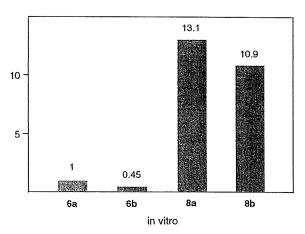


Figure 4. Comparison of sialylated products **6a,b** and **8a,b** derived from the respective galactoside-type **5a,b** and lactoside-type primers **7a,b**, respectively, from in vivo and in vitro experiments. The amounts of compound **6a** were assigned the value of 1.

were from Waters, and HPTLC (Silica Gel 60) and preparative TLC plates were from E. Merck, Darmstadt, Germany. The carba glycoside primers were dissolved in Me₂SO to an initial concentration of 50 mM. MALDI mass spectra were recorded on a Voyager DETM Bio-SpecrometryTM Workstation (Perseptive Biosystems) with a 2,5-dihydroxybenzoic acid (DHB) matrix. All incubation experiments were carried out in triplicate in order to examine the reproducibility of values. α -(2 \rightarrow 3)-Neuraminidase (480706, *Macrobdella decora*, Ricombinant) was obtained from Calbiochem.

1.2. Saccharide-chain elongation reactions in vivo

1.2.1. Cell culture

Mouse B16 melanoma cells were cultured in 1:1 DMEM–F12 supplemented with 10% fetal bovine serum (FBS). Cells were detached through application of 0.25% trypsin–EDTA, passaged every three days and maintained in a humidified atmosphere of 5% $\rm CO_2$ air at 37 °C.

1.2.2. Incubation of B16 melanoma cells with carba glycoside primers $\,$

Inocula of 3.0×10^6 cells were seeded into 100-mm culture dishes containing 7 mL of medium and incubated for 48 h. This was followed by washing with TI-DF without phenol red (1:1 DMEM–Hams F12 containing 30 nM SeO₂, 5 µg/mL transferrin,

and 50 $\mu g/mL$ insulin) to remove the serum, and cells were incubated with 50 μM of the primers for 48 h at 37 °C. After incubation. the culture media were collected and the cells were washed with PBS (-), harvested with 0.25% EDTA in PBS (-), and centrifuged at 1000 rpm for 10 min. The lipids were extracted from the culture medium with 2:1 CHCl3-MeOH, then with 7:11:2 CHCl3-2-propanol-water, and purified using a SepPak C₁₈ cartridge. Lipids from the culture medium fractions were analyzed by HPTLC with 5:4:1 CHCl3-MeOH-0.2% aq CaCl2 as the developing solvent. The plates were sprayed with resorcinol-aq HCl and orcinol-H2SO4 reagent, and then heated to detect the separated glycolipids, which were later quantified using a densitometer (CS 9000, Shimadzu Seisakusho CO.).

1.2.3. TLC blotting

The glycolipids were developed on HPTLC plates, and spots were visualized by spraying with Primulin reagent. After being dipped in a mixture of 2-propanol-MeOH-0.2% ag CaCl₂ 40:7:20 2-PrOH- for 20 min., each plate was covered in turn with a PVDF sheet (ATTO), a PTFE sheet (ATTO), and glass fiber, and the glycolipids were plotted on the PVDF sheet with a TLC Thermal plotter (AC-5970, ATTO) for 30 s at 180 °C. The desired glycolipid fractions were cut out and extracted successively with MeOH (1 mL) and 2:1 CHCl3-MeOH (1 mL).

1.3. Saccharide-chain elongation reactions in vitro

1.3.1. Extraction of the Golgi fractions from melanoma B16 cells

Confluent B16 cell cultures obtained from forty dishes (100 mmq) were centrifuged for 5 min., the supernatants were removed, and the precipitates were washed with PBS (-) before centrifugation of the mixture once again. Precipitated cells were collected and suspended in 1 mM DTT-10 mM Tris-HCl buffer, containing 1.5 mM MgCl2 and 10 mM KCl.

1.3.2. Enzymatic reactions in vitro

To each Golgi fraction in a centrifuge tube were added the primer (0.5 mM) and CMP-NeuAc (600 µg), together with a cacodyl acid buffer solution (100 µL, pH 6.5) [5 mM MgCl₂, 1 mM triton X-100 (Sigma)], and the mixture was incubated for 3 h at 37 °C. The reaction was quenched by addition of 1 mL of Milli-Q water, and the glycolipids were extracted using a Sep-Pak C₁₈ cartridge (Waters) with MeOH (4 mL) and 2:1 CHCl3-MeOH (5 mL).

2. Enzymatic degradation

Compound 8b obtained from the HPTLC analysis was treated with α -(2 \rightarrow 3)-neuraminidase (10 mU) in 50 mM NaOAc buffer solution (pH 5.5) containing sodium taurodeoxycholate (1 mg/ mL) at 37 °C overnight. The reaction was quenched by addition of water, and the products were developed over HPTLC.

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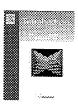
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Enzyme-catalyzed resolution of 3,8-dioxatricyclo[$3.2.1.0^{2,4}$]octane-6-carboxylic esters and the application to the synthesis of 3-epishikimic acid

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ABSTRACT

3,8-Dioxatricyclo[3.2.1.0^{2.4}]octane-6-carboxylic acid, whose racemic form is readily available on a large scale, is a versatile starting material for the synthesis of carbasugars and carbocyclic biologically active natural products. In this study, the enzyme-catalyzed kinetic resolution was attempted on a variety of corresponding carboxylic esters. The hydrophobic and hydrophilic properties of ester substituents greatly affected the rate of reaction and the enantioselectivity. Hydrolysis of the corresponding 2'-chloroethyl ester with pig liver esterase worked well in a highly enantioselective manner (*E* = 116) to give the hydrolyzate (90.6% ee) and unreacted ester recovery (99.4% ee). The hydrolyzate is a precursor for (–)-oseltamivir phosphate, and a route to (35,45,5R)-(–)-3-epishikimic acid was developed from the recovered ester.

1. Introduction

3,8-endo-Dioxatricyclo[3.2.1.0^{2.4}]octane-6-carboxylate (acid or ester) **1** is a polyoxygenated cyclohexenecarboxylate with many controlled stereocenters which has been developed as a starting material for carbasugars, including carba-Neu5Ac and carba-KDO as shown in Scheme 1.¹ In the synthesis of epoxyquinols and related compounds, Hayashi et al. have explored new entries. An efficient selective ring-opening reaction was a key step to provide cyclohexenecarboxylate.^{2,3} The racemic form of **1** is available in large quantity.^{1,6} So far, however, the supply of the enantiomerically pure form has been rather limited, except for asymmetric Diels-Alder reactions controlled by chiral auxiliary^{4,5} or tedious preferential crystallization of the diastereomeric salts of a certain precursor.⁶

Herein, we report the kinetic resolution by the action of hydrolytic enzymes on esters **1b**–**g** (Scheme 1). The hydrolysis of carboxylic esters **1** has a clear and significant advantage, for the large-scale enantiomeric resolution. In this approach, the hydrolyzates, carboxylic acids, and the unreacted recoveries, the esters, are separable by only extractive workup under properly adjusted pH conditions. If these attempts are successful, the unreacted recoveries, the esters would be converted to (3*S*,4*S*,5*R*)-(–)-3-epishikimic acid **2**.

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2. Results and discussion

The preparation of racemic esters **1b-g** is shown in Scheme 2. The Diels-Alder reaction between furan and acrylic acid, and the subsequent iodolactonization of the crude *endo-exo* mixture (8:2) yielded racemic iodolactone 5. The hydrolysis of the lactone followed by the direct alkylation of the resulting carboxylate provided esters **1b-g**.

Our first candidate was the ethyl ester **1b**, as it showed a lower melting point (mp 52–53 °C) than the corresponding methyl ester **1c** (mp 75 °C). The lower melting point of the crystalline substrate has been observed to be advantageous for enzyme-catalyzed hydrolysis under aqueous conditions. So far, attempts at the kinetic resolution of the similar *endo*-carboxylic acid **3**, by the action of hydrolytic enzymes on the corresponding ester, have only resulted in moderate enantioselectivity.

Our substrate **1b** reacted poorly with many kinds of hydrolytic enzymes, probably due to high steric hindrance around the *endo*-oriented ester moiety. Among the proteases (*Rhizopus* sp., XP-415; *A. melleus*, XP-488, Nagase ChemteX Co.), lipases (*Candida rugosa*, Meito OF; *Candida antarctica*, Roche diagnostics, Chirazyme L-2), and esterases (*Klebsiella oxytoca*, SNSM-87, Nagase ChemteX Co.; pig liver esterase, Sigma), only pig liver esterase (PLE) showed substantial hydrolysis (Scheme 3). However, the conversion and enantioselectivity (*E*-value) were as low as 33% and 11%, respectively, as shown in entry 1, Table 1.

The decrease in bulkiness from ethyl to methyl 1c (entry 2) only resulted in lower selectivity (E = 7). We then introduced an

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Scheme 1. Enzyme-catalyzed kinetic resolution of 3.8-dioxatricyclo[$3.2.1.0^{2.4}$]-octane-6-carboxylic ester 1 and utilization thereof.

Scheme 2. Preparation of endo-epoxy esters. Reagents and conditions: (a) see Ref. 6. The ratio between endo- and exo-adducts (8:2) was determined by ^1H NMR; (b) NaHCO₃, H₂O/I₂, THF, rt, 24 h (quant.); (c) KOH, DMF, 40 °C, 24 h/RI, 50 °C, 6 h (yields: see Section 4).

electron-withdrawing group on the ester moiety, expecting that the rate of the 'fast' (1S,2R,4S,5R,6S)-isomer would be enhanced, so that the enantioselectivity becomes higher. Our first attempt

$$CO_2R$$
 + CO_2R (-)-1b-g (+)-1b-g (-)-1b-g (+)-1a

Scheme 3. Enzyme-catalyzed hydrolysis of endo-epoxyesters. Reagents and conditions: (a) pig liver esterase (Sigma E2884), rt, 24 h.

Table 1
PLE-catalyzed hydrolysis of (±)-1b-g^a

Entry	Substrate	R	Conv. (%)	E-value
1	1b	CH₂CH₃	33	11
2	1c	CH ₃	32	7
3	1'd	CH ₂ Cl	NA	NA
4	1e	CH ₂ CH ₂ Cl	51	78
5	1f	CH2CONH2	26	5
6	1g	CH ₂ CF ₃	50	9

For reaction conditions and evaluation of enantioselectivity, see Section 4.

to directly replace one hydrogen atom with chlorine $\mathbf{1d}$ (entry 3) turned out to be unsuccessful, because $\mathbf{1d}$ was too unstable. The introduction of 2-chloroethyl⁹ ($\mathbf{1e}$, entry 4) and carbamylmethyl¹⁰ $\mathbf{1f}$ (entry 5) groups brought about contrasting effects. The former showed a great increase in selectivity (E = 78) and the conversion reached nearly 50%.

This result suggested that the reactivity of the 'fast' isomer was enhanced, this is well supported by applying an empirical model of the catalytic site of PLE as proposed by Jones (Fig. 1, top). ¹¹ The tricyclic skeleton of the substrate occupies a large hydrophobic pocket (L). In turn, the 2-chloroethyl group fits a small hydrophobic site (S) of the model so that the attack by the hydroxyl group of a serine residue easily takes place. The ¹H NMR spectra of **1e** prompted us to hypothesize that an extended conformation is advantageous to fit in the hydrophobic site of PLE. The two geminal protons of Ha and Hb (Fig. 1, top) were not equivalent (Ha: 4.44 ppm, Hb: 4.32 ppm, $\Delta\delta$ 0.12 ppm), and one of them would be located in the eclipsed position of the ester carbonyl group make the chloroethyl group fit into the hydrophobic site (S) (Fig. 1, top).

On the other hand, the lower selectivity in the carbamylmethyl ester **1f** (entry 5, E = 5), as well as the lower conversion, means that the 'fast' isomer is not preferable in an enzyme-catalyzed reaction. The ¹H NMR measurement suggested that **1f** has a different conformation from **1e**, as judged by a smaller $\Delta \delta$ value between Hc and Hd (Fig. 1, bottom) (Hc: 4.69 ppm, Hd: 4.62 ppm, $\Delta \delta$ 0.07 ppm). When **1f** in this conformation occupies the catalytic site, a carbamylmethyl group fits the hydrophilic site, while the ester carbonyl group is far away from the nucleophilic serine hydroxyl group (Fig. 1, bottom). The crooked conformation of **1f** is supported by the fact that **1f** is prone to epimerization to an *exo*-ester, when under treatment with base **f**ollowed by an intramolecular delivery of protons from CONH₂ group. In contrast, β -elimination exclusively occurs very quickly in **1e** even under low temperatures, as described later.

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1e: fast isomer

Figure 1. Behavior of 2-chloroethyl 1e and carbamylmethyl 1f esters in Jones' empirical catalytic site model of PLE.

Based on these observations, the more electron-withdrawing and hydrophobic trifluoromethylester 1g was prepared with the aim of obtaining improved results. However, 1g was again substantially unstable even in neutral buffer solution. The lower enantioselectivity (E=9) was probably due to enzyme-uncatalyzed spontaneous hydrolysis.

The absolute configuration of the 'fast' isomer in 1e was determined as follows in Scheme 4. Esterification of (+)-acid 1a, the

Scheme 4. Absolute configuration of (+)-1a. Reagents and conditions: (a) Cs_2CO_3 . MeI, DMF, 50 °C, 24 h (59%); (b) LHMDS, THF, -78 °C, 1 h (70%).

hydrolyzate, followed by β -elimination² of the resulting ester 1c using LHMDS gave (-)-6a. The absolute configuration of this sample was unambiguously determined to be (1S,5S,6R) by the minus sign of the rotation value compared with literature data.² This result is consistent with the stereochemical preference of the 'fast' isomer being similar to that in the case of the ester of *endo-3* (Scheme 2).⁸

Since the combination of highly enantioselective catalyst and substrate was optimized, the next task was the establishment of suitable reaction conditions for the large-scale preparation of (\pm) -1e from iodolactone (\pm) -5. The conventional method for ester synthesis is the hydrolysis of iodolactone to give the salt of acid 1a with concomitant epoxide ring formation, and subsequent treatment with an alkylating agent in one pot (Scheme 5).

Scheme 5. Preparation of 2-chloroethyl ester 1e. Reagents and conditions: (a) KOH, EtOH. 70 $^{\circ}$ C, 5 h; (b) 1 M HCl (quant.); (c) ClCH₂CH₂X, base, additive. For the conditions, see Table 2.

Esterification with 1-chloro-2-iodoethane smoothly proceeded to give 1e in 80% yield (Table 2, entry 1). However, this mixed dihalide is quite expensive and not suitable for large-scale preparation. The replacement of this iodide with inexpensive 1,2-dichloroethane resulted in only a 33% yield (Table 2, entry 2). Next, KI (4 equiv) was added with the expectation of the in situ formation of iodide, which caused the yield to drop to 3% (Table 2, entry 3). By analysis of the by-products, iodolactone 5 appeared again during the alkylation, even after confirmation of completion of the hydrolysis in the first step (Scheme 5 and $5\rightarrow 1a$). At this stage we became aware that the presence of iodide ions in the reaction mixture has a deleterious effect, as the direct attack of an iodide ion opens the epoxide ring of 2-chloroethyl ester itself and the reaction reaches an equilibrium between iodolatone 5 and 2-chloroethyl ester 1e (Scheme 5, bottom). Thus we switched the procedure into the following conditions. Acid 1a was extracted after acidic workup, and then it was separately incubated with 1,2-

Table 2
Alkylation of free carboxylic acid (±)-1a

Entry	Base	Alkylating agent X (equiv)	Additive	Yield (%)
1	КОН	I (1.5)	None	80
2	кон	Cl (3.0)	None	33
3	КОН	Cl (3.0)	KI	3
4	K ₂ CO ₃	CI (4.0)	None	71

dichloroethane and K₂CO₃. Under these iodide-free conditions, the reaction was successful and a 71% yield was recorded (Table 2, entry 4). In the case of scaled-up conditions, the iodide-free potassium salt of **1a** became accessible via an alternative method by careful observation during hydrolysis. When iodolactone **5** was hydrolyzed in ethanol, first, a precipitate appeared. This was proven by NMR analysis to be a potassium salt of iodohydrin carboxylic, an intermediate acid. If the hydrolysis was continued under prolonged heating at 70 °C, the precipitate disappeared. The resulting potassium salt and all of the by-products were soluble in ethanol. Then the reaction mixture was dried onto silica gel, and elution with methanol provided the desired carboxylate salt. Most of the contaminant, especially inorganic salts such as KI, was removed by adsorption on silica gel.

The PLE catalyzed hydrolysis in the scaled-up experiment proceeded in a reproducible manner, and (+)-1a (54.7% yield) and (-)-1e (42.7% yield) were obtained with only an extractive work-up separation. In this case, both ees of (+)-1a (90.6% ee) and (-)-1e (99.4% ee) were unambiguously determined (see Section 4) (E = 116). The simple recrystallization of acid (+)-1a from EtOAc enhanced the enantiomeric excess to 96.4%. It is noteworthy that acid (+)-1a has been reported as the starting material for oseltamivir phosphate by Terashima and Ujita. 12

Our product, epoxyester 1e, has the same level of oxygen functionality in suitable positions as shikimic acid and related compounds. Naturally occurring shikimic acid (3R,4S,5R)-7 is essential for the industrial synthesis of (-)-oseltamivir phosphate. 13,14 The process for fermentative production has already been established, 15.16 as (3R,4S,5R)-7 is a biosynthetic key intermediate for the well-known shikimate pathway. An epimeric form, (3S,4S,5R)-2 (3-epishikimic acid), has recently gained attention as the starting material for vitamin D₃ precursors, ¹⁷ the synthon of natural products, 18,19 and as a template for combinatorial synthesis.20 The availability of this epi-form, however, is very low due to no direct biosynthetic pathway. An attempted acid-catalyzed epimerization under harsh conditions only results in a stereoisomeric mixture with parent (3R,4S,5R)-shikimic acid 7, accompanied with the dehydrated 4-hydroxybenzoic acid. 18 Otherwise, a tedious multi-step conversion was required, involving selective protection of 4,5-trans diol and inversion at C-3.19

The above-mentioned situation prompted us to establish a route from (-)-1e to epishikimate (3*S*,4*S*,5*R*)-2. Epoxy ester (-)-1e was submitted to LHMDS-mediated β -elimination² to give (+)-6b (Scheme 6). It is noteworthy that the desired reaction occurred in as high as 94% yield without any damage on the 2-chloroethyl ester, which would also suffer from β -elimination. For the transformation of 6b to (3*S*,4*S*,5*R*)-2, the electron-withdrawing property of the chloroethyl group was quite advantageous. The alkaline hydrolysis of 6b proceeded very smoothly, and the following stereoselective epoxide ring opening²¹ gave (3*S*,4*S*,5*R*)-2a (79.7%); $|\alpha|_{1D}^{2S} = -33.1$ (*c* 0.34, H₂O) {lit.²¹ [α]_D = -31.0 (*c* 0.1, H₂O)); whose spectroscopic data coincided with those reported previously.²¹

3. Conclusion

Based on the pig liver esterase-catalyzed kinetic resolution of 2-chloroethyl 3,8-dioxatricyclo[3.2.1.0^{2.4}]octane-6-carboxylate **1e**, an expeditious route for polyhydroxylated cyclohexenoids has been established. The design of the substrate structure was supported by conformational analysis and fitness in an enzyme catalytic site model. The reaction conditions for the synthesis of optimized substrate, excluding the formation of by-products necessary to simplify the workup procedure, which is indispensable for preparative-scale synthesis have been elucidated. 3-Epishikimic acid should be a more promising starting material in organic synthesis following our establishment of a scalable supply.

Scheme 6. Derivation of hydrolyzate to (3S,4S,5R)-3-epishikimic aci**d** 2a. Reagents and conditions: (a) pig liver esterase, 0.2 M phosphate buffer (pH \mathcal{T} .0), [42.7% for (1R,2S,4R,5S,6R)-(-)-1e (99.4% ee)], [54.7% for (1S,2R,4S,5R,6S)-(+)-1 a (90.6% ee)]; (b) LHMDS. THF. -78 °C, 1 h, (96%); (c) KOH. THF, H_2O , 50 °C, 1 h; (d) TFA, H_2O , 50 °C, 3 h (79.7%).

4. Experimental

4.1. Materials and methods

Merck Silica Gel 60 F_{254} thin-layer plates (1.057-44, 0.5 mm thickness) and Silica Gel 60 (spherical and neutral; $100-210 \mu m$, 37560-79) from Kanto Chemical Co. were used for preparative thin-layer chromatography and column chromatography, respectively. The commercial PLE preparation was purchased from Sigma.

4.2. Analytical methods

All melting points are uncorrected. IR spectra were measured as thin films for oils or ATR for solid on a Jeol FT-IR SPX6O spectrometer. ¹H NMR spectra were measured in CDCl₃ or D₂O at 270 MHz on a Jeol JNM EX-270 or at 400 MHz on a Jeol JNM GX-400 spectrometer or at 400 MHz on a VARIAN 400-MR spectrometer, and ¹³C NMR spectra were measured in CDCl₃ or D₂O at 1 00 MHz on a Jeol GX-400 spectrometer or at 100 MHz on a VARIAN 400-MR spectrometer. High resolution mass spectra were recorded on a Jeol JMS-700 MStation spectrometer. HPLC data were recorded on Jasco MD-2010 multi-channel detectors and SHIMLADZU SPD-M20A diode array detector. Optical rotation values we re recorded on a Jasco P-1010 polarimeter. Silica Gel 60 (sphe-rical, 100-210 µm, 37558-79) of Kanto Chemical Co. was used for column chromatography. Preparative TLC was performed with E. Merck Silica Gel 60 F₂₅₆ plates (0.5 mm thickness, No. 5744).

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4.3. Screening of hydrolytic enzymes

The screening of hydrolytic enzymes were performed as follows. A 2 mL sample tube was charged with an appropriate amount of racemic ethyl ester **1b** (10.0 mg) and potassium phosphate buffer (0.2 M, 0.25 mL, pH 7.0) at room temperature for 24 h in the presence of several lipases and protease at an amount of 80–100 mg/mL of phosphate buffer, in the case of pig liver esterase 0.2 mg/mL of phosphate buffer. The progress of the reaction was monitored by TLC analysis [silica gel, developed with hexane–EtOAc (1:1)]. The reaction mixture was quenched with citric acid to pH 2, and extracted with EtOAc. The combined organic phases were dried over Na₂SO₄ and concentrated in vacuo. Among the seven enzymes tested, only pig liver esterase showed the progress of hydrolysis.

4.3.1. (±)-7-endo-Oxabicyclo[2.2.1]hept-5-carboxylic acid 3

The known procedure⁶ was slightly modified in regard to the reaction temperature. Furan (250 mL) and acrylic acid (250 mL) were mixed and kept for 6 days at room temperature, for 17 days at 4 °C, and then for 28 days at 7 °C. The precipitated solids were recovered by filtration to give carboxylic acid (\pm)-3 (41.7 g, endo:exo = 8:2) as a colorless solid, mp 95–96 °C, lit.⁶ mp 97–100 °C. To the above mentioned filtrate was added furan and acrylic acid and kept for one month at 7 °C to give another crop of crystal. The NMR spectrum was identical with that reported previously.^{1.6}

4.3.2. (±)-(1 R^* ,2 R^* ,3 R^* ,6 R^* ,7 S^*)-2-lodo-4,8-dioxatricyclo[4.2.1.0^{3.7}]-nonan-5-one 5

To a solution of the acid (\pm)-3 (20.0 g, 142 mmol) in NaHCO₃ aq solution (300 mL) was added dropwise a solution of I₂ (40.0 g, 157 mmol) in THF (80 mL) under ice-cooling, and the mixture was stirred for 68 h at room temperature. To the mixture was added saturated Na₂S₂O₃ aq solution, and the precipitates were collected in filtration to give crude iodolactone (\pm)-5 (25.1 g). The filtration was extracted with EtOAc (three times). The organic layer was washed with brine, dried over Na₂SO₄ and concentrated in vacuo, to give another crop of iodolactone (\pm)-5 (2.00 g) as the sample for NMR measurement. Its NMR spectrum was identical with that reported previously. The combined yield of above-mentioned (\pm)-5 (27.0 g) was 71%, and this was employed for the next step without further purification.

4.3.3. (\pm)-3,8-Dioxatricyclo[3.2.1.0^{2.4}]octane-6-carboxylic acid 1a

To a solution of iodolactone (±)-5 (1.01 g, 3.80 mmol) in DMF (15 mL) was added KOH (0.54 g, 9.98 mmol) and stirred for 24 h at room temperature. After removal of water in vacuo, the residue was added 1 M HCl to pH 2. The mixture was extracted with EtOAc (10 times), and the combined organic layer was washed with brine, dried over Na₂SO₄, and concentrated in vacuo. The residue was purified by silica gel column chromatography with CHCl₃-MeOH (6:1) to afford carboxylic acid (±)-1a (193 mg, 33.5%) as a colorless solid, mp 153–154 °C. Its NMR spectrum was identical with that reported previously. 12

4.3.4. Ethyl (±)-3,8-dioxatricyclo[3.2.1.0^{2.4}]octane-6-carboxylate 1b

To a solution of iodolactone (\pm)-5 (0.51 g, 1.87 mmol) in DMF (10 mL) was added with KOH (0.37 g, 6.60 mmol) and stirred for 24 h at room temperature. After removal of water in vacuo, the residue was dissolved anhydrous DMF. The mixture was added Etl (0.96 g, 6.56 mmol) at 40 °C, and stirred for 6 h. After removal of volatile materials in vacuo, the reaction was quenched with NH₄Cl aq solution, and extracted with EtOAc (three times). The combined organic phases were washed with brine and dried over Na₂SO₄, and

concentrated in vacuo. The residue was purified by silic.a gel column chromatography with hexane–EtOAc (2:1) to afford ethyl ester (\pm)-**1b** (316 mg, 91.8%) as a colorless solid, mp 52–53 °C. Its NMR spectrum was identical with that reported previou sly. ¹²

4.3.5. Methyl (\pm)-3,8-dioxatricyclo[3.2.1.0^{2.4}]octane-6-carboxylate 1c

In a similar manner as described for **1b**, a solution of io-dolactone (\pm)-**5** (0.80 g, 3.01 mmol) in DMF (10 mL) was treated with KOH (0.40 g, 7.13 mmol) and Mel (1.28 g, 6.56 mmol) to give methyl ester (\pm)-**1c** (390 mg, 78.3%) as a colorless solid; mp 75 °C. Its NMR spectrum was identical with that reported previously.²

4.3.6. 2-Chloroethyl (\pm)-3,8-dioxatricyclo[3.2.1.0²⁻⁴]octane-6-carboxylate 1e

In a similar manner as described for **1b**, a solution o fiodolactone (±)-5 (266 mg, 1.00 mmol) in DMF (3 mL) was treated with KOH (132 mg, 2.35 mmol) and ClCH₂CH₂l (300 mg, 1.58 mmol), to give 2-chloroethyl ester (±)-**1e** (171 mg, 78.5%) as a colorless oil: 1 H NMR (400 MHz, CDCl₃): δ = 1.97 (1H, ddd, J = 4.9, 11.3, 11.3 Hz, H-7_{exo}), 2.07 (1H, dd, J = 4.9, 11.3 Hz, H-7_{endo}), 2.93 (1H, dt, J = 4.9, 11.3 Hz, H-6), 3.69 (2H, t, J = 5.7 Hz, CH₂Cl), 4.01 (1H, dd, J = 2.4, 4.3 Hz, H-4), 4.11 (1H, dd, J = 2.2, 4.3 Hz, H-2), 4.32 (1H, dt, J = 5.7, 11.3 Hz, CHHCH₂Cl, Ha in Fig. 1), 4.44 (1H, dt, J = 5.7, 11.3 Hz, CHHCH₂Cl, Hb in Fig. 1), 4.50 (1H, dt, J = 2.2, 4.9 Hz, H-5), 4.70 (1H, dt, J = 2.2, 4.9 Hz, H-1); 13 C NMR (100 MHz, CDCl₃): δ = 29.5, 41.8, 44.7, 64.1, 66.6, 66.7, 77.5, 78.2, 171.0; IR v_{max} 3006, 2962, 2358, 1732, 1449, 1334, 12 07, 1176, 883 cm $^{-1}$. Anal. Calcd for C₉H₁₁ClO₄: C, 49.44; H, 5.07. Found: C, 49.19; H, 5.04.

This ester was also able to be prepared by the action of $ClCH_2CH_2Cl$. To a solution of the acid (\pm) -1a (15.6 mg, 0. 10 mmol) in anhydrous DMF was added K_2CO_3 (55.2 mg, 0.40 m.mol) and $ClCH_2CH_2Cl$ (59.4 mg, 0.60 mmol), and the mixture was stirred at 40 °C for 24 h. The same workup as above provided (\pm) -1e (16.5 mg, 75.7%).

4.3.7. Scaled-up and preparative synthesis of 1e

A solution of iodolactone (\pm)-5 (3.20 g, 12.0 mmol) in EtOH (20 mL) was added KOH (2.00 g, 35.6 mmol) and the mixture was stirred for 5 h at 70 °C. After removal of volatile materials in vacuo, the residue was re-dissolved in MeOH. To the mixture was added silica gel (50 g), and stirred for 30 min. After concentration in vacuo, the residual solid was charged on a glass column, and that was eluted with ethanol to give carboxylic acid (\pm)-1a (86.4 mg) as a colorless solid. Further elution with MeOH afforded potassium salt (\pm)-1a (2.40 g).

To a solution of the above potassium salt (\pm)-1a (2.07 g) in DMF (10 mL) was added ClCH₂CH₂Cl (5.28 g, 53.4 mmol), and the mixture was stirred at 60 °C for 24 h. The same workup provided (\pm)-1e (1.55 g, 71.1%).

4.3.8. Carbamylmethyl (±)-3,8-dioxatricyclo[3.2.1.0 $^{2.4}$] octane-6-carboxylate 1f

In a similar manner as described for **1b**, a solution o fiodolactone (\pm)-**5** (0.80 g, 3.01 mmol) in DMF (5 mL) was treated with KOH (0.40 g, 7.13 mmol) and ClCH₂CONH₂ (0.84 g, 8.98 mmol), gave carbamylmethyl ester (\pm)-**1f** (423 mg, 65.9%) as a co**1** orless solid. Further purification by recrystallization from EtOAC afforded (\pm)-**1f**: mp 131.0–133.0 °C: ¹H NMR (400 MHz, CDCl₃): δ = 2.03 (1H, ddd, J = 4.6, 11.2, 11.6 Hz, H-7_{exo}), 2.09 (1H, d d, J = 4.3, 11.6 Hz, H-7_{endo}), 3.02 (1H, dt, J = 4.6, 11.2 Hz, H-6), 4.1 **1** (1H, dd, J = 1.9, 4.4 Hz, H-4), 4.18 (1H, dd, J = 2.2, 4.4 Hz, H-2), 4.55 (1H, dt, J = 2.2, 4.6 Hz, H-5), 4.62 (1H, d, J = 15.6 Hz, CHHCONH₂, Hc in Fig. 1), 4.69 (1H, d, J = 15.6 Hz, CHHCONH₂, Hd in Fig. 1), 4.77 (1H, dt, J = 1.9, 4.4 Hz, H-1), 5.81 (1H, br s, NH₂), 6.69 (1H, br s,

NH₂); ¹³C NMR (100 MHz, CDCl₃): δ = 29.6, 44.7, 62.8, 67.0, 67.7, 77.4, 78.1, 169.9, 170.4; IR ν_{max} 3400, 3190, 2958, 1753, 1680, 1417, 1306, 1197 cm⁻¹. Anal. Calcd for C₉H₁₁NO₅: C, 50.70; H, 5.20; N, 6.57. Found: C, 50.53; H, 5.15; N, 6.47.

4.3.9. 2,2,2-Trifluoroethyl (±)-3,8-dioxatricyclo[3.2.1.0^{2.4}]-octane-6-carboxylate 1g

A mixture of carboxylic acid (±)-1a (156 mg, 1.00 mmol), DMAP (245 mg, 2.00 mmol), EDC-Cl (384 mg, 2.00 mmol), CF₃CH₂OH (150 mg, 1.50 mmol), and triethylamine (202 mg, 2.00 mmol) in DMF(1 mL) was stirred at room temperature under arg on. The reaction was monitored by silica gel TLC, developed with hexane-EtOAc (1:4). After stirring for 10 h at room temperature, the mixture was quenched by the addition of EtOAc-water. The organic materials were extracted with EtOAc, and the combined organic phases were washed with brine and dried over Na2SO4. The organic phase was concentrated in vacuo. The residue was purified by silcagel column chromatography with hexane-EtOAc (1:1) to afford trifluoroethyl ester (±)-1g (192 mg, 80.6%) as a colorless oil; ¹H NMTR (270 MHz, CDCl₃): δ = 1.93 (1H, ddd, J = 4.6, 11.3, 11.6 Hz, H-7_{exo}), 2.04 (1H, dd, J = 4.3, 11.6 Hz, H-7_{endo}), 2.94 (1H, dt, J = 4.6, 11.3 Hz, H-6), 3.98 (1H, dd, J = 2.4, 4.6 Hz, H-4), 4.05 (1H, dd, J = 2.2, 4.6 Hz, H-2), 4.44(1H, dddd, J = 8.4, 12.7 Hz, CH_2CF_3), 4.53 (1H, dt, J = 1.9, 4.9 Hz, H-5), 4.58 (1H, dddd, J = 8.4, 12.7 Hz, CH_2CF_3), 4.69 (1H, dt, J = 1.9, 4.9 Hz, H-1); ¹³C NMR (100 MHz, CDCl₃): δ = 29.5, 44.4, 60.2, 60.6. 66.5, 66.6, 77.4, 77.5, 121.5, 124.3, 169.7; IR v_{max} 3010. 2969, 2368, 2337, 1747, 1411,1276, 1155, 879 cm-1. HRMS (EI): calcd for $C_9H_9F_3O_4$: [M⁺]: 238.0453; found: m/z = 238.0453.

4.3.10. PLE-catalyzed hydrolysis of esters 1b-1g

The hydrolysis of each substrate was carried out under the same conditions as described for the screening of enzymes with ethyl ester **1b**. The *E*-value of the each substrate was uniformly calculated from the conversion and ee(P) as follows. The conversion was determined by ^{1}H NMR analysis of crude reaction mixture. Ee(P) was determined by the HPLC analysis at the stage of **6a**, after methylation of hydrolyzate and following β -elimination as described later.

4.3.11. PLE-catalyzed hydrolysis of 2-chloroethyl ester 1e

To a stirred solution of 2-chloroethyl ester (±)-1e (373.3 mg, 1.71 mmol) in a phosphate buffer (0.2 M, pH 7.0; 8.5 mL), PLE (Sigma, E2884, 850 $\mu L)$ was added and the mixture was stirred for 24 h at room temperature. The reaction was quenched with 1 M HCl to pH 2, and extracted with EtOAc (10 times). The combined organic layer was dried over Na2SO4 and concentrated in vacuo, and the ratio between unreacted recovery 1e and hydrolyzate 1a was determined by ¹H NMR measurement. The above mentioned crude mixture was washed with saturated NaHCO3 aq solution. The organic layer was washed with brine and dried over Na₂SO₄, concentrated in vacuo to give (-)-1e (159.3 mg, 0.73 mmol) as the unreacted recovery. The aqueous layer was acidified to pH 3 and extracted with EtOAc (10 times). The extract was dried over Na₂SO₄ and concentrated in vacuo to give (+)-1a (145.4 mg, 0.93 mmol, mp 107-108 °C). These samples were employed for the next step without further purification.

Ester (-)-1e: $[\alpha]_D^{23} = -5.3$ (c 1.02, CHCl₃), 99.4% ee as shown below. Its IR and NMR spectra were in good accordance with those of racemic sample. Acid (+)-1a: $[\alpha]_D^{123} = +11.7$ (c 1.00, MeOH), 90.6% ee as shown below. This was further purified by recrystallization from EtOAc to give (+)-1a (93.6 mg, 71%, mp 114–115 °C) $[\alpha]_D^{23} = -14.4$ (c 0.75, MeOH). The sample obtained by recrystallization as above (15.0 mg) was treated with CH₂N₂ to give (+)-1c (15.6 mg, 96%); mp 63–64 °C, $[\alpha]_D^{23} = +11.7$ (c 0.75, MeOH). This was further converted to (-)-6a (11.1 mg, 74%, 95.6% ee); $[\alpha]_D^{23} = -207$ (c 0.55, MeOH). HPLC analysis was performed in the same manner: t_R (min) = 15.1 (97.8%), 33.1 (2.2%).

Further recrystallization provided a sample of (+)-1a (49% recovery, mp 112-113 °C), $|\alpha|_{13}^{23} = +15.8$ (c 0.76, MeOH). This sample was revealed to be 96.4% ee by the HPLC analysis at the subsequent stage of 6a as below, and we concluded that the enantiomeric excess of the acid 1a reaches constant value by repetition of the recrystallization from EtOAc.

The scaled-up experiment by applying (±)-1e (1.00 g, 4.59 mmol) worked well in a reproducible manner to give (–)-1e: (230 mg, 22.9%) $[\alpha]_0^{24} = -5.3$ (c 1.00, CHCl₃); 99.7% ee after derivatization to **6b** and its HPLC anlalysis. Acid (+)-1a: (428 mg, 59.8%) $[\alpha]_0^{24} = +11.0$ (c 1.00, MeOH); 77.3% ee by HPLC analysis of corresponding **6a**.

4.3.12. Methyl (1*S*,2*R*,4*S*,5*R*,6*S*)-(+)-3,8-dioxatricyclo[3.2.1.0^{2.4}]-octane-6-carboxylate 1c

To a solution of the acid (+)-1a (30.6 mg, 0.20 mmol) as above in anhydrous DMF was added Cs₂CO₃ (163 mg, 0.50 mmol) and CH₃I (85.1 mg, 0.60 mmol). The mixture was stirred at 50 °C for 24 h. After concentration to dryness in vacuo, the residue was extracted with EtOAc (three times), and the combined organic layer was washed with brine, dried over Na₂SO₄, and concentrated in vacuo. The residue was purified by preparative TLC with hexane–EtOAc (1:1) to afford methyl ester (+)-1c (20.1 mg, 59%) as a colorless solid. Mp 67–68 °C, $[\alpha]_D^{23} = +11.7$ (c 0.57, MeOH). Its IR and NMR spectra were identical with that of the authentic specimen.²

4.3.13. Methyl (15,55,6R)-(-)-5-hydroxy-7-oxabicyclo[4.1.0]-hept-2-en-3-carboxylate 6a

To a solution of lithium hexamethyldisilazide [(TMS)₂NLi, 0.20 mL, 0.20 mmol] was added in THF (0.20 mL) at -78 °C. To a solution of methyl ester (-)-1c (20.1 mg, 0.13 mmol) in THF (0.20 mL) was added the LHMDS solution above dropwise at -78 °C, and the mixture was stirred for 1 h at that temperature. The reaction was quenched with saturated NH₄Cl aq solution, and extracted with EtOAc. The combined organic layer was washed with brine, dried over Na₂SO₄, and concentrated in vacuo. The residue was purified by preparative TLC with hexane–EtOAc (1:1) to afford methyl ester (-)-6a (14.0 mg, 70%, 90.6% ee) as a colorless solid. [α]_D = -200 (c 0.70, MeOH) [lit.: 2 [α]_D = +213 (c 0.56, MeOH), for (1R,5R,6S)-6a]. The product (-)-6a was analyzed by HPLC [column, Daicel Chiralcel OD-H, 0.46 cm \times 25 cm; hexane–2-propanol (5:1); flow rate 0.5 mL/min]: t_R (min) = 15.1 (95.3%), 33.1 (4.7%).

Enantiomerically enriched acid (+)-1a (15.6 mg, 0.10 mmol) by recrystallization in twice was treated with CH₂N₂ to give (+)-1c (15.7 mg, 89%); mp 63–64 °C, $|\alpha|_D^{23} = +11.7$ (c 0.75, MeOH). This was converted to (-)-6a (11.1 mg, 74%, 96.4% ee); $|\alpha|_D^{23} = -207$ (c 0.55, MeOH). HPLC analysis was performed in the same manner: t_R (min) = 15.1 (98.2%), 33.1 (1.8%).

4.3.14. 2-Chloroethyl (1*R*,5*R*,6*S*)-(+)-5-hydroxy-7-oxabicyclo-[4.1.0]hept-2-en-3-carboxylate 6b

In a similar manner as described for (±)-**6b**, 2-chloroethyl ester (–)-**1e** (47.2 mg, 0.21 mmol) in THF (0.30 mL) was added with a solution of lithium hexamethyldisilazide [(TMS)₂NLi, 0.31 mL, 0.31 mmol] in THF (0.30 mL), gave (+)-**6b** (36.4 mg, 77%, 99.4% ee: $[\alpha]_{13}^{23} = +233$ (c 1.08, MeOH); The product (+)-**6b** was analyzed by HPLC analysis [column, Daicel Chiralcel OD-H, 0.46 cm × 25 cm; hexane–2-propanol (5:1); flow rate 0.5 mL/min]: t_R (min) = 18.0 (0.3%), 38.0 (99.7%); ¹H NMR (400 MHz, CDCl₃): δ = 2.32 (1H, ddd, J = 3.3, 5.2, 17.6 Hz, H-6 β), 2.80 (1H, dt, J = 2.1, 17.6 Hz, H-6 α), 3.48 (1H, t, J = 3.9 Hz, H-3), 3.57 (1H, ddd, J = 2.1, 2.8, 3.9 Hz, H-4), 3.69 (2H, t, J = 5.7 Hz, CH₂Cl), 4.38 (2H, t, J = 5.7 Hz, CO₂CH₂), 4.57 (1H, br m, H-5), 7.19 (1H, dd, J = 3.3, 3.9 Hz, H-2); ¹³C NMR (100 MHz, CDCl₃): δ = 29.3, 41.5, 46.2, 56.1, 63.5, 64.5, 130.3, 134.4, 165.5; IR v_{max} 3425, 2964, 1709, 1641, 1417, 1392, 1250,

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1099, 918 cm⁻¹. Anal. Calcd for C₉H₁₁ClO₄: C, 49.44; H, 5.07. Found: C, 49.43; H, 5.36.

4.3.15. (3S,4S,5R)-(-)-3,4,5-Trihydroxy-1-cyclohexene-1carboxylic acid 2

To a solution of (+)-6b (55.0 mg, 0.25 mmol) in THF and water (1:1, 4 mL) was added KOH (21.2 mg, 0.38 mmol). After stirring for 1 h at 50 °C, the mixture was neutralized with 1 M HCl to pH 3, and concentrated in vacuo. The solid was dissolved in water (1 mL) and trifluoroacetic acid (400 μ L, 5.39 mmol) was added to the solution with stirring. The mixture was stirred for 3 h at 50 °C. The reaction mixture was concentrated in vacuo to remove volatile materials. The residue was purified by silica gel column chromatography with CHCl3-MeOH (10:1) to afford carboxylic acid (-)-2: $[\alpha]_D^{25} = -33.1$ (c 0.34, H₂O) [lit.:²⁰ $[\alpha]_D = -31.0$ (c 0.1, H₂O)]; ¹H NMR (400 MHz, D₂O): δ = 2.06 (1H, dddd, J = 2.8, 4.0, 10.0, 16.8 Hz, H-6 β), 2.61 (1H, ddd, J = 1.6, 6.0, 16.8 Hz, H-6 α), 3.33 (1H, dd, J = 8.4, 10.0 Hz, H-4), 3.62 (1H, dt, J = 6.0, 10.0, 10.0 Hz,H-5), 4.11 (1H, dddd, J = 1.6, 2.4, 4.0, 8.4 Hz, H-3), 6.51 (1H, dd, J = 2.4, 2.8 Hz, H-2); ¹³C NMR (100 MHz, D₂O): $\delta = 31.7$, 68.6, 71.5, 76.2, 128.2, 139.2, 169.7; IR v_{max} 3261, 1556, 1409, 1072 cm⁻¹. Its ¹H NMR spectrum was identical with that reported previously.21 As this product 2 is a trihydroxy acid and shows highly hydrophilic property and is susceptible to an irreversible adsorption on silica gel, the yield was estimated to be 79.7%, at the stage just before the final purification, based on ¹H NMR with an internal standard [methyl \beta-p-glucoside, Tokyo Kasei Co., M709, analytically pure grade, standard signal at δ = 4.23 (1H, d, J = 7.6 Hz)].

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Design and Synthesis of 5a-Carbaglycopyranosylamime Glycosidase Inhibitors

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Abstract: $5a\text{-}Carba-\alpha\text{-}D\text{-}glucopyranosylamine}$, validamine, and analogous compounds valienamine and valiolamine, have proved to be important lead compounds for development of clinically useful medicines, including the very strong α -glucosidase inhibitor, voglibose, N-(1,3-dihydroxyprop-2-yl)valiolamine, now used widely as a clinically important antidiabetic agent. In this review, we describe recent advances in development of glycosidase inhibitors on the basis of the ground-state mimics of the postulated glycopyranosyl cation, considered to be formed during hydrolysis of glycopyranosides, and introduce a new type of highly potent α -fucosidase inhibitor, $5a\text{-}carba-\alpha\text{-}L\text{-}fucopyranosylamine}$, α -fuco validamine. Interestingly, the corresponding β -anomer, and in particular its D-enantiomer, has been shown to possess very strong cross-inhibitory activity toward β -galactosidase and β -glucosidase. Structure and inhibitory activity relationships concerning these α,β -fuco derivatives, as well as parent α,β -galacto validamines are discussed here with reference to our results.

1. INTRODUCTION

Acarbose (1) [1] and synthetic voglibose (2) [2,3], potent and specific a-glucosidase inhibitors, are clinically important for control of diabetes. These carbasugars [4] are carbocyclic analogues of glycofuranoses and pyranoses. The naturally occurring carbasugar 5a-carba-α-D-glucopyranosylamine (validamine, 4α) [5] and some related compounds, 5,5a-unsaturated (valienamine, 5) [6], 5-hydroxyl (valiolamine, 6) [5], and 5a-hydroxyl derivatives (hydroxyvalidamine, 7) [7], were first isolated from fermentation broth of the antibiotic validamycin A (3) [8] and then characterized as active components from the degradation products of 3 and its homologues. Their structures were fully established on the basis of spectroscopic data and total syntheses. Subsequently, 5 and its 5,5a-epoxy derivative 8 [9] were found to be components of the α -amylase inhibitors acarbose (1) and NS-504, the oxidized homologue of 1, respectively, Fig. (1).

These carbaglycosylamines themselves possess more or less inhibitory activity toward α -glucosidases. Their activity is likely to be attributable to their structures mimicking the ground- and/or transition-state glucopyanosyl cations postulated to be formed during hydrolysis of α -glucopyranosides. Extensive efforts have been made for development of new type α -glucosidase inhibitors, leading to the discovery of very potent compound, voglibose [2, N-(1,3-dihydroxyprop-2-yl)valiolamine].

By analogy with the structural features of 4α and 5, some carbaglycosylamines, structurally related to the naturally occurring hexopyranoses involved in cell-surface oligosaccharide chains, might be valuable targets for exploration. In

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particular, 5a-carba-glucosyl $(4\alpha,\beta)$, galactosyl $(9\alpha,\beta)$, mannosyl $(10\alpha,\beta)$, and fucosylamines $(11\alpha,\beta)$, and N-acetyl-2-amino-2-deoxy-6a-carbaneuraminic acid $(12\alpha,\beta)$ could provide lead compounds for development of potent inhibitors active against the corresponding glycohydrolases, Fig. (2).

2. CARBAGLYCOSYLAMINE GLYCOSIDASE INHIBITORS

2-1. Naturally Occurring Glycosidase Inhibitors: Validamycins and Acarbose

Agricultural antibiotic validamycins A-H have been widely used to control sheath bright disease of rice plants. The major and most active validamycin A (3) is the 5a,5a'dicarbatrisaccharide, composed of validoxylamine A and βlinked D-glucopyranose. Trehalase inhibitory activity is due to the N-linked dicarbadisaccharide core mimicking the transition-state glycopyranosyl cation assumed to be formed during hydrolysis of aa-trehalose. In contrast, acarbose (1) is a carbatetrasaccharide, containing valienamine N-linked to C-4 of the 4,6-dideoxy- α -D-glucopyranose residue. The structural features of this carba-oligosaccharide core are very similar to the non-reducing end of amylose type α (1-4) Dglucan, and it's α-glucosidase inhibitory activity is attributable to mimics of the transition-state glycosyl cation thought to be formed on activation by α-glucosidase. In both cases, biological activity is apparently due to stereospecificity for certain glycosidases, and the structural core provided by the unsaturated carbaglycosylamine 5 has been shown to play important roles in their biological features.

Recent progress and increase in the scope of unsaturated carbaglycosylamine glycosidase inhibitors was reviewed [10] in a Mini-Review of Medicinal Chemistry. Here, we would like to summarize developments with regard to inhibitors related to the ground-state mimic validamine.

Fig. (1). Acarbose, validamycin A, and validamine, and related compounds derived from antibiotics and glycosidase inhibitors.

2-2. Synthesis of 5a-Carbaglycosylamines

We initially attempted to prepare 5a-carbasugars by incorporation of hydroxymethyl branches into the cyclitol rings, leading to the synthesis of two new 5a-carbahexoses with α -altro and β -galacto configurations [11]. However, owing to the practical difficulty in obtaining optically active compounds, we soon established that production of a large quantity of precursors and ready optical resolution to chiral carbasugars would be indispensable for further developments in carbasugar chemistry and biochemistry.

For this purpose, it appeared attractive to establish systematic routes to carbasugars, starting from readily available 1,4-anhydro-5a-carba-\alpha-glucopyranose, the endoadduct 13 of furan and acrylic acid. When ready formation of crystalline endo-adduct 13 from a reaction mixture was first observed [12], we soon realized that this compound might

become a most versatile precursor for preparation of various kinds of carbasugars and derivatives.

We here briefly detail the systematic synthetic routes to several useful intermediates in Figs. (3-5). All preparative processing was elaborated using common reagents under conventional conditions as simply as possible [13,14]. Although optical resolution is difficult to overcome in any preparative design of carbasugars, optically pure samples of 13 could be obtained with readily available (R)- and (S)phenylethylamines.

In synthetic carbohydrate chemistry, naturally abundant D-glucose, D-galactose, and D-mannose, for example, have effectively been applied for preparation of D-series sugar derivatives. However, elaboration of the corresponding Lseries sugars is always difficult in practice. Since in our carbasugar synthesis, both enantiomers of 13 could be readily provided pure [15], optically pure compounds could

 $Galactovalidamine~(9\alpha,\beta) \\ 5a-Carba-\alpha,\beta-d-galactopyranosylamine$

β-Validamine (4b) 5a-Carba-β-D-glucopyranosylamine

 $\label{eq:mannovalidamine} \begin{array}{l} \text{Mannovalidamine } (10\alpha,\beta) \\ \text{5a-Carba-}\alpha,\beta\text{-D-mannopyranosylamine} \end{array}$

Fucovalidamine (11α,β) 5a-Carba-α,β-L-fucopyranosylamine

N-Acetyl-6a-carbaneuraminic acid: X = OH2-Amino-2-deoxy derivative (12 α , β): $X = NH_2$

Fig. (2). Validamine and related carbaglycosylamines of biological interest.

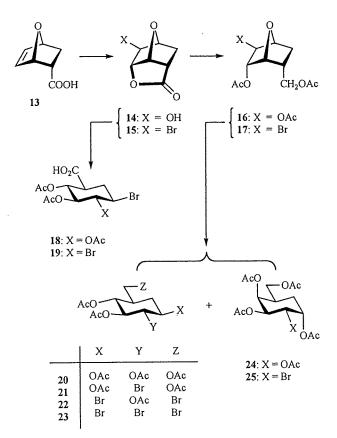


Fig. (3). Several synthetic precursors derived from the *endo*-adduct of furan and acrylic acid. Unless otherwise noted, for convenience, the formulae only depict only one of the respective enantiomers throughout in this article.

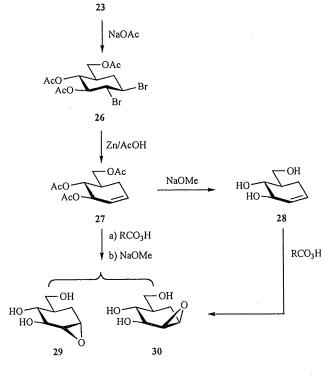


Fig. (4). Preparation of synthetically useful 1,2-anhydro-5a-carba- α -gluco and β -mannopyranoses.

be obtained when preparative routes for the racemates were established.