for gram-scale synthesis is available from CFS, and the protocols for the machine are available in the CFS website. Machines for the bilayer mode parallel translation reactions for high-throughput applications are also available from CFS.

Amino acid labeling for protein structural analyses. The wheat translation system has also been applied to structural biology. This utilizes the high productivity and ease of amino-acid-specific labeling. NMR heteronuclear single quantum coherence (HSQC) spectra could be obtained by measuring the translation product with uniformly labeled amino acids almost without purification: only after a buffer exchange and removal of the precipitant[25]. This is very useful for high-throughput assessing the 'foldedness' of the structural biology samples[26]. The wheat cell-free system has already been modified to fit to a large-scale screening of proteins that are suitable for NMR-based structure determination[26,27]. Amino-acid-specific isotope labeling is also possible with only two transaminase inhibitors added to the translation reaction that prevent scrambling of the isotope caused by metabolic reactions[28–30]. This method may be useful also for the labeling with the stereo-array isotope labeling (SAIL) amino acids, which is expected to accelerate NMR structural analyses[31]. For these applications, the dialysis method may be more useful than the present bilayer method. Selenomethionine substitution of methionine residues in proteins is also easy with the wheat cell-free system, and an X-ray structure of a restriction enzyme has been determined[32].

Modification of the extract. The extract is resistant to many chromatography resins and ultrafiltration membranes. Therefore, it is possible to pretreat the extract with glutathione sepharose or with a metal-chelating resin in order to remove the binders arising from the wheat embryos. Such extracts are available from CFS. It is also possible to freeze-dry the extract without a severe loss of activity, and the freeze-dried extract is stable at least 3 years at −20 °C. We believe that the protein synthesis machinery within embryo cells in natural situations is preserved in a dehydrated state in the winter before imbibition in the spring. We are developing educational experiment kits including a freeze-dried extract, which can be stored stably even in a household freezer that most high schools may be equipped with. It may help the students to feel and understand the relationships between genetic information and protein function and between life and matter.

Other options. Many other applications are possible by modifying the materials added to the reaction. A cofactor-binding protein has been synthesized in the presence and absence of the cofactor, and it was found that both holo-forms and apo-forms could be produced, which was useful for the study of the architecture of the enzyme[10,33]. Disulfide bond formation may be inefficient in the wheat cell-free system because of the presence of DL-dithiothreitol (DTT) in the reaction mixture. By omitting DTT from the substrate mixture, disulfide bonds in some proteins may be formed, although the efficiency of protein synthesis are limited[7,34]. Some membrane proteins have been synthesized in their active forms in the presence of liposomes or some detergents[35–37]. It was also possible to select some functional sequences from a random pool of mRNA molecules, through which the E01 sequence used in the present protocols has been obtained[12]. The lack of the proteasome activity[20] may help us to reconstitute intracellular multicomponent molecular systems, such as protein degradation systems, without purification of each component. We believe that the wheat translation system may be useful also for synthetic biology purposes.

MATERIALS

REAGENTS

- Unsterilized wheat seeds (strain 'Chihoku': any strain may be used): dried after harvesting, unbaked and containing no pesticides or insecticides (as one may be exposed to the drugs when crushing the seeds)
- Nonidet P-40 (NP-40; Nacalai Tesque, cat. no. 23640-94) **! CAUTION** Harmful (wear gloves).
- Cyclohexane (Wako Pure Chemicals, cat. no. 034-05001) **! CAUTION** Highly flammable, harmful and dangerous for the environment (wear gloves and handle the reagent in a fume hood).
- Carbon tetrachloride (Wako Pure Chemicals, cat. no. 039-01271) **! CAUTION** Toxic and dangerous for the environment. Use of this reagent is tightly regulated in Japan. Wear gloves and handle the reagent in a fume hood. Confirm and obey local regulations associated with the use and disposal of the reagent.
- 2-[4-(2-Hydroxyethyl)-1-piperazinyl]ethanesulfonic acid (HEPES; Nacalai Tesque, cat. no. 17514-15) **! CAUTION** Irritant.
- Potassium hydroxide (Nacalai Tesque, cat. no. 28616-45) **! CAUTION** Corrosive (wear gloves and protecting glasses).
- Potassium acetate (Nacalai Tesque, cat. no. 28405-05)
- Magnesium acetate tetrahydrate (Nacalai Tesque, cat. no. 20821-85)
- Calcium chloride (Nacalai Tesque, cat. no. 06729-55)
- DL-Dithiothreitol (DTT; Wako Pure Chemicals, cat. no. 049-08972)
- Standard 20 L-amino acids (Wako Pure Chemicals or Nacalai Tesque)
- Milli-Q water (freshly prepared with a Millipore system, Millipore)
- Elix water (produced with a Millipore system, Millipore)
- Sodium acetate (Nacalai Tesque, cat. no. 31119-65)
- Acetic acid (Nacalai Tesque, cat. no. 00212-56) **! CAUTION** Flammable (handle in a fume hood).
- Ethanol (Nacalai Tesque, cat. no. 14713-95) **! CAUTION** Highly flammable (handle in a fume hood).
- Sephadex G-25 Fine (GE Healthcare, cat. no. 17-0032-01)
- TaKaRa *Ex* Taq (Takara Bio, cat. no. RR001A)
- Plasmid preparation kit (QIAGEN Plasmid Midi Kit, QIAGEN, cat. no. 12143)
- ATP, disodium salt (Sigma, cat. no. A3377)
- GTP, sodium salt (Sigma, cat. no. G8877)
- CTP, disodium salt (Sigma, cat. no. C1506)
- UTP, trisodium salt (Sigma, cat. no. U6625)
- Spermidine (Rnase-free, Sigma, cat. no. S0266) **! CAUTION** Corrosive (wear gloves).
- Creatine phosphate (Wako Pure Chemicals, cat. no. 030-04584, or Roche, cat. no. 621722)
- Creatine kinase (Roche, cat. no. 127566)
- SP6 RNA polymerase (HC) (80 U μl^{-1}, Promega, cat. no. P4084)
- RNasin Ribonuclease Inhibitor (20–40 U μl^{-1}, Promega, cat. no. N2511)
- Oligodeoxyribonucleotides listed in **Table 1** (Invitrogen)
- Liquid nitrogen **! CAUTION** Wear nonpermissible gloves; obey local regulations.

EQUIPMENT

- Rotor Speed Mill PULVERISETTE 14 (Fritsch)
- Sieve shaker (A-3 PRO, Fritsch) with 710-, 850- and 1,000-μm mesh sieves (The Iida Testing Sieves, Iida Manufacturing)
- Sonicator (W-113 Ultrasonic Cleaner, Honda Electronics)
- Fume hood
- Blender (KC-4811W Mill & Mixer, Twinbird)
- Amicon Ultra-15 (10 kDa, Millipore, cat. no. UFC9 010 08)
- Toothpicks
- Mesh skimmer
- Kimwipe sheets
- Kim Towels
- Corner trash bags ('Gomipon', Kokubo): alternatively, nylon stockings may be useful

- Hitachi CR21G centrifuge with an R10A3 rotor (Hitachi, cat. no. 904308D0) with 500-ml centrifuge bottles (cat. no. 330437A)
- TOMY GRX-220 centrifuge with a TA-24BH rotor (TOMY), with 50-ml round-bottom centrifuge tubes (cat. no. 3177-9500; capped with DS3119-0029 centrifuge tube closures)
- 50-ml injection syringe (Terumo, cat. no. SS-50ESZ)
- Cotton wool
- Aluminum foil
- Air incubator (MIR-153, SANYO)
- UV spectrophotometer (Beckman DU600, Beckman)
- Submarine-type and slab gel electrophoresis systems for agarose and SDS-polyacrylamide gel electrophoresis, respectively
- UV light and camera (Toyobo)
- PCR machine (PCR Thermal Cycler MP, Takara Bio)
- 96-well microtiter plate (Techno Plastic Products AG, cat. no. 92096)
- 6-well plate (Techno Plastic Products AG, cat. no. 92006)
- pH meter
- Autoclave

REAGENT SETUP

Cyclohexane/carbon tetrachloride mixture Mix 2.4 volume of carbon tetrachloride with one volume of cyclohexane. Handle and store it in a fume hood at room temperature (20–25 °C). The mixture can be reused several times.

0.5% (vol/vol) NP-40 solution Dissolve NP-40 in Milli-Q water. Store it at room temperature (stable for years).

3 mM amino acid mixture Dissolve all of the 20 standard amino acids into Milli-Q water. For storage, seal the container tightly to avoid air oxidation and store it frozen at −20 °C (stable for at least a year).

2× EB Mix 80 mM HEPES-KOH (pH 7.6), 200 mM potassium acetate, 10 mM magnesium acetate, 4 mM calcium chloride, 0.6 mM amino acids and 8 mM DTT freshly at 4 °C. ▲ **CRITICAL** Use it in a few days.

5× Transcription buffer (TB) Mix 400 mM HEPES-KOH (pH 7.8), 80 mM magnesium acetate, 10 mM Spermidine and 50 mM DTT. Store it in aliquots at −20 °C (stable for at least a year).

3 M Sodium acetate Add 3 M acetic acid to a 3 M sodium acetate solution and adjust to pH 5.2. Sterilize the solution by autoclaving or by filtration. Store it at room temperature (stable at least a year).

70% (vol/vol) ethanol Mix 35 ml of ethanol and 15 ml of Milli-Q water. Store at −20 °C (stable at least a year).

100 mM ATP, CTP, GTP and UTP Dissolve the powder of the salt of the nucleotide in water and adjust pH of the solution between 7 and 8.5. Measure the absorbance at 260 nm and adjust the concentration to 100 mM by adding water according to the molecular extinction coefficient of 15.4, 9.0, 11.4 and 9.9×10^3 cm^{-1} M^{-1} for ATP, CTP, GTP and UTP, respectively. Store each solution frozen at −80 °C (stable for a year).

NTP solution Mix equal volume of 100 mM ATP, CTP, GTP and UTP. Store it frozen at −80 °C (stable for a year).

20 mg ml^{-1} Creatine kinase Dissolve the powder in water and store it in aliquots at −80 °C (stable at least a year).

4× Buffered substrate solution (BSS) 120 mM HEPES-KOH (pH 7.6), 400 mM potassium acetate, 10.8 mM magnesium acetate, 1.6 mM spermidine, 10 mM DTT, 1.2 mM amino acids, 4.8 mM ATP, 1 mM GTP and 64 mM creatine phosphate. Store it in aliquots at −20 °C (stable for 2 months).

1× BSS Dilute 4× BSS with Milli-Q water. Prepare just before use; can be stored for a few days at −20 °C.

EQUIPMENT SETUP

Rotor speed mill Set the rotor speed to 7,000 r.p.m. The mill and the sieve shaker will produce a lot of fine powder of flour, which floats around in the air and contains inhibitors of protein synthesis. Thus, these equipments may be better kept away or spatially isolated from the biochemical laboratory.

A-3 PRO shaker Set the amplitude to 2.0 mm, sieving time to 2 min and interval to 1 s. This may also be isolated from the biochemistry laboratory.

The blender Use the larger cup (200 ml mixer cup) for 60 g embryo. The smaller (70 ml) cup may be useful for the preparation from smaller amounts (less than around 20 g) of the purified embryo particles.

Sonicator Add ice to the water in the top bucket. Set the frequency to 45 kHz.

PCR thermal cycler Program 1: 94 °C for 4 min; 30 cycles of 98 °C for 10 s, 55 °C for 1 min and 72 °C for 1 min per 1-kb amplified sequence; and 72 °C for 5 min. Program 2: 94 °C for 4 min; 5 cycles of 98 °C for 10 s, 55 °C for 1 min and 72 °C for 1 min per 1-kb amplified sequence; 35 cycles of 98 °C for 10 s, 60 °C for 40 s and 72 °C for 1 min per 1-kb amplified sequence; and 72 °C for 7 min.

PROCEDURE

Preparation of unwashed embryo particles ● TIMING 2–3 d per 5 g embryo particles from 5 to 6 kg seeds

1| Grind the wheat seeds in the mill at the rate of 100 g per min. Repeat this four times.

! **CAUTION** Wear protectors if needed, because fine powder will drift around in the air.

2| Shake the sample in the sieve shaker.

3| Collect the particles on the 850- and 710-μm sieves in a dish.

4| Let the sample fall onto another dish from around a 50-cm height repeatedly to remove seed-coat fragments.

5| Pour the particles into a beaker containing around 1 l of cyclohexane/carbon tetrachloride mixture in the fume hood and stir the mixture thoroughly. Do not leave the embryo particles in the solvent too long.

6| Collect the floating particles with a mesh skimmer as fast as possible after the particles are separated, and put them on Kimwipe sheets in the fume hood to remove the solvent overnight.

■ **PAUSE POINT** The embryo particles can be stored at 4 °C for several years.

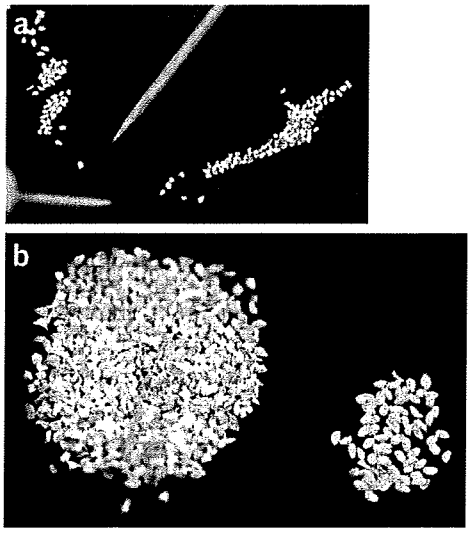

Figure 3 | Selection of good embryo particles by eye. (**a**) Selecting good particles using a toothpick. (**b**) Good particles (left) and bad particles (right).

7| Spread the particles on a clean paper or plastic sheet on a desk. Select only those particles with yellow color with a minimum amount of white matter attached to them using a toothpick, carefully investigating each particle by eyes: remove brownish particles and the particles with much white matter coming from endosperm (**Fig. 3**).
▲ **CRITICAL STEP** The white matter contains the catalytic inhibitors of protein synthesis.

8| Store the selected particles at 4 °C until use.
■ **PAUSE POINT** The embryo particles can be stored at 4 °C for several years.

Preparation of the extract ● TIMING 1 d
9| Put 60 g of embryos in a corner trash bag. A smaller amount may also be washed successfully, although we have only a little experience. Wash the particles in a stream of 5-l cold Elix water.

10| Dip the bag in cold Elix water (4 °C, typically 700 ml) and knead it gently. Do not knead it too much.

11| Change the water and repeat Step 10 several times more until no white matter disperses out through the bag.

12| Change the water to 500 ml of 0.5% NP-40 solution (4 °C) and sonicate the sample for 5 min with gentle stirring.

13| Wash in an Elix water stream (typically 3 liters, not chilled) until no bubbles can be seen, and sonicate twice in cold Elix water.

14| Wash the particles five times more in a beaker with 800 ml each of cold Milli-Q water.

15| Take out the embryo particles and wrap them in Kimwipe sheets, which are further wrapped with a sheet of Kim Towel, in order to remove water.

16| Repeat this wiping a few times until no more water can be removed.

17| Put the washed embryo particles from 60 g of the starting unwashed embryos (around 120 g) in the larger (mixer) cup of the blender and add 90–120 ml of 2× EB (4 °C). We have confirmed that 10 g of the washed embryo particles could also be processed successfully with 10 ml of 2× EB in the smaller cup.

18| Run the blender for 30 s three times.

19| Centrifuge the sample at 30,000*g* at 4 °C for 30 min in a TA-24BH rotor with the GRX-220 centrifuge (**Fig. 4**). Collect the supernatant, i.e., the middle layer between the fatty material and the precipitate.

20| Centrifuge the sample again at 30,000*g* at 4 °C for 15 min in a TA-24BH rotor with the GRX-220 centrifuge and collect the supernatant in a tube.

21| Pass the sample through a G-25 column pre-equilibrated with 1× EB. A 40-ml column may be prepared in a 50-ml injection syringe with cotton wool at the bottom, which can be hung at the rim of a 500-ml centrifuge bottle in it, loaded with maximum of 20 ml of the sample, capped with aluminum foil and centrifuged at 750*g* for 5 min at 4 °C in a R10A3 rotor.

22| Pass the sample through a G-25 column pre-equilibrated with 1× BSS.

23| Measure the absorbance of the extract at 260 nm in a 1-cm path length cuvette (a several hundred-fold dilution will be needed), which may be more than 150. If the absorbance is, e.g., 160, then the concentration of the extract is 160 AU ml^{-1}, where '1 AU' is the amount of the extract that gives the absorbance of 1 at 260 nm in a 1-cm

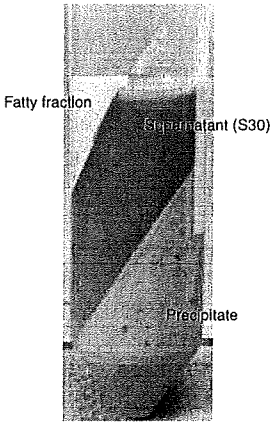

Figure 4 | An example of the sample after the first 30,000*g* centrifugation. The sample in Step 19 may be separated as in the figure (in which a conical tube is used).

path if dissolved in a 1-ml solution. The manuals from CFS use 'OD' instead of 'AU.'
? TROUBLESHOOTING

24| Concentrate the extract to around 300 AU ml^{-1} by ultrafiltration with 10 kDa Amicon Ultra-15 cartridges. Eight cartridges can be centrifuged at once in the TA-24BH rotor.

25| Pass the sample through a G-25 column pre-equilibrated with 1× BSS again.

26| Measure the absorbance at 260 nm of the extract and adjust the concentration to 240 AU ml^{-1}.
? TROUBLESHOOTING

27| Aliquot the sample and freeze each tube quickly in liquid nitrogen. Store them at −80 °C. Do not store the extract at −20 °C.
■ **PAUSE POINT** The extract is stable for at least a few years at −80 °C.

Template DNA preparation for small-scale parallel protein synthesis ● TIMING 1 d
28| Mix 0.5 ng of the plasmid containing the target cDNA sequence in a PCR tube on ice with 10 nM of the target-specific primer, 10 nM of the AODA2306 primer, 200 μM each of dNTP, the buffer supplied by the supplier and 0.0125 U μl^{-1} of *Ex* Taq DNA polymerase in a 20-μl reaction mixture (**Fig. 2**). When many different reactions are performed in parallel, mix the materials other than the plasmid and the target-specific primer in one tube and dispense this mixture to the plasmid/target-specific primer solution. Set the sample(s) in PCR Thermocycler and run it with Program 1.

29| Check the amplified DNA by agarose gel electrophoresis.
■ **PAUSE POINT** PCR products may be stable at −20 °C for years.
? TROUBLESHOOTING

30| Mix 5 μl of the first PCR product (without any purification) in a 200-μl PCR tube with 100 nM each of the SPu and AODA2303 primers, 1 nM of the deSP6E01 primer, 200 μM each of dNTP, the buffer supplied by the supplier and 0.0125 U μl^{-1} of *Ex* Taq DNA polymerase in a 50-μl reaction mixture (**Fig. 2**). For parallel preparation, mix everything other than the first PCR product in one tube and dispense it into each PCR tube before putting in the first PCR product. Put the sample(s) in PCR Thermocycler and run it with Program 2.

31| Add 5 μl of 3 M sodium acetate (pH 5.2) and 140 μl of ethanol to each of the second PCR solutions. Mix the samples well. Incubate them at −20 °C for 10 min.

32| Centrifuge the samples at 15,000*g* for 15 min at 4 °C in a standard microcentrifuge.

33| Remove the supernatant and add 300 μl of chilled 70% ethanol.

34| Centrifuge the samples at 15,000*g* for 5 min at 4 °C.

35| Remove the supernatant carefully and thoroughly and dry the samples with the tube lids open covered with Saran Wrap.

36| Add 10 μl of Milli-Q water to each sample and dissolve the pellets well.

37| Analyze 1 μl of the samples by agarose gel electrophoresis. Estimate the concentration of the DNA by comparing with the bands of the molecular weight marker run in the same gel. Adjust the concentration of each sample around 0.25 μg μl^{-1}.
■ **PAUSE POINT** PCR products are stable at −20 °C for years.
? TROUBLESHOOTING

mRNA preparation for small-scale parallel protein synthesis ● TIMING 5–7 h
38| Prepare a solution containing 6 μl of 5× TB, 3 μl of 25 mM NTP, 48 U of RNase inhibitor and 48 U of SP6 RNA polymerase per 16 μl using Milli-Q water. This gives the 1.5× final buffer concentration. Dispense 16 μl of this solution in each well of a microtiter plate. Add 4 μl of the second PCR solution and incubate the plate at 37 °C for 4–6 h. White insoluble material will be generated during transcription.

39| Analyze the product (1 μl) in a 1% (wt/vol) agarose gel stained with ethidium bromide.
■ **PAUSE POINT** The sample can be stored at −80 °C for weeks. Transportation with dry ice is not recommended.
? TROUBLESHOOTING

Small-scale parallel protein synthesis ● TIMING 1 h + an overnight reaction + 3 h

40| Keep the mRNA tubes in room temperature. Thaw the extract in water and put it on ice immediately after it has thawed. Thaw the creatine kinase solution on ice. Thaw 1× BSS on ice and mix it well. Spin down the thawed solutions.

41| Dispense 10 μl of 240 OD per ml extract and 0.8 μl of 1 mg ml^{-1} creatine kinase into each well of a microtiter plate on ice. This microtiter plate can be replaced with standard microtubes or PCR tubes if the number of the samples is small.

42| Resuspend the mRNA solutions, which contain white insoluble material, and transfer 10 μl of each suspension into each well of the microtiter plate. Mix the samples gently by pipetting, avoiding bubbles.

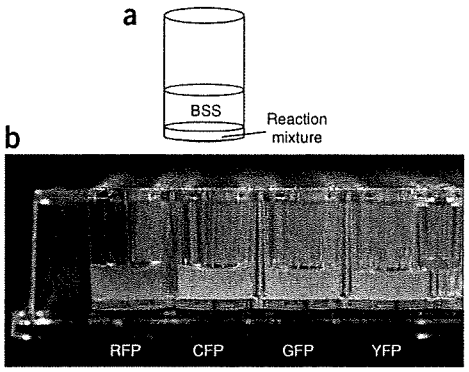

Figure 5 | A schematic representation of the bilayer to be formed at the start of the translation reaction (**a**) and a typical result of translation (**b**). (**a**) In the small-scale protein synthesis, the reaction mixture is layered under the buffered substrate solution (BSS). The two solutions will mix together gradually during incubation. (**b**) Fluorescent proteins synthesized in microtiter plate wells.

43| Dispense 206 μl of 1× BSS in each well of a flat-bottomed microtiter plate.

44| Take each of the mRNA/extract mixtures into a micropipette tip so that no air is at the end of the tip. Insert the tip at the bottom of a microtiter well containing 1× BSS carefully with holding the mixture within the tip and then carefully pump out the mixture under the buffer without mixing, avoiding bubbles, so that the mRNA/extract mixture and the buffer form a bilayer (**Fig. 5a**). Do not mix the samples.
▲ **CRITICAL STEP** Do not mix the samples. It is very important at the start of the reaction that the starting reaction mixture forms a distinct layer that forms a clear boundary with the upper BSS liquid.

45| Seal the wells to avoid evaporation. Be careful not to shake the plate too much.

46| Leave the plate in the air incubator at 15 °C for 20 h.

47| Analyze the sample (3–5 μl) on a standard SDS gel.
? TROUBLESHOOTING

Transcription of a pEU plasmid harboring a target ORF sequence ● TIMING 5–7 h excepting Step 48

48| Subclone the target ORF into pEU (**Fig. 2c**) and prepare the plasmid using a standard plasmid preparation kit, such as QIAGEN Plasmid Midi Kit. Dissolve the plasmid in the standard TE buffer. Determine the concentration and purity of the DNA sample by measuring the absorbance values at 260 and 280 nm. If the A_{260}/A_{280} ratio is not between 1.70 and 1.85, then further purify the sample by phenol/chloroform extraction, followed by chloroform extraction and ethanol precipitation with rinsing the pellet with 70% ethanol. Adjust the concentration to 1 μg μl^{-1} with TE.
▲ **CRITICAL STEP** It is recommended to always perform the appended purification steps, because most plasmid preparation kits use an RNase, and because even a small amount of RNase would inhibit the transcription and translation.
■ **PAUSE POINT** Plasmids can be stored for years at −20 °C.

49| Mix 25 μg of plasmid DNA in 250 μl of the transcription buffer containing 50 μl of 5× TB, 25 μl of 25 mM NTP, 250 U of RNase inhibitor and 250 U of SP6 RNA polymerase and incubate this mixture at 37 °C for 6 h. White insoluble material will be generated during transcription. Perform the control reaction with pEU-E01-DHFR or pEU-E01-GFP.

50| Check the sample in an agarose gel. Transcription stops partially at the plasmid replication origin.
■ **PAUSE POINT** The transcription product can be stored at −80 °C for several weeks. Transportation with dry ice is not recommended.
? TROUBLESHOOTING

Large-scale protein synthesis ● TIMING 1 h + an overnight reaction + 3 h

51| Put the mRNA tubes in room temperature. Thaw the extract in water and put it on ice immediately after it has thawed. Thaw the creatine kinase 20 mg ml^{-1} solution on ice. Thaw 1× BSS on ice and mix it well. Spin down the thawed solutions.

52| Dispense 250 μl of 240 OD per ml extract and 1 μl of 20 mg ml^{-1} creatine kinase into each fresh microtubes on ice.

53| Resuspend the mRNA solutions, which contain white insoluble material, and transfer 250 μl of each suspension into each microtube containing the extract and creatine kinase. Mix the samples gently by pipetting, avoiding bubbles.

54| Dispense 5.5 ml of 1× BSS in each well of a flat-bottomed six-well plate.

55| Take each of the mRNA/extract mixtures into a micropipette tip so that no air is at the end of the tip. Insert the tip at the bottom of a microtiter well containing 1× BSS carefully by holding the mixture within the tip and then carefully pump out the mixture under the buffer without mixing, avoiding bubbles, so that the mRNA/extract mixture and the buffer form a bilayer. Do not mix the samples. Do not shake the plate.
▲ **CRITICAL STEP** Do not mix the samples. It is very important at the start of the reaction that the starting reaction mixture forms a distinct layer that forms a clear boundary with the upper BSS liquid.

56| Seal the plate to avoid evaporation. Be careful not to shake the plate too much.

57| Leave the plate in the air incubator at 15 °C for 20 h.

58| After the incubation, mix the samples for further analyses.

59| To check the products, load 3 μl of the samples on a standard SDS gel.
? TROUBLESHOOTING

● **TIMING**
Steps 1–8, preparation of unwashed embryo particles: 2–3 d per 5 g embryo particles from 5 to 6 kg seeds
Steps 9–27, preparation of the extract: 1 d
Steps 28–37, template DNA preparation for small-scale parallel protein synthesis: 1 day
Steps 38 and 39, mRNA preparation for small-scale parallel protein synthesis: 5–7 h
Steps 40–47, small-scale parallel protein synthesis: 1 h + an overnight reaction (20 h) + 3 h
Step 48–50, transcription of a pEU plasmid harboring a target ORF sequence: 5–7 h excepting Step 48
Steps 51–59, large-scale protein synthesis: 1 h + an overnight reaction (20 h) + 3 h

? TROUBLESHOOTING
Troubleshooting advice can be found in **Table 2**. In our experience, most of the troubles come from a problem during the construction of the DNA molecules that are used for PCR and/or transcription.

TABLE 2 | Troubleshooting table.

Step	Problem	Possible reason	Solution
23	Low absorbance	Grinding was not sufficient	This could be foreseen by the color of the supernatant in Step 19
26	Absorbance lower than 240	Insufficient condensation in Step 24	Concentrate the sample again, or leave it as it is
29	No band	Bad template	Check the template cDNA. The plasmid should have the pUC origin and the cDNA sequence
		The specific primer does not hybridize well	Lower the annealing temperature of the PCR program. Extend the target region of the primer
		Primer-dimer involving the specific primer	Extend the target region of the primer
	Nonspecific bands	Hybridization of AODA2306 within the ORF	Try proceeding to Steps 30–37. If the result is still bad, try another primer that hybridizes near the replication origin. For screening purposes, judge if one wishes to stick to this sample
37	No band	Loss of the pellet in the Step 33 or 35	Restart from Step 30
	Nonspecific bands	Nonspecific hybridization within the ORF	Try translation if the main band is correct. For screening purposes, judge if one wishes to stick to this sample

(continued)

TABLE 2 | Troubleshooting table (continued).

Step	Problem	Possible reason	Solution
39	No band	dNTP instead of NTP added to the reaction	Try again being careful not to confuse NTP with dNTP
	Ladder in the high mobility region	Contamination by Rnases	Extract the template DNA with phenol/chloroform
	Unexpected low mobility extra bands	Efficient transcription	This usually causes no problem in translation
	Very bright bands	Sample is not denatured and is complexed with Spermidine	Denature the sample in a formamide loading dye, which may be the one used for denaturing gels, before applying to the gel
47 or 59	No product	Bad mRNA	Check the mRNA and template DNA again
	No or very faint band	Inefficient translation	Try the small-scale translation again with ^{14}C-labeled leucine added to the reaction and BSS and detect the product by autoradiography or by counting the radioactivity in the acid-insoluble fraction of the reaction mixture
		Alternative translation initiation (out of frame)	Eliminate Gs from between the E01 enhancer sequence and the initiation codon
	Doublet band	Alternative translation initiation (in frame)	Eliminate Gs from between the E01 enhancer sequence and the initiation codon
50	Smear or ladder in the high-mobility region	Contamination by RNase	Further purify the plasmid template as in Step 47
	No band	dNTP instead of NTP added to the reaction	Try again being careful not to confuse NTP with dNTP
		Bad plasmid	Check the plasmid DNA
59	No band	Bad plasmid	Check the plasmid DNA
	Unexpected bands in the low-mobility region	Post-translational modification	Post-translational modification may occur for some proteins We have no unified methodology

ANTICIPATED RESULTS

We show here a typical result of small-scale bilayer mode synthesis of fluorescent proteins (**Fig. 5b**). An SDS gel showing a typical result of synthesis of dihydrofolate reductase (DHFR) is in **Figure 6**. It is difficult to show an averaged amount of produced protein per 1-ml reaction because we do not have a reliable statistic data with the protocol shown here and because the productivity per reaction volume including BSS can vary with the relative volume of BSS to the reaction mixture. However, the average yield per

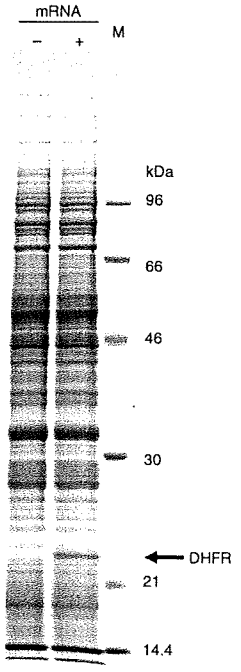

Figure 6 | A typical result of the small-scale bilayer synthesis of DHFR. DHFR was synthesized by the bilayer method using the CFS extract (CFS-TRI-1240), and a 3-μl aliquot of the mixed sample was separated on an SDS gel stained with CBB (Step 47). The left lane (mRNA+), a control reaction product with no mRNA added; the center lane (mRNA−), the product with the DHFR mRNA; and the right lane (M), marker proteins with molecular masses indicated on the right. The amount of DHFR synthesized was 80 ng μl^{-1} (1.8 mg per 1-ml extract). In the parallel protein synthesis experiments, the 'mRNA−' reaction can usually be omitted because different samples can serve as the markers indicating the positions of the bands of the wheat embryo proteins. Modified from a figure kindly provided by R. Morishita, CellFree Sciences.

1-ml extract may be around 0.3 mg both in the small- and large-scale bilayer method. In fact, the average amount per a 150-μl reaction containing 12 μl of the extract for the 13,000 different human ORFs was 4.2 μg, which means 0.35 mg per 1-ml extract[7].

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