any novel or unfamiliar features or mode of operation, which may not be self-evident. Internationally recognized symbols should be used.

- f) Information regarding risks of reciprocal interference in connection with the presence of the device during specific investigations or treatment.
- g) The necessary instructions in the event of the sterile pack being damaged and, where appropriate, details of the appropriate methods of sterilization.
- h) If the device is reusable, information on the appropriate processes to allow re-use, including cleaning, disinfection, packaging and, where appropriate, the method of sterilization of the device to be resterilized, and any restriction on the number of reuses.

Where devices are supplied with the intention that they be sterilized before use, the instructions for cleaning and sterilization unit be such that, if correctly followed, the device will still comply with the performance requirements.

NOTE This requirement relates only to devices intended by the manufacturer to be reusable. It does not relate to devices which a user may decide to reuse outside the manufacturer's recommendations, e.g. those devices marked as 'single use'.

- i) Details of any further treatment or handling needed before use (for example, sterilization, final assembly, etc).
- j) Detailed information, if appropriate, on the nature of any emitted radiation from the devices, means of protecting the patient and users, and on ways of avoiding misuse and of eliminating the risks inherent in installation.
- **8.2.2** When placed on the market, an instruction leaflet should be included to provide details allowing the physician to brief the patient on the known contra-indications and the associated precautions to be taken. These details should cover in particular:
 - a) information allowing the lifetime of the energy source to be established;
 - b) precautions to be taken should changes occur in the device's performance;
 - c) precautions to be taken as regards exposure, in reasonably foreseeable environmental conditions, to magnetic fields, external electrical influences, electrostatic discharge, pressure or variations in pressure, accelerations, etc.;
 - d) adequate information regarding the medicinal products which the device in question is designed to administer, where appropriate;
 - e) instructions for use must be included in the packaging for every device;

NOTE By way of exception, no such instructions for use are needed for devices in Class I or Class IIa if they can be used safely without any such instructions.

- f) precautions to be taken against any special, unusual risks related to the disposal of the device;
- g) medicinal substances incorporated into the device as an integral part, if appropriate;
- h) degree of accuracy claimed for devices with a measuring function.

8.2.3 Human factors considerations [reference IEC 60601-1-6: Usability?]

- **8.2.3.1** Font style and size should facilitate easy reading. If the population of device users is anticipated to have problems with vision, this should be considered in the preparation of labeling materials.
- **8.2.3.2** Cautions and warnings should be presented such that attention is focused on them (e.g., bolding the Caution or Warning statement, indenting, surrounding the statement with extra white space).
- **8.2.3.3** Manuals should include space for the user to write important information such as phone numbers for emergency contacts, battery replacement dates, etc.
- 8.2.3.4 Quality considerations.

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8.2.3.5 Labeling should not confuse readers with multiple definitions, synonymous terms or phrases, vague or incomplete descriptions.

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- **8.2.3.6** Reading level of material, particularly patient manuals, should be appropriate for the general public (approximately 6th grade level).
- **8.2.3.7** Technical terms should be used as little as possible without sacrificing understanding of the text. To the extent possible, technical terms should be defined when first used in the text. If it makes more sense to define them in the context of later sections, that section should be referred to when the term is first used.

9 Markings on the sales packaging

This clause of ISO 14708-1 applies

10 Construction of the sales packaging

This clause of ISO 14708-1 applies

11 Markings on the sterile pack

This clause of ISO 14708-1 applies

12 Construction of the non-reusable pack

This clause of ISO 14708-1 applies

13 Markings on the active implantable medical device

This clause of ISO 14708-1 applies

14 Protection from unintentional biological effects caused by the active implantable medical device

This clause of ISO 14708-1 applies

15 Protection from harm to the patient or user caused by external physical features of the active implantable medical device

This clause of ISO 14708-1 applies

16 Protection from harm to the patient caused by electricity

This clause of ISO 14708-1 applies

17 Protection from harm to the patient caused by heat

This clause of ISO 14708-1 applies

- 18 Protection from ionizing radiation released or emitted from the active implantable 39
- medical device 40

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- This clause of ISO 14708-1 applies 41
 - 19 Protection from unintended effects caused by the device
 - This clause of ISO 14708-1 applies except as follows.
 - Replacement and additional subclauses
 - Compliance shall be confirmed by inspection of the design and its analysis, as documented by the manufacturer.
 - Design analysis shall be supported by the manufacturer's calculations and data from test studies as appropriate.
 - 19.1 Line power supplies
 - A circulatory support system should be provided with a line connected power supply system in addition to, or in place of, a battery power system. The following shall be considered when including a line connected power supply:
 - emergency back-up procedure if the power source fails
 - power status indicator(s) that confirm line connection and the presence of an output power supply; audible warning alarms in the event of line disconnection and/or power source failure
 - the appropriateness of parallel redundancy for power sources
 - d) if the device is intended for out of hospital use
 - NOTE Line connected power supply systems shall comply with the electrical safety requirements of IEC 60601-1.
- Compliance shall be confirmed by inspection of the design and its analysis, as documented by the manufacturer. 57 58
 - Design analysis shall be supported by the manufacturer's calculations and data from test studies as appropriate.
 - 19.2 Risk Analysis
 - 19.2.1 A circulatory support system shall be designed so that the failure of any single component part, including software programme(s) shall not cause an unacceptable risk. The manufacturer shall predetermine and document design reliability expectations for the system under stated conditions, identifying all safety critical components and assemblies.
 - 19.2.2 A comprehensive risk analysis shall be undertaken for the complete system and for each individual system component, taking into consideration human factors. The risk analysis shall include a top down analysis (e.g. a hazard analysis, fault tree analysis) a bottom up analysis (e.g. failure mode, effects, and criticality analysis (FMECA)), as well as an analysis for potential use or user error (human factors analysis). The risk analysis shall utilize an appropriate method of classifying the severity of failure modes and the probability of occurrence. All failures shall be classified into one of the five categories:
- catastrophic failure 71
- 72 critical failure b)
- marginal failure 73
- 74 minor failure e)
- 75 negligible failure f)

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- **19.2.3** The risk analysis shall include discussion of methods used to mitigate the criticality of the failure modes. In determining the probability of occurrence of a component or system failure the following shall be defined:
- a) Statistical methodology employed in the analysis of the reliability test results.
- b) The numeric reliability specification(s) (percent reliability) with confidence intervals (percent confidence), for performance testing over the desired life of the system. (e.g., the demonstrated reliability of the heart replacement system shall be X with at least Y confidence for a Z year mission life.)
- c) Statistical justification for the number of systems tested under controlled conditions (e.g. animal and clinical studies) to demonstrate that the stated reliability specifications are met.
- **19.2.4** Compliance shall be confirmed by examination of the documented design and inspection of the risk analysis and its conclusions, and shall be supported by the manufacturer's calculations and data from test studies as appropriate.

20 Protection of the device from damage caused by external defibrillators

This clause of ISO 14708-1 applies

21 Protection of the device from changes caused by high-power electrical fields applied directly to the patient

This clause of ISO 14708-1 applies

22 Protection of the active implantable medical device from changes caused by miscellaneous medical treatments

This clause of ISO 14708-1 applies

23 Protection of the active implantable medical device from mechanical forces

This clause of ISO 14708-1 applies

24 Protection of the active implantable medical device from damage caused by electrostatic discharge

This clause of ISO 14708-1 applies

25 Protection of the active implantable medical device from damage caused by atmospheric pressure changes

This clause of ISO 14708-1 applies

	26 Protection of the active implantable medical device from damage caused by temperature changes
	This clause of ISO 14708-1 applies
	27 Protection of the active implantable medical device from electromagnetic non- ionizing radiation
	This clause of ISO 14708-1 applies
	28 Accompanying documentation
	This clause of ISO 14708-1 applies
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29 References

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Annex AA (informative)

Rationale

Since cardiac assist systems provide an ongoing life support function in the patients with end stage heart failure, cardiac assist systems should be designed to be highly reliable without introduction of risk from poor design and manufacturing, or inappropriately specified parts and components. Systems should therefore be comprised of components of quality and reliability that is appropriate for their application. Some components should require separate testing and/or analysis to demonstrate appropriate reliability for use in the total system. This would include the failure analysis of prototype laboratory devices and those which malfunction in part or in whole during the animal testing phase of design qualification and proving.

The number of systems to be tested under controlled laboratory conditions or during animal studies should be statistically justified to demonstrate that the stated reliability specifications are met.

It is important that the statistical methods employed in the analysis of the reliability test results are adequately described within design documentation.

The definition of failure of the system under test should be clinically relevant (For example, flow rate for a specified duration that results in irreversible organ damage).

Test documentation should describe the type and frequency of collection of test data necessary for assessing the reliability and maintainability. The rationale for the data to be collected should also be documented.

The results of all failure analyses (including component failures that do not result in system failures) should be documented. All decisions and rationales regarding corrective actions should be documented.

All design changes resulting from failure analyses should be justified and assessed as to their effect on system reliability.

Laboratory tests and animal studies should identify wear-out failure mechanisms which should provide a base of information for preventative maintenance plans as appropriate to the design.

The random vibration spectrum specified in ISO 14708-1 is excessively strict for devices implanted where viscoelastic damping is significant, such as in the abdomen or thoracic cavity. Dupuis *et al* (1975) have shown that even when undertaking extreme physical activities such as running, horse riding and athletic long jump, the peak accelerations experienced at the subject's head is never greater than 5.7g (running 3.6g, riding 3.6g, long jump 5.7g).

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GUIDELINES: PREPARATION & CONTENTS OF APPLICATION FOR VENTRICULAR ASSIST DEVICES AND TOTAL ARTIFICIAL HEARTS PP: 33.

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GUIDELINE FOR THE PREPARATION AND CONTENT OF APPLICATIONS TO THE FOOD AND DRUG ADMINISTRATION FOR VENTRICULAR ASSIST DEVICES AND TOTAL ARTIFICIAL

> Division of Cardiovascular Devices (HFZ-450) Center for Devices and Radiological health Food and Drug Administration 8757 Georgia Avenue Silver Spring, MD 20910 (301) 427-7594

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Shelf Life

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Follow - up Plan
Training
Participants
Content
Continuing Education
Investigators Manual
Monitoring
Reports
1.0 PURPOSE

This guidance is intended to address the specific information that must be collected to support the safety and effectiveness of a ventricular assist device (VAD) or total artificial heart (TAH). This guidance was written to cover both temporary and permanent use including partial support, biventricular support, and total replacement devices. Because of the broad scope intended for this document, there may be instances where the information requested may not be applicable or alternative information may be more suitable. Some of these instances are discussed in this document, but any questions will be addressed by the Division of Cardiovascular Devices (DCD) at (301) 427-7594.

Cardiovascular Devices (DCD) at (301) 427-7594.

This guidance is intended to complement, but not replace, the general information necessary for an investigational device exemption application (DE) or a premarket approval application (PMA). These and additional requirements such as the Good Laboratory Practice Regulation, Current Good Manufacturing Practice Regulations, etc., are referenced in Appendix I. For your convenience, a glossary of terms is provided in Appendix II.

To evaluate the safety of a device in an IDE application, information describing the device, the manufacturing process, and performance data from in - vitro, in - vivo, and clinical tests are required. Some of the requirements have been explicitly stated, but many requirements have not. Instead, some general considerations, particularly in the clinical investigation section, are presented that must be addressed.

At this time, this document is still in draft and under revision. A copy of this guidance, as well as other guidance documents, is available on an electronic bulletin board. Through this electronic bulletin board, you can download copies of the guidance documents, and enter your comments, suggestions, or questions. The electronic bulletin board can be accessed on (301) 443-7496. If you do not have access to a computer and communication equipment, please contact DCD.

2.0 SYSTEM DESCRIPTION

2.1 DETAILED DESCRIPTION

Provide a detailed description of the system (pump and controller) including design, dimensions, and materials. Diagrams, engineering drawings, and photos can be used to clarify details of the system and each component of the system.

2.1.1 Pump Placement

Describe the placement of the pump in the body (internal or external) and how it is connected to the circulatory system. How is fit determined? Is implantation limited to patients of certain anatomical dimensions?

2.1.2 Design Features

Describe features of the device designed to modify or lessen the incidence of clinical complications generally attributed to heart pump devices, i.e., thromboembolism, hemolysis, bleeding, infection, calcification, device failure, immune deficiency, neurological

deficiencies, etc.

2.1.3 Operation

Describe the algorithm or modes of operation. Indicate whether VAD operation will be synchronous or asynchronous with the natural heart, and whether adjustment of beat rate and flow is automatic or manual.

2.1.4 Safety Factors

Describe anticipated loads, transvalvular pressures, power requirements, and design safety factors. Discuss the worst case conditions under which the pump can operate and compare to physiological conditions expected. 2.1.5 Alarm Systems

Describe alarm systems. What physiological conditions or control system states is the software designed to detect?

2.1.6 Materials

Provide a complete listing of all materials used in the fabrication of the pump and leads that are implanted in the body. Include the chemical generic name or biological source. Indicate the thermal/mechanical/chemical condition of all constituent materials in both the raw material and finished product form (e.g., for metals - cast, solution annealed, percent cold - worked, etc.; for polymers - degree of crystallinity, molecular weight distribution, etc.).

Provide information on the relevant properties of all materials in the condition of the finished product. Test samples shall have undergone sterilization by the process described in Section 3.3, subjected to the recommended maximum number of resterilization cycles using the worst case method and/or conditions specified. Include the effects of the service environment, as appropriate.

2.1.7 Environmental Assessment

Provide an environmental assessment as described by 21 CFR 25.31(a), or claim a categorical exclusion from this requirement by stating that approval of this IDE or PMA will not result in release of substances that, at the expected levels of exposure, may be toxic to organisms in the environment as provided in 21 CFR 25.24(e).

2.2 SYSTEM DESIGN

Provide a description of the engineering considerations that went in to the design specifications for the device. Include a description of the loads applied to all critical structural members throughout the entire cardiac cycle. Consideration of worst - case, within - tolerance conditions for geometry, material properties, configuration of placement, power system, etc., should be included, as well as an evaluation of the effects of all forming, joining, and other manufacturing processes of each component on the design life of the device.

2.2.1 Design Qualifications

Provide the design qualification for the console including mechanical tests, electrical tests, component tests, pressure tests, and environmental tests. If the console will be used to transport patients, the entire system must be qualified for this purpose.

2.2.2 Performance Specifications

Provide performance specifications including tolerance of error. This information must be included in the labeling. See Appendix II for the definition of labeling.

2.2.3 Accuracy

Document the accuracy and range of the console in estimating blood flow and other control parameters. Provide a description of the methods used to verify the accuracy of the controller including assurance that the test equipment has been accurately calibrated or standardized. Describe potential causes of controller failure and the intended response of backup systems.

2.2.4 Limits of Operation

Describe conditions under which the pump or pump components will fail and compare this with worst case physiological conditions expected in order to calculate a safety margin.

2.2.5 Software Validation

Describe the validation of your system software including:

- o the numerical input boundaries of the software.
- o an overview of the software algorithm and the methods used to verify its performance.
- o a description of safety features and an analysis of possible errors and failures (i.e., a failure mode and effects analysis) for both the software alone and the total system. This analysis should indicate the conditions that may lead to erroneous information and/or cause patient injury, the steps taken to minimize these occurrences, and the steps the user should take in the event of failure. The results of this analysis should be consistent with indications, warnings, and precautions in the labeling.
- 2.2.6 Heat Generation
- If the pump is implanted, quantify the amount of heat generated that will be transferred to body tissues. Discuss the physiologic heat absorption capacity in the area in which the device will be implanted comparing heat generation to dissipation capacity. Under worst case conditions (i.e., maximum heat generation), what is the safety factor of heat output to heat absorption capacity?
- 3.0 MANUFACTURING
- 3.1 PROCESS DESCRIPTION

Identify the critical components of the system, describe the steps involved in manufacture of the device including components, subassemblies, system integration, key equipment, testing, packaging, and the layout and location of your manufacturing facility.

3.2 PROCESS VALIDATION

Provide documentary evidence that establishes a high degree of assurance in the processing and quality assessment procedures used in the manufacture of the device. Guidance in the establishment of the documentation of process validation as outlined below is provided in the 'Principles of Manufacturing Process Validation' in Appendix III.

3.2.1 Quality Control

Specify acceptance/rejection criteria for critical quality control tests. Explain the rationale behind the test and why the criteria were chosen. Specify the schedule of quality control tests (e.g., 100% test, lot testing, periodic, etc.). If an automated inspection or test system is used, information demonstrating validation of the system must be provided.

3.2.2 Specification Tolerance

Demonstrate that the window of specification tolerances and test acceptance criteria is adequate to consistently produce a device of life supporting quality. See Appendix III for a general discussion of process validation.

3.2.3 Records (PMA Applications)

The manufacturer must certify that adequate records are maintained to comply with Current Good Manufacturing Practices.

3.3 STERILIZATION

For any implanted device, a sterilization assurance level of 10 (SUP -6) must be accomplished. See Appendix IV for references.

3.3.1 Procedure

Specify in detail the sterilization procedure including cycle parameters, corrective action levels, and indicator use and placement. Specify residue levels after aerating (when a gas sterilant such as

ethylene oxide (ETO) is used) or rinsing (when a liquid sterilant is used) as specified in the labeling, the worst case size and configuration of the device. Appendix IV contains a copy of the Federal Register notice that specifies the allowable limits of ETO residuals. Include procedures and sampling requirements for sterility testing done for lot release.

3.3.2 Resterilization

Discuss provisions for resterilizing returned or failed goods, if applicable. Provide results of physical and performance testing that show resterilization does not affect the properties of the device. If resterilization or disinfection by the user will be recommended, specific instructions must be given in the labeling including maximum number of times the device may be resterilized. If resterilization is not recommended, a contraindication must appear in the labeling.

3.3.3 Validation

Supply data used to validate the sterilization process, including the sterility assurance level achieved, chemical or biological indicators used, product functionality tests performed, and results of testing. Specify any standards followed to validate the sterilizer and cycle.

3.4 SHELF LIFE

Provide results of testing or a protocol describing testing to be performed to establish a sterile shelf life date which is to appear in the labeling. Testing must include exposure of an adequate sample size of may be subjected

during shipment, handling, and storage. Testing should include, but is not limited to, exposure to dropping, vibration, humidity, atmospheric pressure changes, temperature extremes, and shock. Provide a rationale for all parameters chosen. After stress, aging, and exposure, testing must demonstrate the package and product integrity. FDA recommends that a protocol be submitted prior to testing and aging.

4.0 TESTING

4.1 IN VITRO TESTING

The following is needed to document bench testing done before clinical trials are initiated. All final testing must be done with final design devices, using devices sterilized by the method described in Section 3.3. 4.1.1 Preliminary Studies

Report the results from any performance characterization studies done with prototypes claimed to simulate the final design. Discuss changes made to the prototype device that have lead to the current configuration.

4.1.2 System Characterization

Operation of the device/system must be demonstrated to characterize the operating domain and limits of performance. Demonstrate the device performance on a mock circulatory system in all modes of operation under a full range of steady state conditions under which the device is expected to clinically operate. Demonstrate the full range of cardiac outputs that the device will provide under varying operating conditions such as fill pressure, drive pressure, cycle rate, stroke volume, and any other applicable parameters that affect device output. Characterize the device's response under transient conditions that include rapid changes in systemic pressure and flow, beat rate, and when applicable, changes in stroke volume and switching between synchronous and asynchronous modes. Demonstrate system response to simulated cardiogenic shock, i.e., AOP (LESS THAN) 20 mmHg, fill pressure (GREATER THAN) 20 mmHg, CO (LESS THAN) 2-3 L/min. For a VAD, with the jock ventricle in a passive state, characterize the VAD response to simulated ventricular fibrillation.

4.1.2.1 Test conditions

Describe the mock loop, test fluid, operating temperature range, measurement instrumentation, and calibration equipment. Define a range of

beat rates and cardiac outputs including the upper and lower limits of expected physiological conditions of operation as described above. Explain the rationale for these limits.

4.1.2.2 Test results

Provide output flow data for the device as a function of all loop and control parameters that determine this flow and for the modes of operation described above including the norms and extremes of steady state flow, simulated cardiogenic shock, and ventricular fibrillation where applicable. Report peak pressure gradients (dP/dt) across each valve and peak outlet pressure for the range of flows and modes described above.

For battery operated devices, report the electrical power consumption per unit time for the device in operation in each mode.

4.1.3 Durability and Reliability Testing

Describe the experimental protocol for durability and reliability testing of the final clinical model of the pump and console.

4.1.3.1 Test apparatus

Provide a detailed description of the durability test loop and its ability to simulate physiological pressures and flows. Describe the instrumentation used to test the system. Specify the actual flow conditions during the tests, the role of the mock ventricle, if one is used, and the duty cycle for each operating mode.

Where applicable, describe the number and duration of each internal battery run and the pressure/flow conditions during each run.

Describe the environmental conditions under which the test was conducted and the instrumentation used to monitor inlet/outlet and drive pressures, flows, pressure gradients, temperature, viscosity, run time, (electrical) power consumption, and other relevant parameters.

At this time, it is expected that durability testing be done in real time. At some point in the future, however, testing done at an accelerated rate may be accepted if it can be shown that equivalent wear will occur.
4.1.3.2 Failure criteria

Define the failure criteria used to evaluate reliable performance of the system over a specified short or long term (permanent) duration. These criteria should not be limited to simple component failure but should extend to circumstances when, for any reason, the system is unable to meet specified clinical pressure and flow requirements. When applicable, failure criteria must also be specified for an implantable battery in terms of the system's ability to provide minimum periods of operation, at specified clinical pressures and flows, without an external power source.

4.1.3.3 Reliability objectives

Depending on the proposed indications for use, the device must meet the following objective:

Short term: At least ---- devices must be run under the specified test conditions with no more than ---- failures over a period of at least twice the intended clinical implant duration.

Long term: At least ---- devices must be run under the specified test conditions with no more than ---- failures over a period of at least ---- years.

4.1.3.4 Results and documentation

Provide a tabular description of the overall test results including run times, down times, operational conditions, duty cycles, cycle rates, input/output flows, pressures, pressure gradients, and for battery operated devices, electrical power consumption. If a failure occurred, identify the failure and indicate the time of occurrence.

failure and indicate the time of occurrence.

For those devices that did not fail, compare the results of functional performance tests over the full range of system operating parameters, with similar results obtained before durability testing. Provide the results

from a detailed examination of all components for wear and fatigue using SEM, thermal imaging, or other high resolution examination methods with emphasis on the blood sac or diaphragm and valves, and where application, the energy converter. Discuss the performance of the controller/console used in the durability testing, noting all failures.

4.1.4 Biocompatibility/Toxicity

Describe testing and results to ensure the biocompatibility, non - pyrogenicity and non - toxicity of the implantable components of the system.

4.2 IN VIVO TESTING

4.2.1 Summary of Literature

Summarize the results of animal studies published in scientific journals using the device proposed for this study or similar devices. Discuss definitive findings from these studies and questions posed by the results that require further investigation.

4.2.2 Summary of Prototype Studies

Describe the animal tests that were done to develop your prototype model and subsequent studies leading to your final design for clinical evaluation. Include all evaluations of the device in animal failure models such as artery ligation or induced fibrillation.

4.2.3 Protocol

A scientific study of the final clinical design is expected to accompany the application for the investigational device exemption (IDE). In - vivo testing is expected to demonstrate both durability and performance of the system as a complement to in - vitro testing. The device must be tested in animals for at least twice the expected duration of implantation for intended for permanent implant

must demonstrate operation in - vivo for a minimum of five months. The following are minimum protocol expectations for this study:

A. Provide standardized procedures and data collection techniques.

- B. Discuss the rationale for the choice of animal(s) selected in the study.
- C. Provide the rationale for the number of animals to be studied and the duration of the studies (a minimum of eight animals for each model is expected).
- D. Describe the implant techniques and the post operative care procedures.
- E. Submit a complete evaluation of system effects including all of the following:
- 1. a discussion of the anticoagulation regimen(s) tested and a coagulation profile for the study;
- 2. a discussion of hemolysis in the animal model accompanied by a profile of relevant studies (hematocrit, hemoglobin, plasma hemoglobin, reticulocytes, LDH); and
- 3. blood chemistry profiles including blood gases, electrolytes, SGPT, bilirubin, creatinine, and BUN.

The test data requested above are suggested as the minimum test data needed to evaluate the system effects.

- F. Provide an evaluation of the safety of the weaning protocol.
- G. Describe and evaluate all of the device related and non device related adverse events.
- H. Submit all of the pathology studies for all animals that expire on the device or are sacrificed. The information that is submitted must include:
 - 1. a description and photos of the device in situ;
- 2. a gross necropsy examination with conventional histologic studies of major organs; and
 - 3. histological evaluation of all areas of grossly evident pathology.

- I. Provide an evaluation of the explanted device including:
- 1. a description and pictures of the total explanted device and its individual parts;
 - 2. a detailed examination for wear and fatigue at susceptible areas; and
- 3. a gross and microscopic evaluation of any tissue attached to the device or any damaged material.
- 4.2.4 Data Analysis

Data analyzed should be presented in a systematic way to facilitate assimilation of the results. Laboratory data should include normal values for the type of animal in that laboratory, and data points on charts should indicate the number of animals represented by each data point. Device analysis results should be presented in a manner that compares the results for animals by date and should include other relevant information such as anticoagulation and adverse events.

4.2.5 Relationship To Clinical Studies

The results of this study must be discussed in relationship to the proposed clinical study. Discuss the purpose of animal studies using your device including your hypotheses for use of the intervention.

5.0 CADAVER STUDIES

Provide a summary of the cadaver studies that were performed to arrive at the optimum configuration for the device. Discuss the variables that were studied, the basis for your conclusions, the specific limitations on the size of the patient, and the specific recommendation for insertion.

6.0 CLINICAL INVESTIGATION

to

call or write the Division of Cardiovascular Devices (DCD), and to discuss

their plans and ideas before submitting an IDE or PMA application.

6.1 PROTOCOL DEVELOPMENT FOR THE CLINICAL TRIAL

The accrual of a sufficient number of subjects into a heart pump study requires the inclusion of more centers than are ordinarily required in a clinical trial. This section of the guidance includes minimum requirements to facilitate a scientific study of a complicated device within a limited patient population in a large number of institutions. For scientifically valid conclusions to be drawn from the study, the study must have clear objectives with a fully developed protocol that is developed by both the investigators involved in the study and the sponsors of the study. From the experience of past clinical investigations, if the clinical investigators have participated in development, or agree to adhere to the protocol, conduct of the investigation will be uniform.

Note: FDA encourages the sponsor of a multi - center investigation to establish an investigation steering committee composed of the investigators involved in the investigation.

6.1.1 Objectives

The purpose of the study including the specific objectives and the specific study design are the first considerations. Based on the study objectives, discuss the following:

- A. How you intend to demonstrate success or failure to meet the objectives of the investigation, and
- B. How the data collected during the investigation will be used to determine whether the criteria for success have been met.

6.1.2 Study Size

A proposal for the size of the study with a rationale for the number of patients and institutions required to draw statistically valid conclusions about the safety and efficacy of the device and its indications for use should be submitted. If you anticipate evaluating several patient groups (i.e., post - cardiotomy, post acute myocardial infarction, chronic

degenerative heart disease), the proposal should reflect the effect of multiple patient subgroups in study size. The time frame should be outlined taking into consideration planning time, center recruitment, patient entry, data analysis and the preparation of a final report.

6.1.3 Preliminary Investigations

It may be beneficial to do a preliminary IDE study of five to ten patients at one or two centers to test the device, study design, procedures (implant, patient management, weaning, follow - up, etc.), to determine the feasibility of extending the study to multiple centers. In order to get meaningful data from such a study, characteristics discussed below should be incorporated. Based on the results of this study, the design may be modified for the final study design.

Note: If a preliminary investigation is conducted, the investigation should be designed to reduce as many variables and confounding factors as possible, e.g., a single system configuration, strict limits on patient selection, etc.

- 6.2 CHARACTERISTICS OF INVESTIGATIONAL CENTERS
- 6.2.1 Investigational Center

attention should be given to the characteristics of an Special investigational center to assure that the center is a viable study participant. For instance, what is the annual cardiovascular caseload and does it support the projected annual rate of patient entry into the study? Are the surgeons, the surgical team, and the hospital sufficiently experienced in cardiac transplant procedures and the management of transplantation patients? Are the facilities adequate? Can the laboratory perform the required testing and can the pathology department carry out the autopsy and device evaluation protocols? How committed is the center to participation in this multicenter study? Are there sufficient qualified people that can be assigned to the study for data management, operation and maintenance of the equipment, and patient care? Include this information in the IDE application. The wholehearted commitment of the investigator and the center will facilitate your progress. A monitoring plan which addresses all of these issues should be included with the clinical protocol. For bridge to transplant studies, the investigational center must be an established heart transplant center (Section 6.2.3).

6.2.2 Principal Investigator

IDE submissions should include pertinent information on the principal investigator's background and characteristics of the center that make them an appropriate combination for inclusion in the investigation.

6.2.3 Established Heart Transplant Center

An established center is one that has performed a minimum of 12 heart transplants in the 12 months prior to submission with an overall success rate (survival) of 70 percent or better at the time of the submission. All submissions must include:

- A. the number of heart transplants at an institution in the last 12 months and the number of patients alive in that group,
- B. the total number of heart transplants performed at the center to date and the overall success rate at 12 months, 2 years, etc.,
- C. whether the heart transplant surgeon is the same person as the investigator for the proposed study, and
 - D. the experience of the heart transplant surgeon.
- 6.2.4 Institutional Review Board

Heart pumps are complex devices that have stimulated considerable public debate concerning their use in humans. FDA therefore requires that an institutional review board (IRB) considering that institution's participation in a TAH/VAD study must have at least:

A. one member or consultant who is knowledgeable about the engineering -

related aspects of the device development and who is not directly associated with the study; and

B. one member who is considered to be an expert in regard to the moral and ethical issues concerning artificial implantations, organ transplants, etc.

6.2.5 Permanent Dependence

FDA also requires that the IRB of each study center certify its understanding that patients implanted for temporary use may become permanently dependent upon the device and that the center is prepared, should such dependence occur, to provide for the needs of such patients. Based on experience with the permanent implant study, the needs of these patients would include full time availability of cardiac surgeons and TAH/VAD technicians, additional backup equipment, adaptation of the hospital environment to patient's needs, transportation, housing for the patient's family, social and psychiatric services for patients and their families, nutritional, physical and occupational therapy services, on going medical consultations, and continued staff training.

6.2.6 Cost and Reimbursement

A study center policy must also make clear who will pay for the care associated with continued implantation of the device.

6.2.7 Backup System

Each center must have at least one complete backup system that is available and ready to be used in the event of a failure of the system in use.

6.3 STANDARDIZATION OF PROCEDURES

A critical element in a manufacturer - sponsored clinical trial is the elimination of conflicting issues that might arise during the progress of the study. Obtaining agreement early in protocol development among centers on the conduct of the study (i.e., methodologies, judgments, and data collection procedures) facilitates an unbiased multi - center study. When planning a multi - center study, it is useful to have a steering group that includes several investigators plus investigator committees to develop different aspects of the protocol. In any case, procedures must be standardized for use at each study center. This requires a written description of procedures, specific data collection formats, with instructions for use. Study personnel at each center must be trained in the use of methods and form completion and must be monitored on a regular basis. The following are areas in which study management agreement must be reached.

6.3.1 Data Collection Forms

Uniform assessment criteria and data collection forms for pertinent pre-op, on study, and post-op information should be in place, (i.e., past history, operative assessments, post-op procedures). As the study population increases, this information will foster an insightful analysis. 6.3.2 Patient Selection

Patient selection criteria and patient exclusion criteria should be sufficiently specific to allow for a valid analysis of who may and who may not benefit from the intervention. Particular attention should be given to the development of TAH/VAD implant criteria for bridge to transplant patients that can be implemented at each center and are also consistent with each center's heart transplant criteria. A theoretical or empirical rationale for each criterion must be given.

6.3.3 Control Group(s)

There must be a control group (s) for the study. The ideal group would be subjects similar to the study group in all ways except that they do not receive the intervention. Prospective or retrospective patient groups as well as morbidity and/or mortality statistics may be appropriate. A

rationale for the choice of control group must be included in the submission.

6.3.4 Consent Form

In addition to the requirements of 21 CFR part 50, the following items must be added when appropriate for your protocol:

- A. a statement of the center's experience in obtaining a donor heart (i.e., longest wait, average wait, and recent experience for patients in the most urgent category);
 - B. situations that might cause the waiting period to be extended;
- C. complications arising from use of the device that could preclude transplantation;
- D. that the study center is prepared to care for the needs of patients should they become permanently dependent upon the device; and
- E. whether the study center, the manufacturer, the patients or other will bear the cost of the patient's extended care as a permanent implantee. 6.3.5 Operative Procedures

In order to decrease potential bias in study results, variations in operative technique must be kept to a minimum. The operative procedures should be described in detail in the investigator manual and training manual, and should be fully reported on the appropriate patient forms.

6.3.6 Laboratory Procedures

Reliability of the data depends on standardization of results across study sites. A methodology should be specified for standardizing results among centers in order that data between centers can be compared and combined. The selection, assessment, and schedule of testing should be standard among centers.

6.3.7 Patient Management

Based upon experience to date, specific areas that warrant systematic evaluation in studies of these devices include infection control, hemodynamic control, management of bleeding, the anticoagulation regimen, renal, hepatic, pulmonary, neurological, metabolic, nutritional, and immune system function. Procedures for the assessment of these issues must be included in the submission.

6.3.8 Definitions of Adverse Events

Standard definitions of adverse events must be developed for use at each study site. Consideration should be given and criteria developed for use in the evaluation of each adverse event in terms of its severity, its significance, its relationship to the device being tested, the outcome of the event, and whether the subsequent death of the patient was related to the event. For instance, in the event that a transplanted patient develops an acute episode of rejection or infection, it should be evaluate as to whether implantation of the bridging device caused or contributed to the occurrence. Procedures should be developed for following up on the occurrence of all adverse events.

6.3.9 Pathology Studies

Submit all of the pathology studies on all patients who expire. Precise procedures including location of samples, number of samples, type of photographs, number of photographs, etc., must be included in protocols for use at each study site. The information that is submitted must include:

- A. a description and photos of the device in situ;
- B. a gross necropsy examination with conventional histological studies of major organs; and
- C. histological evaluation of all areas of grossly evident pathology.
 6.3.10 Device Analysis

Provide an evaluation of the explanted device including:

A. a description and pictures of the total explanted device and its individual parts;

I. pertinent information on other centers participating in the study (names, addresses, telephone numbers).

6.6 MONITORING

Frequent and close monitoring of subject recruitment, adherence to protocols, the quality of data collection and processing, and the quality of laboratory procedures is required. Monitoring concerns when preparing for a multicentered trial are: the number of monitors, the qualifications of the monitors, types of monitoring (telephone, site visit), frequency of site visits, monitoring report forms, and resolving problems.

IDE submissions for TAH/VAD multicenter trials should include a proposed monitoring plan that takes all areas mentioned above into consideration. Site visits must be scheduled prior to start - up and as soon as possible following the first implant. A schedule should be proposed for subsequent visits.

6.7 REPORTS

6.7.1 Adverse Events

A complete description of all adverse events must be reported.

6.7.2 Investigator List

A list of each investigator and clinical center participating in the investigation must be provided every 6 months from the date of the original approval of the IDE application.

6.7.3 Annual Report

The annual progress report must provide a comprehensive picture of what has occurred in each center and in the study as a whole at the time of the report. A summary is required for each new case entered into the study in the current report year, accompanied by a presentation of the data for all patients entered in to the study to date. It should be formatted in such a way that the information is readily assimilated by the reader, readily updated at regular intervals, and readily developed into a final report or PMA application.

6.7.3.1 Content

The annual report must address experience as discussed in section 6.3.7 with the patients entered into the study, with the performance of the entire system and components (number of failure/error free operations, description of failures or problems, etc.), and with the investigators and investigational team (evaluation of the training program, etc.). Documentation such as patient case report forms (CRFs) and raw data must be submitted unless specifically exempted by FDA.

6.7.3.2 Analysis
In addition to the CRFs on all patients, raw data must be provided on specific analyses. An analysis for each individual center and aggregated multicenter data should include, but need not be limited to, the following:

- A. descriptive statistics on demographic data and summary data on patient characteristics (i.e., age, sex, etiology, device size, NYHA, hematology studies, blood chemistries, device evaluation, autopsy results, complement activation, etc.);
- B. survival analysis (comparison of control and study groups and/or subgroups of interest);

and nondevice related

adverse events;

- D. examination of the similarities and differences among patients in the control and study groups; and
- E. analysis of additional hypotheses (relationships of disease etiology versus outcomes of interest, complication rate profiles versus outcomes, waiting times versus outcomes, etc.).

6.7.3.3 Summary and conclusions

The report generated as a result of this aggregation and analysis should

- B. detailed examination of the device for wear and fatigue; and
- C. a gross and microscopic evaluation of any tissue attached to the device or any damaged material.
- 6.3.11 Deviations from the Protocol

Any deviations from established clinical plan must be noted on the appropriate patient record and all reasons for the deviations provided. 6.3.12 Follow - up Plan

This plan should include standardized assessments, e.g., at one month, six months, and one year. A rationale must be included for timing of assessments and the type of data to be collected at each assessment. Patients should be seen at follow - up by the principal investigator or other members of the investigational team. Followup exam by a non - study physician is not recommended unless the physician has been oriented to the study test and data protocols.

6.4 TRAINING

Training is an essential element in promoting standardization and quality in a multi - center study. IDE submissions must include a detailed training protocol that assures the proper training and retraining of study participants.

6.4.1 Participants

The principal investigator and all staff associated with the investigation should receive training appropriate to their level of involvement. Trainees should include the following types of participants: physicians (surgeons, cardiologists, anesthesiologists), biomedical engineers, perfusionists, OR nurses, ICU nurses, laboratory personnel, data managers, etc.

6.4.2 Content

The content of the training and the location of the training should be appropriate to the needs of the trainees. Some items that have been included are: theory and practice (lecture); practical experience (implanting and explanting animals; setup, running, and trouble shooting; overview of clinical protocol; data collection and management; inservice education; dry run; etc.). All trainees should receive adequate instruction regarding the clinical protocol, standardization of procedures, and data collection methods.

6.4.3 Continuing Education

The use of periodic evaluation and the retraining of study participants should be considered in the overall plan for assuring safety and quality. This issue should probably be addressed by the steering committee of participating physicians or another committee of center participants.

6.5 INVESTIGATOR'S MANUAL

- A manual that contains all information about the clinical trial must be site. Some of the items that should be included are:
 - A. a description of the study;
 - B. the investigator's responsibilities (21 CFR, 812.100);
- C. the protocol (information on control groups, patient selection criteria, preoperative history/assessments, operative procedures, laboratory procedures, patient management procedure, adverse event reporting, autopsies and device analysis, deviations from the protocol, and follow up procedures);
 - D. data management (data collection forms and instructions for use);
- E. maintenance/repair of equipment (routine procedures, contacts);
- F. procedures for updating/maintaining the skills of participants (physicians, nurses, lab technicians, etc.);
 - G. approved consent form;
 - H. emergency guidelines; and